



**BEARING KITS
DIFFERENTIAL**



**United Motive Products
Performance Motive Kits**

Kit Products Featuring

**Intra/LOK Precision Carrier & Pro/Selec Precision Pinion
Pre-Loading and Positioning Products**

Deluxe & Master Kits with OE Quality Gaskets

1999 New Kit Line Additions

Ford

**Late Model Expedition Applications
with 9-3/4 Rear & 8.8-IFS**

Eaton

**Aftermarket Replacement
For the GM 10 Bolt 8-1/2 Inch
with Limited Slip Posi**

Check the Quality & Completeness of Our Kits—Then Surprise Yourself—Check the Price
*Motive Kits Setting the Industry Standard for Quality & Design Completeness
in Medium & Light Duty Differential Kits Since 1985*

**Medium & Light Truck, 4X4, On & Off Road, Stock & Modified Trucks, Auto
Racing, Performance, and RWD Passenger Car Applications**

**Motive Kits are Marketed, Installed & Asked for Nationwide by
Guys whose Specialized Practice is Limited to Precision Differentials, and
Guys whose Specialty is Tough and Demanding Street, Track
or 4X4 Off Road Applications.**

**A Complete Line of Quality Tested Differential Bearing and Specialty
Overhaul Kits at all Popular Material Composition Levels.
Kits designed expressly with the Medium Duty Truck & Passenger Car
Differential Specialist in mind!**

*Increased Inventory line Efficiency for general line Stocking Distributors
and Volume Rebuilding—that translates into The Most Complete Line Coverage
at the Lowest Possible Inventory Cost for Motive Kits' Customers.
(See Using the Group & Basic Installation Kits & Sets to Minimize inventory requirements. Page iv)*

**All Kits Produced with OE Approved Pinion and Ring Gear Material.
Pre-Loading and Positioning Products—Set Up Kits & Shim Set are assembled from
Precision Designed Products Manufactured & Tested by**

General Information & Catalog Use Guide

Please take a moment to read this Information before going further

Our Medium & Light Duty Differential Catalog has been created in a new and simplified format. Yet we realize new catalogs and especially catalogs with new formats can be confusing. Follow this guide for ease in learning to use this catalog. It's really simple and informative once you learn how to navigate about

The Differential Kit Catalog is divided into Application Sections :

- I) Chrysler/Dodge/Jeep Truck, Van & Utility 4X4 & RWD
- II) Chrysler RWD Passenger Car & Performance
- III) Dana Truck, Van & Utility
- IV) Ford Truck, Truck, Van & Utility 4X4 & RWD
- V) Ford RWD Passenger Car & Performance
- VI) GM Truck, Truck, Van & Utility 4X4 & RWD
- VII) GM Passenger Car & Performance
- VIII) Toyota Truck

Each Section is subdivided into 2 Separate Guide Groups and 2 Separate Component Groups as follows:

Guide Group - Kit Ordering Guide

Column 1 Organizes the Guide by Ring Gear Size—Largest to Smallest. Content Pages appear below the Ring Gear Size. Content Pages list the Component Parts & Sets found in various kits. The Parts Diagram Page Reference is the First Listing, then the Group & Basic Installation Kits & Sets Page Reference is listed Last.

Column 2 Lists the Kit Root Number. This identifies the entire *root-family* to its specific application. Generally this is as much information as needed for experienced rebuilders to select a kit number. *If more information is required, see the Application Guide Group page III.*

Rows are both White and Shaded. The White Guide Group is our standard production, stock available, Performance Motive Truck or Automotive Kit for the application. The Shaded Group is our Shorter Content or more Basis Packaged Kit assembled to competitive parts content used throughout the industry. *(Further Interchange Information may be found in our Fill Order Interchange at the end of the catalog)*

Column 3 Small Parts & Sealant Installation Kits

Series	Root No.	Kit Type & Description	Non Root Suffix
RSK		Top Series Sealant, Pinion & Carrier Small Parts Installation Kit. Gaskets excepted as noted in Component Diagram. Amenities Package 730001-Loctite 242-05, White Marking Compound and Applicator included.	Intra/LOK Carrier Shims, other Product Upgrade and Additional Levels of Completeness
KS	00	Basic Series Sealant and Pinion Small Parts Installation Kit	
KS	080	Basic Series Sealant, Pinion & Carrier Small Parts Installation Kit	

Column 4 Basic Bearing Kits

Series	Root No.	Kit Type & Description	Non Root Suffix
RA		The Complete Bearing Group with a Pinion Seal, Gasket or RTV.	
BKB	0800_BK	The Complete Bearing Group Pinion & Carrier	

Column 5 Deluxe Overhaul Kits

Series	Root No.	Kit Type & Description	Non Root Suffix
R		The Complete Bearing Group & Deluxe Pinion Installation Kit. Gaskets and Full Amenities Package	XB Includes a Complete Ring Gear Bolt Set.
RA	3	The Complete Bearing Group & Basic Pinion Installation Kit	For Complete Identification Only

Column 6 Master Overhaul Kits

Series	Root No.	Kit Type & Description	Non Root Suffix
REM		Top Series Complete Bearing Sealant, Pinion & Carrier Small Parts Installation Kit. Complete with Gaskets where listed. IFS Unit Kits Include Axle Shaft Bearing & Seal Kits. Complete Amenities Package-Loctite 242-05, White Marking Compound and Applicator included. Many kits upgraded to Amenities Package 730002 at No Charge.	XJ Intra/LOK Carrier Shims and other Product Upgrade Non Root No Suffix Kits contain either Standard or Intra/LOK Carrier Shims
RDM		Top Series Basic Bearing Installation Kit with Standard Carrier Small Parts Kits, and IFS kits do not include Axle Shaft Bearing & Seal Sets. (Series Prefix used where REM Series Kit Includes the Intra/LOK Shim set up)	
BK	0800	The Complete Bearing Group with Standard Pinion and Carrier Small Parts Kit	Standard Carrier Shims Only

Guide Group – Application Guide

The Application Guide is divided into Truck & Auto sections. For each section's guide, Column 1 is Alpha Organized by the OE vehicle model. Column 2 is the Production Years. Column 3 is a reference as to whether the Differential is a Rear (R), Front (F) or F or R Units. Column 4 Lists the Ring size and Column 5, the Kit Root No.

Column 6 is the Kit Ordering Guide's page number
Standard Stock Available Kits

Column 7 is the Kit Component Parts Diagram's page & column number
This diagram/chart lists the Individual Replacement Set or Component Part Number

Column 8 is the Group and Basic Kits' page
Group & Basic Installation Kits

Sets, Groups & Basic Kits Are the building blocks of inventory.

Replace a component, a set, or a whole group sold or used separately

Example:

Vehicle Model	Model Years	F/R	Ring Gear Size or Model	Root No.	Kit Ordering Guide Page	Parts Diagram Page & Col	Group & Basic Kits Page

The Guide Groups are designed so that you may select a complete Bearing or Installation Kit to the parts completeness level you want. Vehicle Identification or Case Type are crossed referenced for this purpose. The Guide Groups references the Parts Diagram page and Drawing number. This diagram is the part contents and part number order information for the kits' component parts: Group and Basic Kits are shortcut methods of ordering entire Bearing Groups or Small Parts Installation Kits in a single part number.

Component Group – Kit Component Parts Diagram

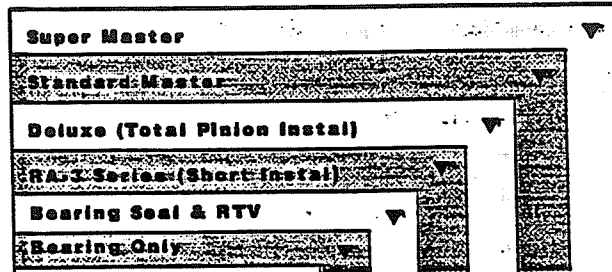
The Component Parts Diagram/Chart is listed by Ring Gear Size and Root Number. All references to it will include the Page Number and Column L for Left or R for Right.

The Top Lines of the Diagram list Popular Master, Deluxe and Basic Bearing Kit Numbers.

Each of the Top Lines intersect a Column and forms the Top Down Component Column Listing.

The Symbol ▼ is used with kits contain bearings to indicate the 90 degree downward turn and merger of the Bearing Kit row with the Component Column to form the Parts Included List.

The Symbol ◆ found in the Component Part's Row indicates that the component is included in the Bearing Kit Number listed in the Top Line section.



The Component Parts Rows are grouped as follows:

- Pinion Bearing Group
- Carrier Bearing Group
- Housing Needle Bearings (If Required)
- Housing Sealant Kit (Ford 8 & 9 Inch Kit)
- Sealing Components Group
- Sealant & Small Parts Group
- Pinion Small Parts Group
- Carrier Small Parts Group

The Bottom Lines of the Diagram list the Axle Shaft Kits and Popular Sealant & Small Parts Kit

The Symbol ▲ is used to indicate the 90 degree upward turn and merger of the Sealant & Small Parts Kit row with a Component Column already used by a Top Down Kit to form the Included Part Listing for the Corresponding Sealant & Small Parts Kit.

- ◆ This Symbol is used to indicate that the Sealant Part or Set is included
- ◆ In the Sealant & Small Parts Kit from diagram's Bottom Line Listings

Component Group – Group & Basic Installation Kits & Sets

Example:

Mfg Model or Ring Gear Size Kit Root No (1XX4) (Page # & L or R Column Left or Right)		
Pinion Bearing Group Installation Kit	PIK(1XX4)	▼
Pinion Bearing Group	(1XX4)-MPS	◆
Pinion Sealant & Small Parts Kit	K08(1XX4)	◆
K08(1XX4)		
Pinion Small Parts Group	18111XX4	◆
Sealant Installation	1855-1XX4	◆
Carrier Bearing Section Installation Kit	BCK(1XX4)	▼
Carrier Bearing Group	(1XX4)-MCS	◆
Carrier Small Parts Group	1821(1XX4)	◆
Gasket	18(1XX4)55	◆
RTV	22072	◆
Sealant & Small Parts Kit		
Pinion Small Parts Group	1811(1XX4)	◆
Carrier Small Parts Group	1821(1XX4)	◆
Sealant Installation	1855-(1XX4)	◆

The Listing in this section are kit basic building blocks and the replacement parts for material sold or used from Kit Inventory.

The Format of this Section lists the commonly sold Pinion & Carrier Small Parts Kit, Pinion Installation Kits, Basic Parts, and Pinion & Carrier Installation Kits

**Using the Group & Basic Installation Kits & Sets
to minimize your inventory requirements**

Many Customers Order Basic Kits and Combination of Sealant and Small Parts kits as well as Carrier Shim Sets. Here are a few examples of how to combine Basic Kits to take advantage of common Pinion And Carrier Bearing arrangements yet be able to offer full kit product service to your customers.

The Master Kit = A Bearings Only Kit + A Complete Sealant & Small Parts Kit

The Master Kit = A PIK Series Installation Kit + Carrier Bearing Sets + A Carrier Shim Set

The Master Kit = A Popular Bearing Seal & Gasket Only Kit + A Pinion & Carrier Small Parts Kit

The Deluxe Kit = A Bearings Only Kit + A Pinion Sealant & Small Parts Kit

Our System allows you, the customer, to select an inventory method for Differential Kits, Bearings and Miscellaneous Installation Components that's the most beneficial for your business.

**Parts Diagram Page Number
Organized by Motive Kit Number**

080008BK	47
080012BK	62
080014BK	58
080014LBK	58
080020BK	30
080028BK	30
080030BK	29
080030FBK	27
080035BK	26
080050FBK	23
080060BK	21
080069BK	10
080070BK	19
080071BK	10
0800725BK	12
080073BK	7
080074BK	7
080075ABK	69
080075BK	71
080078BK	76
0800825BK	12
0800825GBK	69
080085BK	64
080088BK	46
0800925BK	59
080092ABK	43
080092BK	42
080093BK	43
080095BK	59
08085F	64
706213X-K	20
706375X-K	22
706376X-K	22
707068X	20
ASK10-IFS	72
ASK1011	72
ASK28	31
ASK36-IFS	31
ASK44-ICA	31
ASK44-ICAE	31
ASK725-IFS	72
ASK88-IFS	45
ASK925-IFS	72
BCK0873D	8
BCK08975	40
BCK10-F	66
BCK10-FR	66
BCK10-IFS	66
BCK1011	61
BCK1025	40
BCK1033	67
BCK1075	72
BCK1082-C	67
BCK1085BP	67
BCK12-PC	61
BCK12-TR	61
BCK14	60
BCK1495	60
BCK20-R	31
BCK28-IFS	31
BCK30-IFS	28
BCK30-R	28
BCK35-CJ	25
BCK44	22
BCK44-ICA	25
BCK442	25
BCK50-IFS	22
BCK60	22

BCK70	20
BCK725-F	72
BCK725-R	11
BCK75	45
BCK825-G	67
BCK825-R	11
BCK875-B	11
BCK875-RA	11
BCK88	44
BCK9-A	40
BCK9-AXJ	40
BCK9-HP	41
BCK925-F	60
BCK925-G	61
BCK925-R	8
BK10-F	64
BK1033	68
BK1082-C	69
BK1085-BP	68
BK14	58
BK14-A	58
BK20-R	30
BK28-IFS	30
BK30	29
BK30-IFS	27
BK35-IFS	26
BK442	24
BK60	21
BK70	19
BK70-HD	19
BK725-IFS	73
BK725-R	12
BK80	47
BK8035	76
BK825-R	12
BK875-R	7
BK875-RA	10
BK88-IFS	46
BK9-HP	42
BK9-PRO	43
BK925-R	7
BKB1025	38
BKB1085-BP	68
BKB12-TR	63
BKB44	21
BKB70-HD	19
BKB725-IFS	73
BKB78	77
BKB9-A	39
BKB9-B	39
BKB975	38
BPK0873	8
BPK10-F	66
BPK1075-A	72
BPK200-V6	78
BPK30-IFS	28
BPK30-R	28
BPK35-CJ	25
BPK36-ICA	25
BPK44-ICA	25
BPK44/19	22
BPK442	25
BPK50-IFS	22
BPK60	22
BPK70	20
BPK71-U	20
BPK725-R	11
BPK78-FR	78

BPK78-IFS	78
BPK8035	78
BPK825-G	67
BPK825-R	11
BPK875-B	11
BPK875-D	8
BPK875-R	8
BPK875-RA	11
BPK925-G	61
BPK925-R	8
BPK975	40
BRK80	45
FHK80	45
K080008	45
K08008	47
K08010-IFS	64
K0801011	61
K0801025	40
K0801033	67
K0801075	72
K0801082C	67
K0801085BP	67
K08010FR	66
K08012	61
K080125	38
K08012TR	61
K08014	58
K0801495	60
K08020J	30
K08028F	31
K08030F	27
K08030R	28
K08035C	25
K08035F	28
K08036	25
K08044-ICA	25
K080442	24
K080725	11
K080725F	73
K08073	8
K08073B	11
K08073RA	8
K08074	8
K08075F	45
K08075RA	11
K08078	76
K08078F	78
K08078FR	78
K080825	11
K080825G	67
K08085	66
K08085F	66
K08088	44
K08088F	44
K08090	41
K08090X	40
K08090XJ	40
K080925F	60
K080925G	61
K080975	40
K0810-IFS	66
K081011	61
K081025	40
K081033	67
K081075	72
K081082C	67
K081085BP	67
K0810FR	66

K0812	61
K0812TR	61
K0814	60
K081495	60
K0820J	31
K0828F	31
K0830F	28
K0830R	28
K0835F	28
K0835R	25
K0836ICA	25
K0844	22
K0844-ICA	24
K08442	25
K0844ICAE	25
K0850F	22
K0860	22
K0870	20
K08725	11
K08725F	72
K0873	8
K0873B	11
K0873D	8
K0874	8
K0875F	45
K0878	78
K0878F	78
K0878FR	78
K08825	11
K08825-G	67
K0885	66
K0885F	66
K0888	44
K0888F	44
K0890	40
K0890XJ	40
K08925F	60
K08925G	61
K08975	40
MPS84750	43
MPS84751	43
PIK10	66
PIK10-FR	66
PIK10-IFS	66
PIK1011	61
PIK1025	40
PIK1033	67
PIK1075	72
PIK1082-C	67
PIK1085-BP	67
PIK12-PC	61
PIK12-TR	61
PIK14	60
PIK14-A	60
PIK1495	60
PIK20-R	31
PIK28-IFS	31
PIK30-IFS	28
PIK35-IFS	28
PIK44	22
PIK725-IFS	72
PIK75	45
PIK80	45
PIK88	44
PIK88-IFS	44
PIK9-HP	41
PIK9-X	40
PIK9-XJ	40

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Organized by Motive Kit Number**

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R10	65
R10-ED	73
R10-FR	65
R10-FRXB	65
R10-IFS	64
R1011	63
R1025	38
R1075	71
R1075-A	71
R1082	69
R1085-BP	68
R12	62
R12-TR	63
R14	58
R14-A	58
R1495	59
R20-R	30
R200-V6	76
R28-IFS	30
R30-IFS	27
R30-R	29
R35-CJ	26
R35-IFS	27
R44-ICA	24
R44-ICAE	24
R50-IFS	23
R60	21
R725-IFS	73
R725-R	12
R75	47
R78-FR	77
R78-IFS	77
R80	47
R8035	76
R825-G	69
R825-GXB	69
R825-R	12
R875-B	10
R875-D	9
R875-R	7
R875-RA	10
R875-RB	9
R88-IFS	46
R9-A	39
R9-AXB	39
R9-B	39
R9-BXB	39
R9-HPX	43
R925-GXB	62
R925-IFS	59
R925-R	7
R975	38
RA-300	9
RA-301	7
RA-302	12
RA-303	12
RA-304	7
RA-310	47
RA-311	46
RA-311J	30
RA-312	39
RA-313	39
RA-314	38
RA-315	47
RA-320	71
RA-320A	73
RA-321	65

RA-321A	64
RA-322	63
RA-323	62
RA-324	59
RA-324A	59
RA-325	58
RA-325A	58
RA-333	30
RA-334	27
RA-335	27
RA-335J	26
RA-336	23
RA10	65
RA10-F	64
RA10-FR	65
RA10-IFS	64
RA1011	63
RA1025	38
RA1075	71
RA1075-A	71
RA1082	69
RA1085-BP	68
RA110	57
RA12	62
RA12-TR	63
RA135	57
RA14	58
RA14-A	58
RA1495	59
RA150	57
RA170-G	57
RA20-R	30
RA200-V6	76
RA28-IFS	30
RA30	27
RA30/36	29
RA35	26
RA44	21
RA44-ICA	24
RA44-ICAE	24
RA44-J	21
RA50-IFS	23
RA53	21
RA60	21
RA650	73
RA70	19
RA70-HD	19
RA71	18
RA725-IFS	73
RA725-R	12
RA75	47
RA78-FR	77
RA78-IFS	77
RA80	47
RA80-DS	18
RA8035	76
RA825-G	69
RA825-R	12
RA875-B	10
RA875-D	9
RA875-R	7
RA875-RA	10
RA88	46
RA9-A	39
RA9-B	39
RA9-HP	42
RA925-G	62
RA925-IFS	59

RA925-R	7
RA975	38
RDM10-IFS	64
RDM1011	63
RDM44-ICA	24
RDM44-ICAE	24
REM10	65
REM10-FR	65
REM10-FRXXJ	65
REM10-IFS	64
REM10-XJ	65
REM1011	63
REM1011-XJ	63
REM1025	38
REM1025-XJ	38
REM1033	68
REM1075	71
REM1075-A	71
REM1075-AXJ	71
REM1075-XJ	71
REM1082-C	69
REM1085-BP	68
REM12	62
REM12-TR	63
REM12-TRXJ	63
REM12-XJ	62
REM120	70
REM120-A	70
REM120-AXJ	70
REM14	58
REM14-A	58
REM1495	59
REM1495-XJ	59
REM20-RXJ	30
REM28-IFS	30
REM30	29
REM30-IFS	27
REM30-R	29
REM35-CJ	26
REM35-IFS	27
REM36-ICA	26
REM44	21
REM44-ICA	24
REM44-ICAE	24
REM44/19	23
REM60	21
REM70	19
REM70-HD	19
REM71	18
REM725-IFS	73
REM725-R	12
REM75	47
REM75-XJ	47
REM78-FR	77
REM78-IFS	77
REM80	47
REM80-DS	18
REM8035	76
REM825-R	12
REM875-B	10
REM875-D	9
REM875-R	7
REM875-RA	10
REM875-RB	9
REM88	46
REM88-IFS	46
REM88-XJ	46
REM9-A	39

REM9-B	39
REM9-OP	42
REM9-HP	42
REM9-HPX	43
REM9-PRO	43
REM925-IFS	59
REM925-R	7
REM975	38
RSK10	65
RSK10-FR	65
RSK10-FRXXJ	65
RSK10-IFSXXJ	64
RSK10-XJ	65
RSK1011	63
RSK1011-XJ	63
RSK1025-XJ	38
RSK1075	71
RSK1075-XJ	71
RSK1082-XJ	69
RSK12-PCXJ	62
RSK12-TR	63
RSK12-TRXJ	63
RSK14	58
RSK1495	59
RSK1495-XJ	59
RSK20-RXJ	30
RSK200-V6	76
RSK28-IFS	30
RSK30	29
RSK30-IFS	27
RSK30-R	29
RSK35-CJ	26
RSK35-IFS	27
RSK36-ICA	26
RSK44	21
RSK44-ICA	24
RSK44-ICAE	24
RSK50-IFS	23
RSK60	21
RSK70	18
RSK725-IFS	73
RSK725-R	12
RSK75-XJ	47
RSK78-FR	77
RSK78-IFS	77
RSK80	47
RSK80-DS	18
RSK8035	76
RSK825-R	12
RSK875-R	7
RSK875-RA	9
RSK88-IFS	46
RSK88-XJ	46
RSK9-AB	39
RSK9-ABX	39
RSK925-IFS	59
RSK925-R	7
RSK975	38



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**Dodge Medium & Light Truck, Dodge &
Chrysler Vans, Utility & Recreation Vehicles &
Jeep- 2WD & 4X4 of all Type & Description
Rear Wheel Drive Passenger Cars**

**Medium & Light Duty Dodge Truck,
Chrysler & Dodge Utility Vans & Jeep**

**Kit Ordering Guide Page 1
Application Guide Page 2**

**Rear Wheel Drive Passenger Cars
& Performance Motive Chrysler
8-3/4 Inch Ring Gear Kit Selection**

**Kit Ordering Guide Page 3
Application Guide Page 5**



Dodge Truck Differential Kit Ordering Guide

Dodge with Dana Differentials see Dana Section starting page 14

100% Chrysler/Dana Material with United Motive's
Performance Motive Intra/LOK Carrier Shim Sets and other
Engineered Pre-Loading & Positioning Products for Differentials

Ring Gear Size Ref Pages	Description, Application Information and Root No.	Order Small Parts & Sealant Installation Kit	Order Basic Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
9-1/4 Contents Diag. 7-L & Page 8	1969 & After 1-7/8, 29 Spline Pinion Root No 925-R	RSK925-R	RA925-R	R925-R	REM925-R
	Basic Kit & Group Series	K08074	080074BK	RA-304	BK925-R
8-3/4 Casting 2881489 Contents Diag. 7-R & Page 8	1-7/8 Pinion, 10 Spline Pinion Carrier Sets 104912-49 Root No 875-R	RSK875-R	RA875-R	R875-R	REM875-R
	Basic Kit & Group Series		080073BK	RA-301	BK875-R
8-3/4 Casting 2070742 Contents Diag. 9-R & Page 8	1-3/4 Pinion, 10 Spline Pinion Pinion Bearing Sets are 89410-43 & 803110-49 with Double Shim Set Up Carrier Sets 25520-90 Root No 875-RA	RSK875-RA	RA875-D	R875-D	REM875-D
	Basic Kit & Group Series			RA-300	
8-3/4 Casting 2070741 Contents Diag. 10-R & Page 8	1-3/8 Pinion Casting 2070741 Carrier Sets 25520-90 Root No. 875-RA	RSK875-RA	RA875-B	R875-B	REM875-B
	Basic Kit & Group Series	K08073	080069BK		
8-1/4 & 8-3/8 Contents Page 12-L & Page 11	1-5/8, 27 Spline Pinion Carrier Sets 603012-49 1961-1969 Only Root No. 825-R	RSK825-R	RA825-R	R825-R	REM825-R
	Basic Kit & Group Series		0800825BK	RA-303	BK825-R
7-1/4 Contents Diag. 12-R & Page 11	1960 & After Root No. 725-R	RSK725-R	RA725-R	R725-R	REM725-R
	Basic Kit & Group Series	K080725	0800725BK	RA-302	BK725-R
Dana 20 Contents Diag. 30-R & Page 31	Jeep & AMC Corporate Model Root No. 20-R	RSK20-XJ	RA20-R	R20-R	REM20-RXJ REM20-R
	Basic Kit & Group Series	K08020	080020BK	RA-311J	BK20-R

Suffix XB Kits include a Ring Gear Bolt Set. Suffix XJ Kits include United Motive's Tradename Intra/LOK Carrier Shim Sets. Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set, Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV. Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package. Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.





Application Guide Dodge Medium & Light Truck Chrysler - Dodge Vans, Utility Vehicles & Jeep-2WD & 4X4

Vehicle Model	Model Years	F/R	Ring Gear Size or Model	Root No.	Kit Ordering Guide Page	Parts Diagram Page & Col	Group & Basic Kits Page
Dakota	86 & On	F or R	7-1/4	725-R	1	12-R	11
Dakota	82 & On	R	8-1/4	825-R	1	12-L	11
Ram Charger	74 & On	R	8-1/4	925-R	1	7-L	8
Towne & County	57-68	R	8-3/4	875-D	1	9-R	8
Towne & County	69-74	R	8-3/4	875-R	1	7-R	8
1/2 Ton Truck	69 & On	F	Dana 44	44	15	21-R	22
1/2 Ton Truck	69 & On	R	8-1/4	825-R	1	12-L	11
1/2 Ton Truck	65-68	R	8-3/4-P 1-3/4	875-D	1	9-R	8
1/2 Ton Truck	69-74	R	8-3/4-P 1-7/8	875-R	1	7-R	8
1/2 Ton Truck	74 & On	R	9-1/4	925-R	1	7-L	8
3/4 Ton Truck	69 & On	F	Dana 44	44	15	21-R	22
3/4 Ton Truck	75 & On	F	Dana 60	60	14	21-L	22
3/4 Ton Truck	69 & On	R	8-1/4	825-R	1	12-L	11
3/4 Ton Truck	65-68	R	8-3/4-P 1-3/4	875-D	1	9-R	8
3/4 Ton Truck	69-74	R	8-3/4-P 1-7/8	875-R	1	7-R	8
3/4 Ton Truck	74 & On	R	9-1/4	925-R	1	7-L	8-L
3/4 Ton Truck	69 & On	R	Dana 60	60	14	21-L	22
3/4 Ton Truck	84-86	R	Dana 70	70	14	19-R	20
3/4 Ton Truck	84 & On	R	Dana 70U	71	14	18-R	20
3/4 Ton Truck	94 & On	R	Dana 80	80-DS	14	18-L	20
1 Ton Truck	69 & On	F	Dana 44	44	15	21-R	22
1 Ton Truck	75 & On	F or R	Dana 60	60	14	21-L	22
1 Ton Truck	74 & On	R	9-1/4	925-R	1	7-L	8-L
1 Ton Truck	57-86	R	Dana 70	70	14	19-R	20
1 Ton Truck	84-93	R	Dana 70U	71	14	18-R	20
1 Ton Truck	94 & On	R	Dana 80	80-DS	14	18-L	20
Jeep Cherokee	84 & On	R	Dana 35	35-C	16	26-R	24
Jeep Cherokee	46-92	R	Dana 44	44	15	21-R	22
Jeep Comanche	84 & On	R	Dana 35	35-C	16	26-R	24
Jeep Comanche	86-92	R	Dana 44	44	15	21-R	22
Jeep Wagoneer	84 & On	R	Dana 35	35-C	16	26-R	24
Jeep Wagoneer	84-92	F	Dana 44	44	15	21-R	22
Jeep CJ Series	72-86	F	Dana 30	30-IFS	16	27-L	28
Jeep CJ Series	76-86	R	Dana 20	20-R	1	30-R	31
Jeep CJ Series	87 & On	R	Dana 35	35-C	16	26-R	24
Jeepster	72-73	F	Dana 30	30-IFS	16	27-L	28
Jeepster	72-73	R	Dana 44	44	15	21-R	22
Wagoneer	72-73	F	Dana 30	30-IFS	16	27-L	28
Wagoneer	74-83	F	Dana 44	44	15	21-R	22
Wagoneer	79-86	R	Dana 20	20-R	1	30-R	31
Wagoneer	87 & On	R	Dana 35	35-C	16	26-R	24
Wagoneer	72-79	R	Dana 44	44	15	21-R	22

Jeep Applications are also listed in the Automotive Guides



Chrysler Automotive Differential Kit Ordering Guide Jeep with Dana Differentials see Dana Section starting page 14

100% Chrysler/Dana Material with United Motive's
Performance Motive Intra/LOK Carrier Shim Sets and other
Engineered Pre-Loading & Positioning Products for Differentials

Ring Gear Size Ref Pages	Description, Application Information, and Root No.	Order Small Parts & Sealant Installation Kit	Order Bearing Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
8-1/4 Contents Diag. 7-L & Page 8	1969- & After 1-7/8, 29 Spline Pinion Root No. 925-R	RSK925-R	RA925-R	R925-R	REM925-R
	Basic Kit & Group Series	K08074	080074BK	RA-304	BK925-R
8-3/4 Casting 2881489 Contents Diag. 7-R & Page 8	1-7/8 Pinion, 10 Spline Pinion Carrier Sets 104912-49 12 Bolt RG & 10 Bolt IC Root No. 875-R	RSK875-R	RA875-R	R875-R 080073	REM875-R
	Basic Kit & Group Series		080073BK	RA-301	
8-3/4 Casting 2881489 Contents Diag. 9-L & Page 8	1-7/8 Pinion, 10 Spline Pinion Carrier Sets 25520-90 Open Center Case Units Root No. 875-RB	RSK875-R		R875-RB	REM875-RB
	Basic Kit & Group Series				
8-3/4 Casting 2070742 Contents Diag. 9-R & Page 8	1-3/4 Pinion, 10 Spline Pinion Pinion Bearing Sets are 89410-43 & 803110-49 with Double Shim Set Up Carrier Sets 25520-90 12 Bolt RG & 10 Bolt IC Root No. 875-D	RSK875-R	RA875-D	R875-D	REM875-D
	Basic Kit & Group Series			RA-300	
8-3/4 Casting 2070742 Contents Diag. 10-L & Page 11	Casting 2070742 1-3/4 Pinion, 10 Spline Pinion with Double Shim Set Up Stock, Posi or Spool Carrier Sets 104912-49 12 Bolt RG & 10 Bolt IC Root No. 875-RA	RSK875-RA	RA875-RA	R875-RA	REM875-RA
	Basic Kit & Group Series		080071BK		BK875-RA
8-3/4 Casting 2070741 Contents Diag. 10-R & Page 8	1-3/8 Pinion Casting 2070741 Carrier Sets 25520-90 12 Bolt RG & 10 Bolt IC Root No. 875-RA	RSK875-RA	RA875-B	R875-B	REM875-B
	Basic Kit & Group Series		080069BK		

Suffix XB Kits include a Ring Gear Bolt Set. Suffix XJ Kits include United Motive's Tradename Intra/LOK Carrier Shim Sets.
Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set, Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV.
Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package.
Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.





Chrysler Automotive Differential Kit Ordering Guide

Jeep with Dana Differentials see Dana Section starting page 14

100% Chrysler/Dana Material with United Motive's
Performance Motive Intra/LOK Carrier Shim Sets and other
Engineered Pre-Loading & Positioning Products for Differentials

Ring Gear Size Ref Pages	Description, Application Information, and Root No.	Order Small Parts & Sealant Installation Kit	Order Basic Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
8-1/4 & 8-3/8 Contents Diag. 12-L & Page 11	1-5/8, 27 Spline Pinion Carrier Sets 603012-49 1961-1969 Only Root No. 825-R	RSK825-R	RA825-R	R825-R	REM825-R
	Basic Kit & Group Series		0800825BK	R825-RB RA-303	BK825-R
7-1/4 Contents Diag. 12-R & Page 11	1960 & After Root No. 725-R	RSK725-R	RA725-R	R725-R	REM725-R
	Basic Kit & Group Series	K080725	0800725BK	RA-302	BK725-R
Dana 20 Contents Diag. 30-R & Page 31	Jeep & AMC Corporate Model Root No. 20-R	RSK20-XJ	RA20-R	R20-R	REM20-RXJ REM20-R
	Basic Kit & Group Series	K08020	080020BK	RA-311J	BK20-R

Find other Jeep Dana Front & Rear
Differentials in Dana Section

Suffix XB Kits include a Ring Gear Bolt Set. Suffix XJ Kits include United Motive's Tradename Intra/LOK Carrier Shim Sets.
Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set, Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV.
Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package.
Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.



Application Guide Chrysler RWD Passenger Cars & Jeep 2WD & 4X4

Vehicle Model	Model Years	F/R	Ring Gear Size or Model	Root No.	Kit Ordering Guide Page	Parts Diagram Page & Col	Group & Basic Kits Page
Performance Motive							
8-3/4	Open Ctn	R	8.75	875-RB	3	9-L	8
8-3/4	-742 Cast	R	8.75	875-D	3	9-R	8
8-3/4	Units w/Spools	R	8.75	875-RA	3	10-L	11
8-3/4	Cast 207041	R	8.75	875-B	3	10-R	11
Passenger Vehicles							
Aspen	76-80	R	7-1/4	725-R	4	12-R	11
Aspen	76-80	R	8-1/4	825-R	4	12-L	11
Barracuda	70-74	R	8-1/4	825-R	4	12-L	11
Barracuda	64-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Barracuda	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Belvedere	57-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Belvedere	69-70	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Challenger	70-76	R	7-1/4	725-R	4	12-R	11
Challenger	70-74	R	8-1/4	825-R	4	12-L	11
Challenger	1968	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Challenger	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Charger	70-71	R	7-1/4	725-R	4	12-R	11
Charger	73-76	R	8-1/4	825-R	4	12-L	11
Charger	66-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Charger	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Charger	74-76	R	9-1/4	925-R	3	7-L	8
Chrysler	Cast 207041	R	8-3/4	875-B	3	10-R	11
Chrysler Hemi	Open Ctn	R	8-3/4	875-RB	3	9-L	8
Chrysler Hemi	Spool	R	8-3/4	875-RA	3	10-L	11
Chrysler 300 Series	72-79	R	8-1/4	825-R	4	12-L	11
Chrysler 300 Series	57-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Chrysler 300 Series	69-73	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Cordoba	75-83	R	7-1/4	725-R	4	12-R	11
Cordoba	75-83	R	8-1/4	825-R	4	12-L	11
Cordoba	75-79	R	9-1/4	925-R	3	7-L	8
Coronet	73-76	R	8-1/4	825-R	4	12-L	11
Coronet	63-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Coronet	1969	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Dart	66-72	R	7-1/4	725-R	4	12-R	11
Dart	72-76	R	8-1/4	825-R	4	12-L	11
Dart	66-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Dart	69-72	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Diplomat	77-89	R	7-1/4	725-R	4	12-R	11
Diplomat	77-83	R	8-1/4	825-R	4	12-L	11
Duster	73-76	R	8-1/4	825-R	4	12-L	11
Duster	70-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Fifth Ave	80-89	R	7-1/4	725-R	4	12-R	11
Fifth Ave	72-88	R	8-1/4	825-R	4	12-L	11
Fifth Ave	73-81	R	9-1/4	925-R	3	7-L	8
Fury	70-81	R	8-1/4	825-R	4	12-L	11
Fury	57-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Fury	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Fury	73-81	R	9-1/4	925-R	3	7-L	8
Imperial	77-89	R	7-1/4	725-R	4	12-R	11
Imperial	71-83	R	8-1/4	825-R	4	12-L	11
Imperial	57-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Imperial	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Imperial	74-75	R	9-1/4	925-R	3	7-L	8
Jeep Cherokee	84 & 0n	R	Dana 35	35-C	16	26-R	24
Jeep Cherokee	46-92	R	Dana 44	44	15	21-R	22
Jeep Comanche	84 & 0n	R	Dana 35	35-C	16	26-R	24
Jeep Comanche	86-92	R	Dana 44	44	15	21-R	22



Application Guide Chrysler RWD Passenger Cars & Jeep 2WD & 4X4

Vehicle Model	Model Years	F/R	Ring Gear Size or Model	Root No.	Kit Ordering Guide Page	Parts Diagram Page & Col	Group & Basic Kits Page
Jeep Wagoneer	84 & On	R	Dana 35	35-C	16	26-R	24
Jeep Wagoneer	84-92	F	Dana 44	44	15	21-R	22
Jeep CJ Series	72-86	F	Dana 30	30-IFS	16	27-R	28
Jeep CJ Series	76-86	R	Dana 20	20-R	4	30-R	31
Jeep CJ Series	87 & On	R	Dana 35	35-C	16	26-R	24
Jeepster	72-73	F	Dana 30	30-IFS	16	27-R	28
Jeepster	72-73	R	Dana 44	44	15	21-R	22
Wagoneer	72-73	F	Dana 30	30-IFS	16	27-R	28
Wagoneer	74-83	F	Dana 44	44	15	21-R	22
Wagoneer	79-86	R	Dana 20	20-R	4	30-R	31
Wagoneer	87 & On	R	Dana 35	35-C	16	26-R	24
Wagoneer	72-79	R	Dana 44	44	15	21-R	22
Labaron	75-83	R	7-1/4	725-R	4	12-R	11
Labaron	77-83	R	8-1/4	825-R	4	12-L	11
Magnum	78-83	R	8-1/4	825-R	4	12-L	11
Mirada	77-82	R	7-1/4	725-R	4	12-R	11
Mirada	78-83	R	8-1/4	825-R	4	12-L	11
Monaco	63-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Monaco	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Monaco	75-85	R	9-1/4	925-R	3	7-L	8
New Yorker	77-89	R	7-1/4	725-R	4	12-R	11
New Yorker	72-88	R	8-1/4	825-R	4	12-L	11
New Yorker	57-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
New Yorker	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
New Yorker	73-81	R	9-1/4	925-R	3	7-L	8
Newport	77-89	R	7-1/4	725-R	4	12-R	11
Newport	72-73	R	8-1/4	825-R	4	12-L	11
Newport	57-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Newport	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Newport	73-83	R	9-1/4	925-R	3	7-L	8
Polara	70-74	R	8-1/4	825-R	4	12-L	11
Polara	63-78	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Polara	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Polara	70-74	R	9-1/4	925-R	3	7-L	8
Road Runner	1968	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Road Runner	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Satellite	70-74	R	8-1/4	825-R	4	12-L	11
Satellite	1968	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Satellite	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
St Regis	77-83	R	7-1/4	725-R	4	12-R	11
St Regis	79-81	R	8-1/4	825-R	4	12-L	11
Super Bee	1968	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Super Bee	69-70	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Swinger	66-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Swinger	69-72	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Trailduster	74 & On	R	9-1/4	925-R	3	7-L	8
Vallant	60-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Vallant	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Viper	92 & On	R	Dana 44	44	15	21-R	22
Volare	76-80	R	8-1/4	825-R	4	12-L	11

Component Parts Diagram for Kits with
 Root No. 925-R (dwg 7-L)
 & Root No. 875-R (dwg 7-R)



**Chrysler 9-1/4
 Automotive & Truck**
 1-7/8, 29 Spline Pinion
 12 Bolt RG & Inspection Cover

**Chrysler 8-3/4
 Automotive & Truck**
 1-7/8, 10 Spline Pinion
 Casting -489

REM925-R	
BK925-R	
R925-R	
RA-304	
RA925-R	
080074BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	804010-49
Tail Brg Set	88010-48
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	704610-49
Left Hand Taper Set	704610-49
<i>Sealing Components</i>	
OE Pinion Seal	18708
RTV	22072
<i>Pinion Small Parts</i>	
Pinion Depth Shim Set	SH1495
OE Sleeve	3507678
OE Pinion Nut	30271
OE Pinion Washer	30275
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	3723018/12
Carrier Shim	Not Req
Amenities Package	730001
Sealant & Small Parts Kit	
RSK925-R	

REM875-R	
R875-R	
BK875-R	
RA-301	
RA875-R	
080073BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	804010-49
Tail Brg Set	88010-48
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	104912-49
Left Hand Taper Set	104912-49
<i>Sealing Components</i>	
OE Pinion Seal	18708
Gasket	187155
RTV	22072
<i>Pinion Small Parts</i>	
Pinion Depth Shim Set	181114
Pinion Preload Shim Set	183077
OE Pinion * Nut	30185 30271
OE Pinion * Washer	30186 30275
<i>Carrier Small Parts</i>	
OE RG Bolt Set	P5249163/12
Carrier Shim	Not Req
Amenities Package	730001
Amenities Package	730002
Sealant & Small Parts Kit	
RSK875-R	

See Root No. 925-R & 875-R for Basic & Group Kits
 Page 8

*
 :
 R, REM & RSK Kit Include both Dana Pinion Nut & Washer
 Bottom Diamond for Sealant Kit Content

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound Amenities Package



Chrysler Automotive & Truck Bearing Group & Basic Installation Kits

Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
Basic Pinion & Carrier Sealant & Parts Installation Kits; ANS Spec 1565-10

Chrys 9-1/4 - Kit Root No 925-R Automotive & Truck (Diag. 7-L)	
Pinion Bearing Group Installation Kit	BPK925-R ▼
Pinion Bearing Group	PBG925-R
Pinion Sealant & Small Parts Kit	K0874
K0874	
Pinion Small Parts Group	1811925
Pinion Sealant Installation	1855-825
Carrier Bearing Section Installation Kit	BCK925-R ▼
Carrier Bearing Group	CBG925-R
Carrier Small Parts Group	3723018/12
RTV	22072
Sealant & Small Parts Kit	K08074 ▼
Pinion Small Parts Group	1811925
Carrier Small Parts Group	3723018/12
RTV	22072
Chry 8-3/4 - Kit Root No 875-R Auto & Truck Casting -489 (Diag. 7-R)	
Pinion Bearing Group Installation Kit	BPK875-R ▼
Pinion Bearing Group	PBG925-R
Pinion Sealant & Small Parts Kit	K0873
K0873	
Pinion Small Parts Group	1811875R-1
Pinion Sealant Installation	1855-875
Carrier Bearing Section Installation Kit	BCK875-R ▼
Carrier Bearing Group	CBG875-R
Carrier Small Parts Group	P5249163/12
Gasket/ Marking Compound	187155-XJ
Sealant & Small Parts Kit	K08073 ▼
Pinion Small Parts Group	1811875R-1
Carrier Small Parts Group	P5249163/12
Sealant Installation	1855-875

Chrys 8-3/4 - Kit Root No 875-RB Auto Cast -489 Open Ctn Units (Diag. 9-L)	
Pinion Bearing Group Installation Kit	BPK0873 ▼
Pinion Bearing Group	PBG74110
Pinion Sealant & Small Parts Kit	K0873
K0873	
Pinion Small Parts Group	1811875R-1
Sealant Installation	1855-875
Carrier Bearing Section Installation Kit	BCK0873D ▼
Carrier Bearing Group	CBG73211
Carrier Small Parts Group	P5249163/12
Gasket/ Marking Compound	187155-XJ
Sealant & Small Parts Kit	K08073 ▼
Pinion Small Parts Group	1811875R-1
Carrier Small Parts Group	P5249163/12
Sealant Installation	1855-875
Chry 8-3/4 - Kit Root No 875-D Auto & Truck Cast -742 (Diag. 9-R)	
Pinion Bearing Group Installation Kit	BPK875-D ▼
Pinion Bearing Group	PBG875-D
Pinion Sealant & Small Parts Kit	K0873D
K0873D	
Pinion Small Parts Group	1811875R
Sealant Installation with Gasket	1855-875RA
Carrier Bearing Section Installation Kit	BCK0873D ▼
Carrier Bearing Group	CBG73211
Carrier Small Parts Group	P5249163/12
Gasket/ Marking Compound	187155-XJ
Sealant & Small Parts Kit	K08073RA ▼
Pinion Small Parts Group	1811875R
Carrier Small Parts Group	P5249163/12
Sealant Installation	1855-875RA

Component Parts Diagram for Kits with
 Root No. 875-RB (dwg 9-L)
 & Root No. 875-D (dwg 9-R)



**Chrysler 8-3/4 Automotive
 1-7/8, 10 Spline Pinion
 Units with Open Center
 Casting-489**

**Chrysler 8-3/4
 Automotive & Truck
 1-3/4, 10 Spline, Preloading Pinion
 Casting-742**

REM875-RB	
R875-RB	
Pinion Bearing Group	
Head Taper Bearing Set	804010-49
Tail Brg Set	88010-48
Carrier Bearing Group	
Right Hand Taper Set	25520-90
Left Hand Taper Set	25520-90
Sealing Components	
OE Pinion Seal	18708
Gasket	187155
Pinion Small Parts	
Pinion Depth Shim Set	SH1495
Pinion Preload Shim Set	183077
OE Pinion X Nut	30185 30271
OE Pinion X Washer	30186 30275
Carrier Small Parts	
OE Ring Gear Bolt Set	P5249163/12
Carrier Shim	Not Req
Amenities Package	730001
Amenities Package	730002
Sealant & Small Parts Kit	
RSK875-RA	

REM875-D	
R875-D	
RA-300	
RA875-D	
Pinion Bearing Group	
Head Taper Bearing Set	803110-49
Tail Brg Set	89410-43
Carrier Bearing Group	
Right Hand Taper Set	25520-90
Left Hand Taper Set	25520-90
Sealing Components	
OE Pinion Seal	18912
Gasket	187155
RTV	22072
Pinion Small Parts	
Pinion Depth Shim Set	181171
Pinion Preload Shim Set	183071
OE Pinion Nut	30185
OE Pinion Washer	30186
Carrier Small Parts	
OE Ring Gear Bolt Set	P5249163/12
Carrier Shim	Not Req
Amenities Package	730001
Amenities Package	730002
Sealant & Small Parts Kit	
RSK875-RA	

Amenities Pkg 730002 contains a
 Gasket Washer Set

See Root No. 875-RB & 875-D
 Basic & Group Kits Page 8

Truck & Stock Automotive Applications use K08073
 Kit Replacement version of the RSK875-RA

x R, REM & RSK Kit Include both Dana Pinion Nut & Washer
 : Bottom Diamond for Sealant Kit Content
 : Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Component Parts Diagram for Kits with
 Root No. 875-RA (dwg 10-L)
 & Root No. 875-B (dwg 10-R)

**Chrysler 8-3/4
 Automotive 1-3/4, 10 Spline Pinion
 Stock, Posi or Units with Spool**

**Chrysler 8-3/4
 Automotive & Truck
 Casting 207041 & 1-3/8 Pinion**

REM875-RA	
BK875-RA	
R875-RA	
RA875-RA	
080071BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	803110-49
Tail Brg Set	89410-43
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	104912-49
Left Hand Taper Set	104912-49
<i>Sealing Components</i>	
OE Pinion Seal	18912
Gasket	187155
RTV	22072
<i>Pinion Small Parts</i>	
Pinion Depth Shim Set	181171
OE Pinion Preload Shim Set	183071
OE Pinion Nut	30185
OE Pinion Washer	30186
<i>Carrier Small Parts</i>	
OE RG Bolt Set	P5249163/12
Carrier Shim	Not Req
Amenities Package	730001
Amenities Package	730002
Sealant & Small Part Kit	
RSK875-RA	

Amenities Pkg 730002 contains a
 Gasket Washer Set

See Root No. 875-RA & 875-B Basic & Group Kits
 Page 11

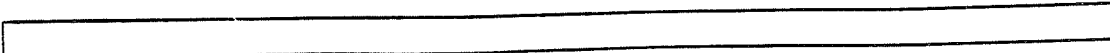
REM875-B	
R875-B	
RA875-B	
080069BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	89410-46
Tail Brg Set	88010-48
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	25520-90
Left Hand Taper Set	25520-90
<i>Sealing Components</i>	
OE Pinion Seal	18708
Gasket	187155
<i>Pinion Small Parts</i>	
Pinion Depth Shim Set	Not Req
Pinion Preload Shim Set	Not Req
OE Pinion Nut	30185
OE Pinion Washer	30186
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	P5249163/12
Carrier Shim	Not Req
Amenities Package	730001
Amenities Package	730002
Sealant & Small Part Kit	
RSK875-RA	

Amenities Pkg 730002 contains a
 Gasket Washer Set

Truck Applications use K08073 Kit
 Basic Replacement version of RSK875-RA

Bottom Diamond for Sealant Kit Content

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound





Chrysler Automotive & Truck Bearing Group & Basic Installation Kits
 Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
 Basic Pinion & Carrier Sealant & Parts Installation Kits, ANS Spec 1565-10

Chrys 8-3/4 - Kit Root No 875-RA Auto Cast 742 (Diag. 10-L)	
Pinion Bearing Group Installation Kit	BPK875-RA ▼
Pinion Bearing Group	PBG875-RA ◆
Pinion Sealant & Small Parts Kit	K0873D ◆
K0873D ▲	
Pinion Small Parts Group	1811875R ◆
Sealant Installation with Gasket	1855-875RA ◆
Carrier Bearing Section Installation Kit	BCK875-RA ▼
Carrier Bearing Group	875RA-MCS ◆
Carrier Small Parts Group	P5249163/12 ◆
Gasket/Marking Compound	187155-XJ ◆
Sealant & Small Parts Kit	K08073B ▼
Pinion Small Parts Group	1811875R ◆
Carrier Small Parts Group	P5249163/12 ◆
Sealant Installation	1855-875RA ◆
Chrys 8-3/4 - Kit Root No 875-B Auto & Truck (Diag. 10-R)	
Pinion Bearing Group Installation Kit	BPK875-B ▼
Pinion Bearing Group	PBG875-B ◆
Pinion Sealant & Small Parts Kit	K0873B ◆
K0873B ▲	
Pinion Small Parts Group	30185/86 ◆
Sealant Installation with Gasket	1855-875RA ◆
Carrier Bearing Section Installation Kit	BCK875-B ▼
Carrier Bearing Group	875RB-MCS ◆
Carrier Small Parts Group	P5249163/12 ◆
Gasket/Marking Compound	187155-XJ ◆
Sealant & Small Parts Kit	K080875RA ▼
Pinion Small Parts Group	30185/86 ◆
Carrier Small Parts Group	P5249163/12 ◆
Sealant Installation	1855-875RA ◆

Chrys 8-1/4 - Kit Root No 825-R Auto & Truck (Diag. 12-L)	
Pinion Bearing Group Installation Kit	BPK825-R ▼
Pinion Bearing Group	PBG825-R ◆
Pinion Sealant & Small Parts Kit	K08825 ◆
K08825 ▲	
Pinion Small Parts Group	1811825 ◆
Sealant Installation with Gasket	1855-825 ◆
Carrier Bearing Section Installation Kit	BCK825-R ▼
Carrier Bearing Group	12-MCS ◆
Carrier Small Parts Group	P5249163/12 ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K080825 ▼
Pinion Small Parts Group	1811825 ◆
Carrier Small Parts Group	P5249163/12 ◆
Sealant Installation	1855-825 ◆
Chrys 7-1/4 - Kit Root No 725-R Auto & Truck (Diag. 12-R)	
Pinion Bearing Group Installation Kit	BPK725-R ▼
Pinion Bearing Group	PBG725-R ◆
Pinion Sealant & Small Parts Kit	K08725 ◆
K08725 ▲	
Pinion Small Parts Group	1811725 ◆
Sealant Installation with Gasket	1855-825 ◆
Carrier Bearing Section Installation Kit	BCK725-R ▼
Carrier Bearing Group	9B-Set ◆
Carrier Small Parts Group	4131255/10 ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K080725 ▼
Pinion Small Parts Group	1811725 ◆
Carrier Small Parts Group	4131255/10 ◆
Sealant Installation	1855-825 ◆





**Chrysler 8-1/4
Automotive & Truck
Except 1961-69 ●**

Component Parts Diagram for Kits with
Root No. 825-R (dwg 12-L)
& Root No. 725-R (dwg 12-R)

**Chrysler 7-1/4
Automotive & Truck**

REM825-R	
BK825-R	
R825-R	
RA-303	
RA825-R	
0800825BK	
Pinion Bearing Group	
Head Taper Bearing Set	802011-48
Tail Brg Set	86610-49
Carrier Bearing Group	
Right Hand Taper Set	603012-49
Left Hand Taper Set	603012-49
Sealing Components	
OE Pinion Seal	16805
RTV	22072
Pinion Small Parts	
Pinion Depth Shim Set	181188
OE Crush Sleeve	183080
OE Pinion Nut	30271
OE Pinion Washer	30275
Carrier Small Parts	
OE Ring Gear Bolt Set	P5249163/12
Carrier Shim	Not Req
Amenities Package	730001
Sealant & Small Parts Kit	
RSK825-R	

REM725-R	
BK725-R	
R725-R	
RA-302	
RA725-R	
0800725BK	
Pinion Bearing Group	
Head Taper Bearing Set	88610-49
Tail Brg Set	86610-49
Carrier Bearing Group	
Right Hand Taper Set	501310-49
Left Hand Taper Set	501310-49
Sealing Components	
OE Pinion Seal	16805
RTV	22072
Pinion Small Parts	
Pinion Depth Shim Set	Not Req
OE Crush Sleeve	183080
OE Pinion Nut	30271
OE Pinion Washer	30275
Carrier Small Parts	
OE Ring Gear Bolt Set	4131255/10
Carrier Shim	Not Req
Amenities Package	730001
Sealant & Small Parts Kit	
RSK725-R	

● Use R825-RB for 1961-69 Models

K080725 is the Kit Replacement version of RSK725-R

See Root No. 825-R & 725-R
Basic & Group Kits Page 11

⋮ Bottom Diamond for Sealant Kit Content

**Dana found in Medium & Light Truck
Vans, Utility & Recreation Vehicles–2WD &
4X4 of all Type & Description
Rear Wheel Drive Passenger Cars**

**Kit Ordering Guide Page 14–16
Application Guide Page 17**



Dana Differential Kit Ordering Guide

100% Dana Material with United Motive's
Performance Motive Intra/LOK Carrier Shim Sets and other
Engineered Pre-Loading & Positioning Products for Differentials

Dana Model No Ref Pages	Description, Application Information and Root No	Order Small Parts & Sealant Installation Kit	Order Basic Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
Dana 80 Contents Diag. 18-L & Page 20	Ford & Chrysler REM & RSK80-DS Contain a Dana 707068X Package Root No. 80-DS	RSK80-DS	RA80-DS		REM80-DS
	Basic Kit & Group Series	707068X-K			
Dana 71 & 70U Contents Diag. 18-R & Page 20	GM & Chrysler 1980 & After Root No. 71	RSK70	RA71		REM71
	Basic Kit & Group Series	706213X-K			
Dana 70 Heavy Duty Contents Diag. 19-L & Page 20	Dana 70 Heavy Duty 1972 & After Carrier Sets 453X & 469 REM & RSK 70-HD Contains a Dana 706213X Package Root No. 70-HD	RSK70	RA70-HD	R70-HD	REM70-HD
	Basic Kit & Group Series	706213X-K	BKB70HD		BK70-HD
Dana 70 Contents Diag. 19-R & Page 20	Dana 70 1957-1983 (Early & Later) 10-1/2 RG with 1-3/4, 29 Spline Pinion 12 Bolt RG & 10 Bolt Inspection Cover Carrier Sets 382S & 387A REM & RSK 70 Contains a Dana 706213X Package Root No. 70	RSK70	RA70	R70	REM70
	Basic Kit & Group Series	706213X-K	080070BK		BK70
Dana 60 Contents Diag. 21-L & Page 22	Dana 60 1958 & After (Early & Later) 9-3/4 RG with 1-5/8, 29 Spline Pinion 12 Bolt RG & 10 Bolt Inspection Cover Carrier Sets 382S & 387A REM & RSK 60 Contains a Dana 706375X Package Root No. 60	RSK60	RA60	R60	REM60
	Basic Kit & Group Series	706375X-K	080060BK		BK60

Suffix XB Kits include a Ring Gear Bolt Set. Suffix XJ Kits include United Motive's Tradename Intra/LOK Carrier Shim Sets.
Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set,
Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV.
Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package.
Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.



Dana Differential Kit Ordering Guide
 100% Dana Material with United Motive's
 Performance Motive Intra/LOK Carrier Shim Sets and other
 Engineered Pre-Loading & Positioning Products for Differentials

Dana Model No Ref Pages	Description, Application Information and Root No	Order Small Parts & Sealant Installation Kit	Order Basic Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
Dana 53 Contents Diag. 21-X	Dana 53 1954-71 Jeep Applications Root No. 53 Basic Kit & Group Series		RA53		
Dana 50 IFS Contents Diag. 23-R & Page 22	Dana 50 IFS 1980 & After Root No. 50-IFS Basic Kit & Group Series	RSK50-IFS	RA50-IFS	R50-IFS	REM50-IFS
Dana 44 Contents Diag. 21-R & Page 22	Dana 44 1967 & After 8-1/2 RG with 1-3/8, 26 Spline Pinion 25523 & 25590 Carrier Sets Root No. 44 Basic Kit & Group Series	RSK44	RA44		REM44
Dana 44 Contents Diag. 23-R & Page 22	Dana 44 1967 & After 8-1/2 RG with 1-3/8, 19 Spline Pinion 25523 & 25577 Carrier Sets Root No. 44/19 Basic Kit & Group Series	RSK44	RA441		REM44/19
Dana 44 ICA Contents Diag. 24-L & Page 25	Dana 44 ICA Corvette 1984 & After Master Kit Includes Axle Shaft Bearing & Seal Sets Root No. 44-ICA Basic Kit & Group Series	RSK44-ICA	RA44-ICA	R44-ICA	REM44-ICA
Dana 44 ICA Early Contents Diag 24-R & Page 25	Dana 44 ICA Corvette 1980-1982 Only REM Kit Includes Axle Shaft Bearing & Seal Sets Root No. 442 Basic Kit & Group Series	RSK44-ICAE	RA44-ICAE	R44-ICAE	REM44-ICAE

Suffix XB Kits Include a Ring Gear Bolt Set. Suffix XJ Kits Include United Motive's Tradename Intra/LOK Carrier Shim Sets.
 Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set,
 Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV.
 Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package.
 Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.

FAX (405) 236-0334 Phone (800) 283-5487



Dana Differential Kit Ordering Guide

100% Dana Material with United Motive's
Performance Motive Intra/LOK Carrier Shim Sets and other
Engineered Pre-Loading & Positioning Products for Differentials

Dana Model No Ref Pages	Description, Application Information and Root No	Order Small Parts & Sealant Installation Kit	Order Basic Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
Dana 36 ICA Contents Diag. 26-L & page 25	Dana 36 ICA Corvette 1984-1995 with Automatic Transmission Master Kit Includes Axle Shaft Bearing & Seal Sets Root No. 36-ICA Basic Kit & Group Series	RSK36-ICA	RA36-ICA	R36-ICA	REM36-ICA
Dana 35 IFS Contents Diag. 27-L & Page 28	Dana 35 IFS Ford Front 1990 & After Root No. 35-IFS Basic Kit & Group Series	RSK35-IFS	RA35-IFS	R35-IFS	REM35-IFS
Dana 35 Contents Diag. 26-R & Page 25	Dana 35, 35C Jeep Rear 1990 & After Root No. 35-C Basic Kit Series with RTV	RSK35-CJ	RA35	R35-CJ	REM35-CJ
Dana 30 IFS Contents Diag. 27-R & Page 28	Dana 30 IFS Ford Front 1966 & After Root No. 30-IFS Basic Kit & Group Series	RSK30-IFS	RA30	R30-IFS	REM30-IFS
Dana 30 Contents Diag. 29-L & Page 28	Dana 30 Ford Front & Rear Solid Suspension Root No. 30 Basic Kit & Group Series	RSK30	RA30		REM30
Dana 30 Contents Diag. 29-R & Page 28	Dana 30 Rear with Pinion Tail Bearing Set 86610-47 Only Root No. 30-ZR Basic Kit & Group Series	RSK30-R	RA30/36		REM30-R
Dana 28 Contents Diag. 30-L & Page 31	Dana 28 IFS Ford Root No. 28-IFS Basic Kit & Group Series	RSK28-IFS	RA28-IFS	R28-IFS	REM28-IFS
Dana 20 Contents Diag. 30-R & Page 31	Jeep & AMC Corporate Model Root No. 20-R Basic Kit & Group Series	RSK20-XJ	RA20-R	R20-R	REM20-RXJ REM20-R

Suffix XB Kits include a Ring Gear Bolt Set. Suffix XJ Kits include United Motive's Tradename Intra/LOK Carrier Shim Sets. Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set, Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV. Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package. Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.



**Dana Application Guide
IHC Truck & Scout
&
AMC Passenger Car Applications**

Vehicle Model	Model Years	F/R	Ring Gear Size or Model	Root No.	Kit Ordering Guide Page	Parts Diagram Page & Col	Group & Basic Kits Page
IHC Scout	73-80	F	Dana 44	44	15	21-R	22
IHC Scout	57-80	R	Dana 44	44	15	21-R	22
IHC-1/2 Ton	64-75	F	Dana 44	44	15	21-R	22
IHC-1/2 Ton	67-75	R	Dana 44	44	15	21-R	22
IHC-1/2 Ton	65-75	R	Dana 60	60	14	21-L	22
IHC-1/2 Ton	1975	R	Dana 70	70	14	19-R	20
IHC 1 Ton	66-73	R	Dana 60	60	14	21-L	22
IHC 1 Ton	74-75	R	Dana 70	70	14	19-R	20
AMC/Ambassador	68-74	R	Dana 20	20-R	16	30-R	31
AMC/AMX	68-79	R	Dana 20	20-R	16	30-R	31
AMC/Concord w/V8	78-81	R	Dana 20	20-R	16	30-R	31
AMC/Eagle	80-88	F	Dana 30	30-IFS	16	27-R	28
AMC/Eagle	80-88	R	Dana 35	35-C	16	26-R	25
AMC/Gremlin w/V8	70-76	R	Dana 20	20-R	16	30-R	31
AMC/Hornet w/V8	70-77	R	Dana 20	20-R	16	30-R	31
AMC/J10	80-85	R	Dana 20	20-R	16	30-R	31
AMC/J10, J20	74-86	F	Dana 44	44	15	21-R	22
AMC/Javelin w/V8	70-74	R	Dana 20	20-R	16	30-R	31
AMC/Marlin	1969	R	Dana 20	20-R	16	30-R	31
AMC/Matador	72-78	R	Dana 20	20-R	16	30-R	31
AMC/Pacer	78-79	R	Dana 20	20-R	16	30-R	31
AMC/Rambler	1969	R	Dana 20	20-R	16	30-R	31
AMC/Rebel	1969	R	Dana 20	20-R	16	30-R	31
AMC/Scrambler	76-86	R	Dana 20	20-R	16	30-R	31
AMC/Scrambler	87 & On	R	Dana 35	35-C	16	26-R	25
AMC/Scrambler	72-75	R	Dana 44	44	15	21-R	22
AMC/Spirit w/V8	1979	R	Dana 20	20-R	16	30-R	31



Component Parts Diagram for Kits with
 Root No. 80 (dwg 18-L)
 & Root No. 71 (dwg 18-R)

**Dana 80
 REM & RSK Series Kits with Dana
 707068X Installation Package**

**Dana 71 & 70U
 REM & RSK Series Kits with Dana
 706213X Installation Package**

REM 80-DS	
RA 80-DS	
Pinion Bearing Group	
Head Taper Bearing Set	807010-46
Tail Brg Set	802011-48
Carrier Bearing Group	
Right Hand Taper Set	453X-469
Left Hand Taper Set	453X-469
Sealing Components	
OE Pinion Seal	43504
RTV	22072
Installation Kit	707068X-K
Amenities Package	730001
Sealant & Small Parts Kit	
RSK 80-DS	

REM 71	
RA 71	
Pinion Bearing Group	
Head Taper Bearing Set	803110-49
Tail Brg Set	88510-42
Carrier Bearing Group	
Right Hand Taper Set	382S-387A
Left Hand Taper Set	382S-387A
Sealant & Small Parts	
OE Pinion Seal	42449
OE Gasket	34686
RTV	22072
OE Pin Depth Shim Set	181170
OE Pinion Preload Shim Set	183070
OE Pinion Nut	30271
OE Pinion Washer	30275
Carrier Small Parts	
OE Carrier Shim	182070
Amenities Package	730001
Sealant & Small Parts Kit	
RSK 70	

See Root No 80 & 71 Basic & Group Kits
 Page 20

**K706213X-K is the Kit Replacement
 version of the RSK70**

⋄ Bottom Diamond for Sealant Kit Content

RSK70 Includes Dana 706213X, Pinion Seal & Amenities Package
 Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound

Component Parts Diagram for Kits with
 Root No. 70-HD (dwg 19-L)
 & Root No. 70 (dwg 19-R)



Dana 70 Heavy Duty
 453X-469 Carrier Sets
 REM & RSK Series Kits with Dana
 706213X Installation Package

Dana 70
 382S-387A Carrier Sets
 REM & RSK Series Kits with Dana
 706213X Installation Package

REM 70-HD	
BK 70-HD	
R 70-HD	
RA 70-HD	
BKB 70-HD	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	807010-40
Tail Brg Set	88510-42
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	453X-469
Left Hand Taper Set	453X-469
<i>Sealant & Small Parts</i>	
OE Pinion Seal	42449
OE Gasket	34686
RTV	22072
OE Pin Depth Shim Set	181170
OE Pinion Preload Shim Set	183070
OE Pinion Nut	30271
OE Pinion Washer	30275
<i>Carrier Small Parts</i>	
OE Carrier Shim	182070
Amenities Package	730001
Sealant & Small Parts Kit	
RSK 70	

REM 70	
BK 70	
R 70	
RA 70	
080070BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	807010-40
Tail Brg Set	88510-42
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	382S-387A
Left Hand Taper Set	382S-387A
<i>Sealant & Small Parts</i>	
OE Pinion Seal	42449
OE Gasket	34686
RTV	22072
OE Pin Depth Shim Set	181170
OE Pinion Preload Shim Set	183070
OE Pinion Nut	30271
OE Pinion Washer	30275
<i>Carrier Small Parts</i>	
OE Carrier Shim	182070
Amenities Package	730001
Sealant & Small Parts Kit	
RSK 70	

K706213X-K is the Kit Replacement version of the RSK70

K706213X-K is the Kit Replacement version of the RSK70

See Root No 70-HD & 70 Basic & Group Kits Page 20

⋄ Bottom Diamond for Sealant Kit Content

RSK70 Includes Dana 706213X, Pinion Seal & Amenities Package
 Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Dana Bearing Group & Basic Installation Kits
Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
Basic Pinion & Carrier Sealant & Parts Installation Kits, ANS Spec 1565-10

Dana 80 - Kit Root No 80-DS Ford & Dodge (Diag. 18-L)	
Pinion Bearing Group Installation Kit	
Pinion Bearing Group	80DS-MPS
Pinion Sealant & Small Parts Kit	
Pinion Small Parts Group	
Sealant Installation	
Carrier Bearing Section Installation Kit	
Carrier Bearing Group	1025-MCS
Carrier Small Parts Group	
Sealant Installation	
Sealant & Small Parts Kit	707068X-K
Small Parts Installation Kit	707068X
Dana 71, 70U Kit Root No 71 (Diag. 18-R)	
Pinion Bearing Group Installation Kit	
Pinion Bearing Group	BPK71-U
Pinion Sealant & Small Parts Kit	71-MPS
	K0870
K0870	
Pinion Small Parts Group	706213-11
Sealant Installation	706213-55
Carrier Bearing Section Installation Kit	
Carrier Bearing Group	BCK70
Carrier Small Parts Group	60-MCS
Sealant Installation	706213-21
Sealant & Small Parts Kit	706213-55
Sealant & Small Parts Kit	706213X-K
Pinion Small Parts Group	706213-11
Carrier Small Parts Group	706213-21
Sealant Installation	706213-55

Dana 70 Heavy Duty - Kit Root No 70HD (Diag. 19-L)	
Pinion Bearing Group Installation Kit	
Pinion Bearing Group	BPK70
Pinion Sealant & Small Parts Kit	70-MPS
	K0870
K0870	
Pinion Small Parts Group	706213-11
Sealant Installation	706213-55
Carrier Bearing Section Installation Kit	
Carrier Bearing Group	BCK70HD
Carrier Small Parts Group	1025-MCS
Sealant Installation	706213-21
Sealant & Small Parts Kit	706213-55
Sealant & Small Parts Kit	706213X-K
Pinion Small Parts Group	706213-11
Carrier Small Parts Group	706213-21
Sealant Installation	706213-55
Dana 70 - Kit Root No 70 (Diag. 19-R)	
Pinion Bearing Group Installation Kit	
Pinion Bearing Group	BPK70
Pinion Sealant & Small Parts Kit	70-MPS
	K0870
K0870	
Pinion Small Parts Group	706213-11
Sealant Installation	706213-55
Carrier Bearing Section Installation Kit	
Carrier Bearing Group	BCK70
Carrier Small Parts Group	60-MCS
Sealant Installation	706213-21
Sealant & Small Parts Kit	706213-55
Sealant & Small Parts Kit	706213X-K
Pinion Small Parts Group	706213-11
Carrier Small Parts Group	706213-21
Sealant Installation	706213-55

Component Parts Diagram for Kits with
 Root No. 60 (dwg 21-L),
 Root No. 53 (dwg 21-X)
 & Root No. 44 (dwg 21-R)



Dana 60
REM & RSK Series Kits with Dana
706375X Installation Package

Dana 53 Jeep
1954-1971
Bearing, Pinion Seal & RTV

REM60	
BK 60	
R60	
RA60	
080060BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	803110-46
Tail Brg Set	88510-42
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	382S-387A
Left Hand Taper Set	382S-387A
<i>Sealing Components</i>	
OE Pinion Seal	42449
Gasket	34686
<i>Pinion Small Parts</i>	
Pinion Depth Shim Set	181160
OE Pinion Preload Shim Set	183060
OE Pinion Nut	30271
OE Pinion Washer	30275
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	184060
OE Standard Carrier Shim	182060
Amenities Package	730001
Sealant & Small Parts Kit	
RSK60	

RA53	
Matched Pinion Head Cup & Cone Set	3820 3877
Pinion Tall Taper Cup & Cone Set	02820 02872
Matched & Paired Carrier Cup & Cone Sets	25523 (2) 25590 (2)
OEM Pinion Seal	39118
RTV	22072

Dana 44 -26 Spline Pinion Only
REM & RSK Series Kits
with Dana 706376X
Installation Package

REM44	
RA44	
RA44-J	
BKB44	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	31520-94
Tail Brg Set	02820-72
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	25523-90
Left Hand Taper Set	25523-90
<i>Sealant & Small Parts</i>	
OE Pinion Seal	39118
Pin Nut & Washer	30185/86
RTV	22072
Installation Kit	706376X-K
Sealant & Small Parts Kit	
RSK44	

K706375X-K is the Kit Replacement version of the RSK70

See Root No. 60 & 44 Basic & Group Kits Page 22

K706376X-K is the Kit Replacement version of the RSK44

◆ Bottom Diamond for Sealant Kit Content

RSK60 Includes Dana 706375X, Pinion Seal & Ammenities Package
 Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Dana Bearing Group & Basic Installation Kits
 Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
 Basic Pinion & Carrier Sealant & Parts Installation Kits, ANS Spec 1565-10

Dana 60 - Kit Root No 60 (Diag. 21-L)	
Pinion Bearing Group Installation Kit	BPK60 ▼
Pinion Bearing Group	60-MPS ◆
Pinion Sealant & Small Parts Kit	K0860 ◆
K0860 ▲	
Pinion Small Parts Group	706375-11 ◆
Sealant Installation	706375-55 ◆
Carrier Bearing Section Installation Kit	BCK60 ▼
Carrier Bearing Group	60-MCS ◆
Carrier Small Parts Group	706375-21 ◆
Sealant Installation	706375-55 ◆
Sealant & Small Parts Kit	706375X-K ▼
Pinion Small Parts Group	706375-11 ◆
Carrier Small Parts Group	706375-21 ◆
Sealant Installation	706375-55A ◆
Dana 50 IFS - Kit Root No 50-IFS (Diag. 23-L)	
Pinion Bearing Group Installation Kit	BPK50-IFS ▼
Pinion Bearing Group	PBG50-IFS ◆
Pinion Sealant & Small Parts Kit	K0844 ◆
K0850F ▲	
Pinion Small Parts Group	706376-11 ◆
Sealant Installation	706376-55 ◆
Carrier Bearing Section Installation Kit	BCK50-IFS ▼
Carrier Bearing Group	BG50F-MCS ◆
Carrier Small Parts Group	706376-21 ◆
Sealant Installation	706376-55 ◆
Sealant & Small Parts Kit	706376X-K ▼
Pinion Small Parts Group	706376-11 ◆
Carrier Small Parts Group	706376-21 ◆
Sealant Installation	706376-55A ◆

Dana 44 with 26 Spline - Kit Root No 44 (Diag. 21-R)	
Pinion Bearing Group Installation Kit	PIK44 ▼
Pinion Bearing Group	10-MPS ◆
Pinion Sealant & Small Parts Kit	K0844 ◆
K0844 ▲	
Pinion Small Parts Group	706376-11 ◆
Sealant Installation	706376-55 ◆
Carrier Bearing Section Installation Kit	BCK44 ▼
Carrier Bearing Group	44HD-MCS ◆
Carrier Small Parts Group	706376-21 ◆
Sealant Installation	706376-55 ◆
Sealant & Small Parts Kit	706376X-K ▼
Pinion Small Parts Group	706376-11 ◆
Carrier Small Parts Group	706376-21 ◆
Sealant Installation	706376-55A ◆
Dana 44 with 19 Spline - Kit Root No 44/19 (Diag. 23-R)	
Pinion Bearing Group Installation Kit	BPK44/19 ▼
Pinion Bearing Group	10-MPS ◆
Pinion Sealant & Small Parts Kit	K0844 ◆
K0844 ▲	
Pinion Small Parts Group	706376-11 ◆
Sealant Installation	706376-55 ◆
Carrier Bearing Section Installation Kit	BCK44/19 ▼
Carrier Bearing Group	44/19-MCS ◆
Carrier Small Parts Group	706376-21 ◆
Sealant Installation	706376-55 ◆
Sealant & Small Parts Kit	706376X-K ▼
Pinion Small Parts Group	706376-11 ◆
Carrier Small Parts Group	706376-21 ◆
Sealant Installation	706376-55A ◆

Component Parts Diagram for Kits with
 Root No. 50-IFS (dwg 23-L)
 & Root No. 44/19 (dwg 23-R)



**Dana 50 with
 Independent Front Suspension**

**Dana 44/19 19 Spline Pinion Only
 25523-77 Carrier Taper Sets
 REM & RSK Series Kits with Dana
 706376X Installation Package**

REM50-IFS	
BK50-IFS	
R50-IFS	
RA-336	
RA50-IFS	
080050FBK	
Pinion Bearing Group	
Head Taper Bearing Set	88610-49
Tail Brg Set	02820-72
Carrier Bearing Group	
Right Hand Taper Set	104911A-48
Left Hand Taper Set	104911A-48
Sealing Components	
OE Pinion Seal	39118
RTV	22072
Pinion Small Parts	
OE Pin Depth Shim Set	181144
OE Pinion Preload Shim Set	183030
OE Pinion Nut	30185
OE Pinion Washer	30186
Pinion Small Parts	
OE Ring Gear Bolt Set	184028
Standard Carrier Shim	182044
Amenities Package	730001
Sealant & Small Parts Kit	
RSK50-IFS	

REM44/19	
RA441	
BKB44/19	
Pinion Bearing Group	
Head Taper Bearing Set	31520-94
Tail Brg Set	02820-72
Carrier Bearing Group	
Right Hand Taper Set	25523-77
Left Hand Taper Set	25523-77
Sealing Components	
OE Pinion Seal	39118
RTV	22072
Installation Kit	706376X-K
Amenities Package	730001
Sealant & Small Parts Kit	
RSK44	

**K706376X-K
 Components**
 Parts Numbers same as Dana 50-IFS
 See Root No. 44/19 Basic & Group Kits Page 22

See Root No. 50-IFS Basic & Group Kits Page 22

⋮ Bottom Diamond for Sealant Kit Content

RSK60 Includes Dana 706375X, Pinion Seal & Ammenities Package
 Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound





Component Parts Diagram for Kits with
 Root No. 44-ICA (dwg 24-L)
 & Root No. 442 (dwg 24-R)

**Dana 44 ICA
 Corvette 1984 & After**

**Dana 44 ICA
 Corvette Early 1980-82 Only**

REM44-ICA	
RDM44-ICA	
R44-ICA	
RA44-ICA	
080012BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	802011-48
Tail Brg Set	88010-48
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	603012-49
Left Hand Taper Set	603012-49
<i>Sealing Components</i>	
OE Pinion Seal	42449
Gasket	3818793
<i>Pinion Small Parts</i>	
Pinion Depth & Preload Shim Set	SH1012
OE Pinion Nut	30271
OE Pinion Washer	30275
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	41212-K
Standard Carrier Shim	CS2
Intra/LOK Carrier Shim	CSA2
Amenities Package	730001
<i>Axle Shaft Bearing & Seal Kit</i> ASK44-ICA	
<i>Sealant & Small Parts Kits</i>	
K08044-ICA	
RSK44-ICA	

REM44-ICAE	
RDM44-ICAE	
R44-ICAE	
RA44-ICAE	
BK442	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	88610-49
Tail Brg Set	86610-47
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	603011-49
Left Hand Taper Set	603011-49
<i>Sealing Components</i>	
OE Pinion Seal	43085
Gasket	3818792
<i>Pinion Small Parts</i>	
Pinion Depth & Preload Shim Set	181117
OE Pinion Nut	30271
OE Pinion Washer	30275
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	41212-K
Standard Carrier Shim	CS2
Intra/LOK Carrier Shim	CSA2
Amenities Package	730001
<i>Axle Shaft Bearing & Seal Kit</i> ASK44-ICAE	
<i>Sealant & Small Parts Kits</i>	
K08044Z	
RSK44-ICAE	

See Root No. 44-ICA & 442 (44-ICAE)
 Page 25 for Basic & Group Kits

■ Add XB to the Kit Part Number
 to include a Ring Gear Bolt Set with the Kit

⋄ Bottom Diamond for Sealant Kit Content

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Dana Bearing Group & Basic Installation Kits
 Matched Pinion & Carrier Sets to ISO-9002 Spec ANS1565-08
 also Pinion & Carrier Sealant & Parts Installation Kits

Dana 44-ICA - Kit Root No 44-ICA (Diag. 24-L)	
Pinion Bearing Group Installation Kit	BPK44-ICA ▼
Pinion Bearing Group	10-MPS ◆
Pinion Sealant & Small Parts Kit	K0844-ICA ◆
K0844-ICA ▲	
Pinion Small Parts Group	181144ICA ◆
Sealant Installation	70644ICA-55 ◆
Carrier Bearing Section Installation Kit	BCK44-ICA ▼
Carrier Bearing Group	12-MCS ◆
Carrier Small Parts Group	182144ICA ◆
Gasket	3818793 ◆
Sealant & Small Parts Kit	K08044-ICA ▼
Pinion Small Parts Group	181144ICA ◆
Carrier Small Parts Group	182144ICA ◆
Sealant Installation	70644ICA-55 ◆
Dana 44-ICAE - Kit Root No 442 Early 1980-1982 (Diag. 24-R)	
Pinion Bearing Group Installation Kit	BPK442 ▼
Pinion Bearing Group	PBG30/36 ◆
Pinion Sealant & Small Parts Kit	K08442 ◆
K0844ICAE ▲	
Pinion Small Parts Group	1811442 ◆
Sealant Installation	1855-442 ◆
Carrier Bearing Section Installation Kit	BCK442 ▼
Carrier Bearing Group	9HP-Set ◆
Carrier Small Parts Group	1821442 ◆
Gasket	3818792 ◆
Sealant & Small Parts Kit	K080442 ▼
Pinion Small Parts Group	1811442 ◆
Carrier Small Parts Group	1821442 ◆
Sealant Installation	70644ICAE-55 ◆

Dana 36-ICA - Kit Root No 36-ICA (Diag. 26-L)	
Pinion Bearing Group Installation Kit	BPK36-ICA ▼
Pinion Bearing Group	PBG30/36 ◆
Pinion Sealant & Small Parts Kit	K0836 ◆
K0836ICA ▲	
Pinion Small Parts Group	181136 ◆
Sealant Installation	1855-36 ◆
Carrier Bearing Section Installation Kit	BCK36-ICA ▼
Carrier Bearing Group	10-MCS ◆
Carrier Small Parts Group	182136 ◆
Sealant Installation	1855-36 ◆
Sealant & Small Parts Kit	K08036 ▼
Pinion Small Parts Group	181136 ◆
Carrier Small Parts Group	182136 ◆
Sealant Installation	1855-36 ◆
Dana 35, 35C Rear - Kit Root No 35-C (Diag. 26-R)	
Pinion Bearing Group Installation Kit	BPK35-CJ ▼
Pinion Bearing Group	PBG35-IFS ◆
Pinion Sealant & Small Parts Kit	K0835R ◆
K0835R ▲	
Pinion Small Parts Group	181135R ◆
Sealant Installation	1855-35 ◆
Carrier Bearing Section Installation Kit	BCK35-CJ ▼
Carrier Bearing Group	10-MCS ◆
Carrier Small Parts Group	182135 ◆
Sealant Installation	1855-35 ◆
Sealant & Small Parts Kit	K08035C ▲
Pinion Small Parts Group	181135R ◆
Carrier Small Parts Group	182135 ◆
Sealant Installation	1855-35 ◆





Component Parts Diagram for Kits with
 Root No. 36-ICA (dwg 26-L)
 & Root No. 35-C (dwg 26-R)

**Dana 36-ICA
 Corvette 1984-1995
 with Automatic Transmissions**

**Dana 35, 35C
 Jeep Rear**

REM36-ICA	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	88610-49
Tail Brg Set	86610-47
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	501314-49
Left Hand Taper Set	501314-49
<i>Sealing Components</i>	
OE Pinion Seal	43085
Gasket	3818792
<i>Pinion Small Parts</i>	
Pinion Depth & Preload Shim Set	181117
OE Pinion Nut	30185
OE Pinion Washer	30186
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	41221-K
Intra/LOK Carrier Shim	CSA1
Amenities Package	730001
<i>Axle Shaft Bearing & Seal Kit</i> ASK36-ICA	
Sealant & Small Parts Kit	
RSK36-ICA	

REM35-CJ	
BK35-IFS	
R35-CJ	
RA-335J	
RA35	
080035BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	88610-48
Tail Brg Set	86610-49
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	501314-49
Left Hand Taper Set	501314-49
<i>Sealing Components</i>	
OE Pinion Seal	43085
RTV	22072
<i>Pinion Small Parts</i>	
Pinion Depth Shim Set	SH1012
OE Crush Sleeve	42102
OE Pinion Nut	3182601
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	184028
Standard Carrier Shim	CS1
Intra/LOK Carrier Shim	CSA1
Amenities Package	730001
Sealant & Small Parts Kit	
RSK35-CJ	

See Root No. 36-ICA & 35-C Basic & Group Kits
 Page 25

⬥ Bottom Diamond for Sealant Kit Content

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound

Component Parts Diagram for Kits with
 Root No. 35-IFS (dwg 27-L)
 & Root No. 30-IFS (dwg 27-R)



**Dana 35 IFS
 Ford Front 1990 & After**

**Dana 30 IFS
 Ford Front 1966 & After**

REM35-IFS	
BK35-IFS	
R35-IFS	
RA-335	
RA35	
080035BK	
Pinion Bearing Group	
Head Taper Bearing Set	88610-48
Tail Brg Set	86610-49
Carrier Bearing Group	
Right Hand Taper Set	501314-49
Left Hand Taper Set	501314-49
Sealing Components	
OE Pinion Seal	43085
RTV	22072
Pinion Small Parts	
OE Pin Depth Shim Set	181135
OE Crush Sleeve	42102
OE Pinion Nut	30185
OE Pinion Washer	30186
Carrier Small Parts	
OE Ring Gear Bolt Set	184028
Standard Carrier Shim	CS1
Intra/LOK Carrier Shim	CSA1
Amenities Package	730001
Sealant & Small Parts Kits	
K08035F	
RSK35-IFS	

REM30-IFS	
BK30-IFS	
R30-IFS	
RA-334	
RA30	
080030FBK	
Pinion Bearing Group	
Head Taper Bearing Set	88610-49
Tail Brg Set	02820-72
Carrier Bearing Group	
Right Hand Taper Set	501314-49
Left Hand Taper Set	501314-49
Sealing Components	
OE Pinion Seal	39118
RTV	22072
Pinion Small Parts	
OE Pin Depth Shim Set	181130
OE Crush Sleeve	183030
OE Pinion Nut	30185
OE Pinion Washer	30186
Carrier Small Parts	
OE Ring Gear Bolt Set	184028
Standard Carrier Shim	CS1
Intra/LOK Carrier Shim	CSA1
Amenities Package	730001
Sealant & Small Parts Kits	
K08030F	
RSK30-IFS	

See Root No. 35-IFS & 30-IFS Basic
 & Group Kits Page 28

⋮ Bottom Diamond for Sealant Kit Content

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Dana Bearing Group & Basic Installation Kits
 Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
 Basic Pinion & Carrier Sealant & Parts Installation Kits, ANS Spec 1565-10

Dana 35-IFS - Kit Root No 35-IFS (Diag. 27-L)	
Pinion Bearing Group Installation Kit	PIK35-IFS ▼
Pinion Bearing Group	PBG35-IFS ◆
Pinion Sealant & Small Parts Kit	K0835F ◆
K0835F ▲	
Pinion Small Parts Group	181135F ◆
Sealant Installation	1855-35 ◆
Carrier Bearing Section Installation Kit	BCK35-IFS ▼
Carrier Bearing Group	10-MCS ◆
Carrier Small Parts Group	182135 ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K08035F ▼
Pinion Small Parts Group	181135F ◆
Carrier Small Parts Group	182135 ◆
Sealant Installation	1855-35 ◆
Dana 30-IFS - Kit Root No 30-IFS Early 1980-1982 (Diag. 27-R)	
Pinion Bearing Group Installation Kit	BPK30-IFS ▼
Pinion Bearing Group	PBG30-IFS ◆
Pinion Sealant & Small Parts Kit	K0830IFS ◆
K0830F ▲	
Pinion Small Parts Group	181130F ◆
Sealant Installation	1855-30F ◆
Carrier Bearing Section Installation Kit	BCK30-IFS ▼
Carrier Bearing Group	10-MCS ◆
Carrier Small Parts Group	182135 ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K08030F ▼
Pinion Small Parts Group	181130F ◆
Carrier Small Parts Group	182135 ◆
Sealant Installation	1855-30F ◆

Dana 30 Frt & Rear - Kit Root No 30 (Diag. 29-L)	
Pinion Bearing Group	PIK30-IFS ◆
Carrier Bearing Group	10-MCS ◆
Installation Kit	706386X ◆
Dana 30 Rear - Kit Root No 30-R (Diag. 29-R)	
Pinion Bearing Group Installation Kit	BPK30-R ▼
Pinion Bearing Group	PBG30/36 ◆
Pinion Sealant & Small Parts Kit	K0830R ◆
K0830R ▲	
Pinion Small Parts Group	181130R ◆
Sealant Installation	1855-30F ◆
Carrier Bearing Section Installation Kit	BCK30-R ▼
Carrier Bearing Group	10-MCS ◆
Carrier Small Parts Group	182135 ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K08030R ▼
Pinion Small Parts Group	181130R ◆
Carrier Small Parts Group	182135 ◆
Sealant Installation	1855-30F ◆

Component Parts Diagram for Kits with
 Root No. 30 (dwg 29-L)
 & Root No. 30-R (dwg 29-R)



**Dana 30
 Front & Rear
 with Solid Suspension
 REM & RSK Kits Contain a
 Dana 706386-X Installation Package**

**Dana 30
 Rear with Pinion Tail
 Bearing Set 86610-47**

REM30	
BK30	
RA30	
080030FBK	
Pinion Bearing Group	
Head Taper Bearing Set	88610-49
Tail Brg Set	02820-72
Carrier Bearing Group	
Right Hand Taper Set	501314-49
Left Hand Taper Set	501314-49
Sealing Components	
OE Pinion Seal	39118
Installation Kit	706386X-K
Amenities Package	730001
Sealant & Small Parts Kit	
RSK30	

REM30-R	
R30-R	
RA30/36	
080030BK	
Pinion Bearing Group	
Head Taper Bearing Set	88610-49
Tail Brg Set	86610-47
Carrier Bearing Group	
Right Hand Taper Set	501314-49
Left Hand Taper Set	501314-49
Sealing Components	
OE Pinion Seal	39118
RTV	22072
Pinion Small Parts	
OE Pin Depth Shim Set	181130
OE Crush Sleeve	183035DS
OE Pinion Nut	30185
OE Pinion Washer	30186
Carrier Small Parts	
OE Ring Gear Bolt Set	184028
Standard Carrier Shim	CS1
Intra/LOK Carrier Shim	CSA1
Amenities Package	730001
Sealant & Small Parts Kit	
RSK30-R	

REM30
 Best when installing a Dana Ring Gear

REM30-XB
 Best when installing an Aftermarket Ring Gear

See Root No. 30 & 30-R Basic & Group Kits
 Page 28

♦ Bottom Diamond for Sealant Kit Content

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



**Dana 28 IFS
Ford 1983 & After**

Component Parts Diagram for Kits with
Root No. 28-IFS (dwg 30-L)
& Root No. 20 (dwg 30-R)

**Dana 20
AMC Corporate Model 20
Passenger Cars & Jeep**

REM28-IFS	
BK28-IFS	
R28-IFS	
RA-333	
RA28-IFS	
080028BK	
Pinion Bearing Group	
Head Taper Bearing Set	88010-48
Tail Brg Set	86610-49
Carrier Bearing Group	
Right Hand Taper Set	29710-49
Left Hand Taper Set	29710-49
Sealing Components	
OE Pinion Seal	40554
RTV	22072
Pinion Small Parts	
Pinion Depth Shim Set	181128
OE Crush Sleeve	183028
OE Pinion Nut	30185
OE Pinion Washer	30186
Carrier Small Parts	
OE Ring Gear Bolt Set	184028
Standard Carrier Shim	182028
Amenities Package	730001
Axle Shaft Bearing & Seal Kit ASK28	
Sealant & Small Parts Kit	
RSK28-IFS	

REM20-RXJ	
BK20-R	
R20-R	
RA-311J	
RA20-R	
080020BK	
Pinion Bearing Group	
Head Taper Bearing Set	802011-48
Tail Brg Set	88010-48
Carrier Bearing Group	
Right Hand Taper Set	603012-49
Left Hand Taper Set	603012-49
Sealing Components	
OE Pinion Seal	43085
RTV	22072
Pinion Small Parts	
Pinion Depth Shim Set	181120
OE Crush Sleeve	183090
OE Pinion Nut	3182601
Carrier Small Parts	
OE Ring Gear Bolt Set	184020
Standard Carrier Shim	CS2
Intra/LOK Carrier Shim	CSA2
Amenities Package	730001
Sealant & Small Parts Kits	
K08020J	
RSK20-RXJ	

See Root No. 28-IFS & 20-R Basic & Group Kits
page 31

**K08028 is the Kit Replacement
version of the RSK28-IFS**

⋄ Bottom Diamond for Sealant Kit Content

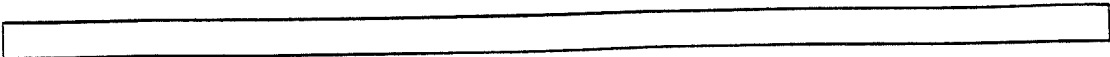
Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Dana Bearing Group & Basic Installation Kits
Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
Basic Pinion & Carrier Sealant & Parts Installation Kits, ANS Spec 1565-10

Dana 28-IFS - Kit Root No. 28-IFS (Diag. 30-L)	
Pinion Bearing Group Installation Kit	PIK28-IFS ▼
Pinion Bearing Group	28-MPS ◆
Pinion Sealant & Small Parts Kit	K0828F ◆
K0828F ▲	
Pinion Small Parts Group	181128F ◆
Sealant Installation	1855-28F ◆
Carrier Bearing Section Installation Kit	BCK28-IFS ▼
Carrier Bearing Group	RK28-MCS ◆
Carrier Small Parts Group	182128F ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K08028F ▼
Pinion Small Parts Group	181128F ◆
Carrier Small Parts Group	182128F ◆
Sealant Installation	1855-28F ◆
Dana/Jeep Model 20 - Kit Root No 20-R (Diag. 30-R)	
Pinion Bearing Group Installation Kit	PIK20-R ▼
Pinion Bearing Group	10-MPS ◆
Pinion Sealant & Small Parts Kit	K0820J ◆
K0820J ▲	
Pinion Small Parts Group	1811320J ◆
Sealant Installation	1855-20J ◆
Carrier Bearing Section Installation Kit	BCK20-R ▼
Carrier Bearing Group	12-MCS ◆
Carrier Small Parts Group	182120J ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K08020J ▼
Pinion Small Parts Group	1811320J ◆
Carrier Small Parts Group	182120J ◆
Sealant Installation	1855-20J ◆

Dana Axle Shaft Bearing & Seal Kits	
Axle Shaft Bearing & Seal Kit	ASK28 ▼
Axle Shaft Bearing Set	BH2212 (2) ◆
Axle Shaft Seal Set	13568 (2) ◆
Axle Shaft Bearing & Seal Kit	ASK36-ICA ▼
Axle Shaft Bearing Set	BH2212 (2) ◆
Axle Shaft Seal Set	14876 (2) ◆
Axle Shaft Bearing & Seal Kit	ASK44-ICA ▼
Axle Shaft Bearing Set	SCE2412 (2) ◆
Axle Shaft Seal Set	14876 (2) ◆
Axle Shaft Bearing & Seal Kit	ASK44-ICAE ▼
Axle Shaft Bearing Set	8707 (2) ◆
Axle Shaft Seal Set	14024365 (2) ◆



**Ford Medium & Light Truck, Vans,
Utility & Recreation Vehicles-2WD &
4X4's of All Type & Description**

Rear Wheel Drive Passenger Cars

Medium & Light Truck, Van, et al 2WD & 4X4

Kit Ordering Guide Page 33

Application Guide Page 34

Rear Wheel Drive Passenger Cars & Performance

Motive 9 Inch Ring Gear Kit Selection

Kit Ordering Guide Page 35

Application Guide Page 37



**United Motive Products
Performance Motive Kits**

Kit Products Featuring

**Intra/LOK Precision Carrier & Pro/Selec Precision Pinion
Pre-Loading and Positioning Products**

Deluxe & Master Kits with OE Quality Gaskets

1999 New Kit Line Additions

Ford

**Late Model Expedition Applications
with 9-3/4 Rear & 8.8-IFS**

Eaton

**Aftermarket Replacement
For the GM 10 Bolt 8-1/2 Inch
with Limited Slip Posi**

Check the Quality & Completeness of Our Kits—Then Surprise Yourself—Check the Price
*Motive Kits Setting the Industry Standard for Quality & Design Completeness
in Medium & Light Duty Differential Kits Since 1985*

**Medium & Light Truck, 4X4, On & Off Road, Stock & Modified Trucks, Auto
Racing, Performance, and RWD Passenger Car Applications**

**Motive Kits are Marketed, Installed & Asked for Nationwide by
Guys whose Specialized Practice is Limited to Precision Differentials, and
Guys whose Specialty is Tough and Demanding Street, Track
or 4X4 Off Road Applications.**

**A Complete Line of Quality Tested Differential Bearing and Specialty
Overhaul Kits at all Popular Material Composition Levels.
Kits designed expressly with the Medium Duty Truck & Passenger Car
Differential Specialist in mind!**

*Increased Inventory line Efficiency for general line Stocking Distributors
and Volume Rebuilding—that translates into The Most Complete Line Coverage
at the Lowest Possible Inventory Cost for Motive Kits' Customers.
(See Using the Group & Basic Installation Kits & Sets to Minimize inventory requirements. Page iv)*

**All Kits Produced with OE Approved Pinion and Ring Gear Material.
Pre-Loading and Positioning Products—Set Up Kits & Shim Set are assembled from
Precision Designed Products Manufactured & Tested by**

General Information & Catalog Use Guide

Please take a moment to read this Information before going further

Our Medium & Light Duty Differential Catalog has been created in a new and simplified format. Yet we realize new catalogs and especially catalogs with new formats can be confusing. Follow this guide for ease in learning to use this catalog. It's really simple and informative once you learn how to navigate about

The Differential Kit Catalog is divided into Application Sections :

- I) Chrysler/Dodge/Jeep Truck, Van & Utility 4X4 & RWD
- II) Chrysler RWD Passenger Car & Performance
- III) Dana Truck, Van & Utility
- IV) Ford Truck, Truck, Van & Utility 4X4 & RWD
- V) Ford RWD Passenger Car & Performance
- VI) GM Truck, Truck, Van & Utility 4X4 & RWD
- VII) GM Passenger Car & Performance
- VIII) Toyota Truck

Each Section is subdivided into 2 Separate Guide Groups and 2 Separate Component Groups as follows:

Guide Group - Kit Ordering Guide

Column 1 Organizes the Guide by Ring Gear Size—Largest to Smallest. Content Pages appear below the Ring Gear Size. Content Pages list the Component Parts & Sets found in various kits. The Parts Diagram Page Reference is the First Listing, then the Group & Basic Installation Kits & Sets Page Reference is listed Last.

Column 2 Lists the Kit Root Number. This identifies the entire *root-family* to its specific application. Generally this is as much information as needed for experienced rebuilders to select a kit number. *If more information is required, see the Application Guide Group page III.*

Rows are both White and Shaded. The White Guide Group is our standard production, stock available, Performance Motive Truck or Automotive Kit for the application. The Shaded Group is our Shorter Content or more Basis Packaged Kit assembled to competitive parts content used throughout the industry. *(Further Interchange Information may be found in our Fill Order Interchange at the end of the catalog)*

Column 3 Small Parts & Sealant Installation Kits

Series	Root No.	Kit Type & Description	Non Root Suffix
RSK		Top Series Sealant, Pinion & Carrier Small Parts Installation Kit. Gaskets excepted as noted in Component Diagram. Amenities Package 730001-Loctite 242-05, White Marking Compound and Applicator included.	Intra/LOK Carrier Shims, other Product Upgrade and Additional Levels of Completeness
KS	00	Basic Series Sealant and Pinion Small Parts Installation Kit	
KS	080	Basic Series Sealant, Pinion & Carrier Small Parts Installation Kit	

Column 4 Basic Bearing Kits

Series	Root No.	Kit Type & Description	Non Root Suffix
RA		The Complete Bearing Group with a Pinion Seal, Gasket or RTV.	
BKB	0800_BK	The Complete Bearing Group Pinion & Carrier	

Column 5 Deluxe Overhaul Kits

Series	Root No.	Kit Type & Description	Non Root Suffix
R		The Complete Bearing Group & Deluxe Pinion Installation Kit. Gaskets and Full Amenities Package	XB Includes a Complete Ring Gear Bolt Set.
RA	3	The Complete Bearing Group & Basic Pinion Installation Kit	For Complete Identification Only

Column 6 Master Overhaul Kits

Series	Root No.	Kit Type & Description	Non Root Suffix
REM		Top Series Complete Bearing Sealant, Pinion & Carrier Small Parts Installation Kit. Complete with Gaskets where listed. IFS Unit Kits Include Axle Shaft Bearing & Seal Kits. Complete Amenities Package-Loctite 242-05, White Marking Compound and Applicator included. Many kits upgraded to Amenities Package 730002 at No Charge.	XJ Intra/LOK Carrier Shims and other Product Upgrade Non Root No Suffix Kits contain either Standard or Intra/LOK Carrier Shims
RDM		Top Series Basic Bearing Installation Kit with Standard Carrier Small Parts Kits, and IFS kits do not include Axle Shaft Bearing & Seal Sets. (Series Prefix used where REM Series Kit Includes the Intra/LOK Shim set up)	
BK	0800	The Complete Bearing Group with Standard Pinion and Carrier Small Parts Kit	Standard Carrier Shims Only

Guide Group – Application Guide

The Application Guide is divided into Truck & Auto sections. For each section's guide, Column 1 is Alpha Organized by the OE vehicle model. Column 2 is the Production Years. Column 3 is a reference as to whether the Differential is a Rear (R), Front (F) or F or R Units. Column 4 Lists the Ring size and Column 5, the Kit Root No.

Column 6 is the Kit Ordering Guide's page number
Standard Stock Available Kits

Column 7 is the Kit Component Parts Diagram's page & column number
This diagram/chart lists the Individual Replacement Set or Component Part Number

Column 8 is the Group and Basic Kits' page
Group & Basic Installation Kits

Sets, Groups & Basic Kits Are the building blocks of inventory.

Replace a component, a set, or a whole group sold or used separately

Example:

Vehicle Model	Model Years	F/R	Ring Gear Size or Model	Root No.	Kit Ordering Guide Page	Parts Diagram Page & Col.	Group & Basic Kits Page

The Guide Groups are designed so that you may select a complete Bearing or Installation Kit to the parts completeness level you want. Vehicle Identification or Case Type are crossed referenced for this purpose. The Guide Groups references the Parts Diagram page and Drawing number. This diagram is the part contents and part number order information for the kits' component parts: Group and Basic Kits are shortcut methods of ordering entire Bearing Groups or Small Parts Installation Kits in a single part number.

Component Group – Kit Component Parts Diagram

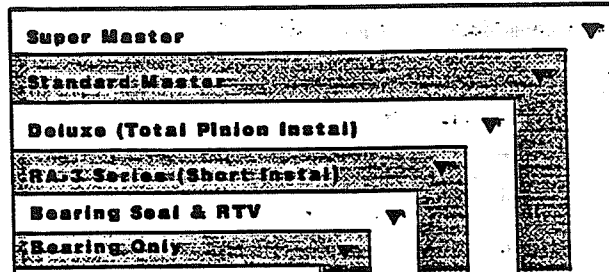
The Component Parts Diagram/Chart is listed by Ring Gear Size and Root Number. All references to it will include the Page Number and Column L for Left or R for Right.

The Top Lines of the Diagram list Popular Master, Deluxe and Basic Bearing Kit Numbers.

Each of the Top Lines intersect a Column and forms the Top Down Component Column Listing.

The Symbol ▼ is used with kits contain bearings to indicate the 90 degree downward turn and merger of the Bearing Kit row with the Component Column to form the Parts Included List.

The Symbol ◆ found in the Component Part's Row indicates that the component is included in the Bearing Kit Number listed in the Top Line section.



The Component Parts Rows are grouped as follows:

- Pinion Bearing Group
- Carrier Bearing Group
- Housing Needle Bearings (If Required)
- Housing Sealant Kit (Ford 8 & 9 Inch Kit)
- Sealing Components Group
- Sealant & Small Parts Group
- Pinion Small Parts Group
- Carrier Small Parts Group

The Bottom Lines of the Diagram list the Axle Shaft Kits and Popular Sealant & Small Parts Kit

The Symbol ▲ is used to indicate the 90 degree upward turn and merger of the Sealant & Small Parts Kit row with a Component Column already used by a Top Down Kit to form the Included Part Listing for the Corresponding Sealant & Small Parts Kit.

- ◆ This Symbol is used to indicate that the Sealant Part or Set is included
- ◆ In the Sealant & Small Parts Kit from diagram's Bottom Line Listings

Component Group – Group & Basic Installation Kits & Sets

Example:

Mfg Model or Ring Gear Size Kit Root No (1XX4) (Page # & L or R Column Left or Right)		
Pinion Bearing Group Installation Kit	PIK(1XX4)	▼
Pinion Bearing Group	(1XX4)-MPS	◆
Pinion Sealant & Small Parts Kit	K08(1XX4)	◆
K08(1XX4)		
Pinion Small Parts Group	18111XX4	◆
Sealant Installation	1855-1XX4	◆
Carrier Bearing Section Installation Kit	BCK(1XX4)	▼
Carrier Bearing Group	(1XX4)-MCS	◆
Carrier Small Parts Group	1821(1XX4)	◆
Gasket	18(1XX4)55	◆
RTV	22072	◆
Sealant & Small Parts Kit		
Pinion Small Parts Group	1811(1XX4)	◆
Carrier Small Parts Group	1821(1XX4)	◆
Sealant Installation	1855-(1XX4)	◆

The Listing in this section are kit basic building blocks and the replacement parts for material sold or used from Kit Inventory.
The Format of this Section lists the commonly sold Pinion & Carrier Small Parts Kit,
Pinion Installation Kits, Basic Parts, and Pinion & Carrier Installation Kits

**Using the Group & Basic Installation Kits & Sets
to minimize your inventory requirements**

Many Customers Order Basic Kits and Combination of Sealant and Small Parts kits as well as Carrier Shim Sets. Here are a few examples of how to combine Basic Kits to take advantage of common Pinion And Carrier Bearing arrangements yet be able to offer full kit product service to your customers.

- The Master Kit = A Bearings Only Kit + A Complete Sealant & Small Parts Kit**
- The Master Kit = A PIK Series Installation Kit + Carrier Bearing Sets + A Carrier Shim Set**
- The Master Kit = A Popular Bearing Seal & Gasket Only Kit + A Pinion & Carrier Small Parts Kit**
- The Deluxe Kit = A Bearings Only Kit + A Pinion Sealant & Small Parts Kit**

Our System allows you, the customer, to select an inventory method for Differential Kits, Bearings and Miscellaneous Installation Components that's the most beneficial for your business.

**Parts Diagram Page Number
Organized by Motive Kit Number**

080008BK	47
080012BK	62
080014BK	58
080014LBK	58
080020BK	30
080028BK	30
080030BK	29
080030FBK	27
080035BK	26
080050FBK	23
080060BK	21
080069BK	10
080070BK	19
080071BK	10
0800725BK	12
080073BK	7
080074BK	7
080075ABK	69
080075BK	71
080078BK	76
0800825BK	12
0800825GBK	69
080085BK	64
080088BK	46
0800925BK	59
080092ABK	43
080092BK	42
080093BK	43
080095BK	59
08085F	64
706213X-K	20
706375X-K	22
706376X-K	22
707068X	20
ASK10-IFS	72
ASK1011	72
ASK28	31
ASK36-IFS	31
ASK44-ICA	31
ASK44-ICAE	31
ASK725-IFS	72
ASK88-IFS	45
ASK925-IFS	72
BCK0873D	8
BCK08975	40
BCK10-F	66
BCK10-FR	66
BCK10-IFS	66
BCK1011	61
BCK1025	40
BCK1033	67
BCK1075	72
BCK1082-C	67
BCK1085BP	67
BCK12-PC	61
BCK12-TR	61
BCK14	60
BCK1495	60
BCK20-R	31
BCK28-IFS	31
BCK30-IFS	28
BCK30-R	28
BCK35-CJ	25
BCK44	22
BCK44-ICA	25
BCK442	25
BCK50-IFS	22
BCK60	22

BCK70	20
BCK725-F	72
BCK725-R	11
BCK75	45
BCK825-G	67
BCK825-R	11
BCK875-B	11
BCK875-RA	11
BCK88	44
BCK9-A	40
BCK9-AXJ	40
BCK9-HP	41
BCK925-F	60
BCK925-G	61
BCK925-R	8
BK10-F	64
BK1033	68
BK1082-C	69
BK1085-BP	68
BK14	58
BK14-A	58
BK20-R	30
BK28-IFS	30
BK30	29
BK30-IFS	27
BK35-IFS	26
BK442	24
BK60	21
BK70	19
BK70-HD	19
BK725-IFS	73
BK725-R	12
BK80	47
BK8035	76
BK825-R	12
BK875-R	7
BK875-RA	10
BK88-IFS	46
BK9-HP	42
BK9-PRO	43
BK925-R	7
BKB1025	38
BKB1085-BP	68
BKB12-TR	63
BKB44	21
BKB70-HD	19
BKB725-IFS	73
BKB78	77
BKB9-A	39
BKB9-B	39
BKB975	38
BPK0873	8
BPK10-F	66
BPK1075-A	72
BPK200-V6	78
BPK30-IFS	28
BPK30-R	28
BPK35-CJ	25
BPK36-ICA	25
BPK44-ICA	25
BPK44/19	22
BPK442	25
BPK50-IFS	22
BPK60	22
BPK70	20
BPK71-U	20
BPK725-R	11
BPK78-FR	78

BPK78-IFS	78
BPK8035	78
BPK825-G	67
BPK825-R	11
BPK875-B	11
BPK875-D	8
BPK875-R	8
BPK875-RA	11
BPK925-G	61
BPK925-R	8
BPK975	40
BRK80	45
FHK80	45
K080008	45
K08008	47
K08010-IFS	64
K0801011	61
K0801025	40
K0801033	67
K0801075	72
K0801082C	67
K0801085BP	67
K08010FR	66
K08012	61
K080125	38
K08012TR	61
K08014	58
K0801495	60
K08020J	30
K08028F	31
K08030F	27
K08030R	28
K08035C	25
K08035F	28
K08036	25
K08044-ICA	25
K080442	24
K080725	11
K080725F	73
K08073	8
K08073B	11
K08073RA	8
K08074	8
K08075F	45
K08075RA	11
K08078	76
K08078F	78
K08078FR	78
K080825	11
K080825G	67
K08085	66
K08085F	66
K08088	44
K08088F	44
K08090	41
K08090X	40
K08090XJ	40
K080925F	60
K080925G	61
K080975	40
K0810-IFS	66
K081011	61
K081025	40
K081033	67
K081075	72
K081082C	67
K081085BP	67
K0810FR	66

K0812	61
K0812TR	61
K0814	60
K081495	60
K0820J	31
K0828F	31
K0830F	28
K0830R	28
K0835F	28
K0835R	25
K0836ICA	25
K0844	22
K0844-ICA	24
K08442	25
K0844ICAE	25
K0850F	22
K0860	22
K0870	20
K08725	11
K08725F	72
K0873	8
K0873B	11
K0873D	8
K0874	8
K0875F	45
K0878	78
K0878F	78
K0878FR	78
K08825	11
K08825-G	67
K0885	66
K0885F	66
K0888	44
K0888F	44
K0890	40
K0890XJ	40
K08925F	60
K08925G	61
K08975	40
MPS84750	43
MPS84751	43
PIK10	66
PIK10-FR	66
PIK10-IFS	66
PIK1011	61
PIK1025	40
PIK1033	67
PIK1075	72
PIK1082-C	67
PIK1085-BP	67
PIK12-PC	61
PIK12-TR	61
PIK14	60
PIK14-A	60
PIK1495	60
PIK20-R	31
PIK28-IFS	31
PIK30-IFS	28
PIK35-IFS	28
PIK44	22
PIK725-IFS	72
PIK75	45
PIK80	45
PIK88	44
PIK88-IFS	44
PIK9-HP	41
PIK9-X	40
PIK9-XJ	40

**Parts Diagram Page Number
Organized by Motive Kit Number**

PIK925-IFS	60
R10	65
R10-ED	73
R10-FR	65
R10-FRXB	65
R10-IFS	64
R1011	63
R1025	38
R1075	71
R1075-A	71
R1082	69
R1085-BP	68
R12	62
R12-TR	63
R14	58
R14-A	58
R1495	59
R20-R	30
R200-V6	76
R28-IFS	30
R30-IFS	27
R30-R	29
R35-CJ	26
R35-IFS	27
R44-ICA	24
R44-ICAE	24
R50-IFS	23
R60	21
R725-IFS	73
R725-R	12
R75	47
R78-FR	77
R78-IFS	77
R80	47
R8035	76
R825-G	69
R825-GXB	69
R825-R	12
R875-B	10
R875-D	9
R875-R	7
R875-RA	10
R875-RB	9
R88-IFS	46
R9-A	39
R9-AXB	39
R9-B	39
R9-BXB	39
R9-HPX	43
R925-GXB	62
R925-IFS	59
R925-R	7
R975	38
RA-300	9
RA-301	7
RA-302	12
RA-303	12
RA-304	7
RA-310	47
RA-311	46
RA-311J	30
RA-312	39
RA-313	39
RA-314	38
RA-315	47
RA-320	71
RA-320A	73
RA-321	65

RA-321A	64
RA-322	63
RA-323	62
RA-324	59
RA-324A	59
RA-325	58
RA-325A	58
RA-333	30
RA-334	27
RA-335	27
RA-335J	26
RA-336	23
RA10	65
RA10-F	64
RA10-FR	65
RA10-IFS	64
RA1011	63
RA1025	38
RA1075	71
RA1075-A	71
RA1082	69
RA1085-BP	68
RA110	57
RA12	62
RA12-TR	63
RA135	57
RA14	58
RA14-A	58
RA1495	59
RA150	57
RA170-G	57
RA20-R	30
RA200-V6	76
RA28-IFS	30
RA30	27
RA30/36	29
RA35	26
RA44	21
RA44-ICA	24
RA44-ICAE	24
RA44-J	21
RA50-IFS	23
RA53	21
RA60	21
RA650	73
RA70	19
RA70-HD	19
RA71	18
RA725-IFS	73
RA725-R	12
RA75	47
RA78-FR	77
RA78-IFS	77
RA80	47
RA80-DS	18
RA8035	76
RA825-G	69
RA825-R	12
RA875-B	10
RA875-D	9
RA875-R	7
RA875-RA	10
RA88	46
RA9-A	39
RA9-B	39
RA9-HP	42
RA925-G	62
RA925-IFS	59

RA925-R	7
RA975	38
RDM10-IFS	64
RDM1011	63
RDM44-ICA	24
RDM44-ICAE	24
REM10	65
REM10-FR	65
REM10-FRXXJ	65
REM10-IFS	64
REM10-XJ	65
REM1011	63
REM1011-XJ	63
REM1025	38
REM1025-XJ	38
REM1033	68
REM1075	71
REM1075-A	71
REM1075-AXJ	71
REM1075-XJ	71
REM1082-C	69
REM1085-BP	68
REM12	62
REM12-TR	63
REM12-TRXJ	63
REM12-XJ	62
REM120	70
REM120-A	70
REM120-AXJ	70
REM14	58
REM14-A	58
REM1495	59
REM1495-XJ	59
REM20-RXJ	30
REM28-IFS	30
REM30	29
REM30-IFS	27
REM30-R	29
REM35-CJ	26
REM35-IFS	27
REM36-ICA	26
REM44	21
REM44-ICA	24
REM44-ICAE	24
REM44/19	23
REM60	21
REM70	19
REM70-HD	19
REM71	18
REM725-IFS	73
REM725-R	12
REM75	47
REM75-XJ	47
REM78-FR	77
REM78-IFS	77
REM80	47
REM80-DS	18
REM8035	76
REM825-R	12
REM875-B	10
REM875-D	9
REM875-R	7
REM875-RA	10
REM875-RB	9
REM88	46
REM88-IFS	46
REM88-XJ	46
REM9-A	39

REM9-B	39
REM9-OP	42
REM9-HP	42
REM9-HPX	43
REM9-PRO	43
REM925-IFS	59
REM925-R	7
REM975	38
RSK10	65
RSK10-FR	65
RSK10-FRXXJ	65
RSK10-IFSXXJ	64
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RSK60	21
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RSK78-IFS	77
RSK80	47
RSK80-DS	18
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<i>GM Performance Motive Kits for Corvette & Passenger Car</i>	63	70
<i>Racing & Street Applications - Many Hard to Find Auto Kits!</i>		
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**Dodge Medium & Light Truck, Dodge &
Chrysler Vans, Utility & Recreation Vehicles &
Jeep- 2WD & 4X4 of all Type & Description
Rear Wheel Drive Passenger Cars**

**Medium & Light Duty Dodge Truck,
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**Kit Ordering Guide Page 1
Application Guide Page 2**

**Rear Wheel Drive Passenger Cars
& Performance Motive Chrysler
8-3/4 Inch Ring Gear Kit Selection**

**Kit Ordering Guide Page 3
Application Guide Page 5**



Dodge Truck Differential Kit Ordering Guide

Dodge with Dana Differentials see Dana Section starting page 14

100% Chrysler/Dana Material with United Motive's
Performance Motive Intra/LOK Carrier Shim Sets and other
Engineered Pre-Loading & Positioning Products for Differentials

Ring Gear Size Ref Pages	Description, Application Information and Root No.	Order Small Parts & Sealant Installation Kit	Order Basic Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
9-1/4 Contents Diag. 7-L & Page 8	1969 & After 1-7/8, 29 Spline Pinion Root No 925-R	RSK925-R	RA925-R	R925-R	REM925-R
	Basic Kit & Group Series	K08074	080074BK	RA-304	BK925-R
8-3/4 Casting 2881489 Contents Diag. 7-R & Page 8	1-7/8 Pinion, 10 Spline Pinion Carrier Sets 104912-49 Root No 875-R	RSK875-R	RA875-R	R875-R	REM875-R
	Basic Kit & Group Series		080073BK	RA-301	BK875-R
8-3/4 Casting 2070742 Contents Diag. 9-R & Page 8	1-3/4 Pinion, 10 Spline Pinion Pinion Bearing Sets are 89410-43 & 803110-49 with Double Shim Set Up Carrier Sets 25520-90 Root No 875-RA	RSK875-RA	RA875-D	R875-D	REM875-D
	Basic Kit & Group Series			RA-300	
8-3/4 Casting 2070741 Contents Diag. 10-R & Page 8	1-3/8 Pinion Casting 2070741 Carrier Sets 25520-90 Root No. 875-RA	RSK875-RA	RA875-B	R875-B	REM875-B
	Basic Kit & Group Series	K08073	080069BK		
8-1/4 & 8-3/8 Contents Page 12-L & Page 11	1-5/8, 27 Spline Pinion Carrier Sets 603012-49 1961-1969 Only Root No. 825-R	RSK825-R	RA825-R	R825-R	REM825-R
	Basic Kit & Group Series		0800825BK	RA-303	BK825-R
7-1/4 Contents Diag. 12-R & Page 11	1960 & After Root No. 725-R	RSK725-R	RA725-R	R725-R	REM725-R
	Basic Kit & Group Series	K080725	0800725BK	RA-302	BK725-R
Dana 20 Contents Diag. 30-R & Page 31	Jeep & AMC Corporate Model Root No. 20-R	RSK20-XJ	RA20-R	R20-R	REM20-RXJ REM20-R
	Basic Kit & Group Series	K08020	080020BK	RA-311J	BK20-R

Suffix XB Kits include a Ring Gear Bolt Set. Suffix XJ Kits include United Motive's Tradename Intra/LOK Carrier Shim Sets. Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, contain Pinion Seal, Pinion Depth Shim Set, Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, contain a Gasket or RTV. Deluxe Kits, R Series, contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package. Master Kits, REM Series, contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.





Application Guide Dodge Medium & Light Truck Chrysler - Dodge Vans, Utility Vehicles & Jeep-2WD & 4X4

Vehicle Model	Model Years	F/R	Ring Gear Size or Model	Root No.	Kit Ordering Guide Page	Parts Diagram Page & Col	Group & Basic Kits Page
Dakota	86 & On	F or R	7-1/4	725-R	1	12-R	11
Dakota	82 & On	R	8-1/4	825-R	1	12-L	11
Ram Charger	74 & On	R	8-1/4	925-R	1	7-L	8
Towne & County	57-68	R	8-3/4	875-D	1	9-R	8
Towne & County	69-74	R	8-3/4	875-R	1	7-R	8
1/2 Ton Truck	69 & On	F	Dana 44	44	15	21-R	22
1/2 Ton Truck	69 & On	R	8-1/4	825-R	1	12-L	11
1/2 Ton Truck	65-68	R	8-3/4-P 1-3/4	875-D	1	9-R	8
1/2 Ton Truck	69-74	R	8-3/4-P 1-7/8	875-R	1	7-R	8
1/2 Ton Truck	74 & On	R	9-1/4	925-R	1	7-L	8
3/4 Ton Truck	69 & On	F	Dana 44	44	15	21-R	22
3/4 Ton Truck	75 & On	F	Dana 60	60	14	21-L	22
3/4 Ton Truck	69 & On	R	8-1/4	825-R	1	12-L	11
3/4 Ton Truck	65-68	R	8-3/4-P 1-3/4	875-D	1	9-R	8
3/4 Ton Truck	69-74	R	8-3/4-P 1-7/8	875-R	1	7-R	8
3/4 Ton Truck	74 & On	R	9-1/4	925-R	1	7-L	8-L
3/4 Ton Truck	69 & On	R	Dana 60	60	14	21-L	22
3/4 Ton Truck	84-86	R	Dana 70	70	14	19-R	20
3/4 Ton Truck	84 & On	R	Dana 70U	71	14	18-R	20
3/4 Ton Truck	94 & On	R	Dana 80	80-DS	14	18-L	20
1 Ton Truck	69 & On	F	Dana 44	44	15	21-R	22
1 Ton Truck	75 & On	F or R	Dana 60	60	14	21-L	22
1 Ton Truck	74 & On	R	9-1/4	925-R	1	7-L	8-L
1 Ton Truck	57-86	R	Dana 70	70	14	19-R	20
1 Ton Truck	84-93	R	Dana 70U	71	14	18-R	20
1 Ton Truck	94 & On	R	Dana 80	80-DS	14	18-L	20
Jeep Cherokee	84 & On	R	Dana 35	35-C	16	26-R	24
Jeep Cherokee	46-92	R	Dana 44	44	15	21-R	22
Jeep Comanche	84 & On	R	Dana 35	35-C	16	26-R	24
Jeep Comanche	86-92	R	Dana 44	44	15	21-R	22
Jeep Wagoneer	84 & On	R	Dana 35	35-C	16	26-R	24
Jeep Wagoneer	84-92	F	Dana 44	44	15	21-R	22
Jeep CJ Series	72-86	F	Dana 30	30-IFS	16	27-L	28
Jeep CJ Series	76-86	R	Dana 20	20-R	1	30-R	31
Jeep CJ Series	87 & On	R	Dana 35	35-C	16	26-R	24
Jeepster	72-73	F	Dana 30	30-IFS	16	27-L	28
Jeepster	72-73	R	Dana 44	44	15	21-R	22
Wagoneer	72-73	F	Dana 30	30-IFS	16	27-L	28
Wagoneer	74-83	F	Dana 44	44	15	21-R	22
Wagoneer	79-86	R	Dana 20	20-R	1	30-R	31
Wagoneer	87 & On	R	Dana 35	35-C	16	26-R	24
Wagoneer	72-79	R	Dana 44	44	15	21-R	22

Jeep Applications are also listed in the Automotive Guides



Chrysler Automotive Differential Kit Ordering Guide Jeep with Dana Differentials see Dana Section starting page 14

100% Chrysler/Dana Material with United Motive's
Performance Motive Intra/LOK Carrier Shim Sets and other
Engineered Pre-Loading & Positioning Products for Differentials

Ring Gear Size Ref Pages	Description, Application Information, and Root No.	Order Small Parts & Sealant Installation Kit	Order Bearing Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
8-1/4 Contents Diag. 7-L & Page 8	1969- & After 1-7/8, 29 Spline Pinion Root No. 925-R	RSK925-R	RA925-R	R925-R	REM925-R
	Basic Kit & Group Series	K08074	080074BK	RA-304	BK925-R
8-3/4 Casting 2881489 Contents Diag. 7-R & Page 8	1-7/8 Pinion, 10 Spline Pinion Carrier Sets 104912-49 12 Bolt RG & 10 Bolt IC Root No. 875-R	RSK875-R	RA875-R	R875-R 080073	REM875-R
	Basic Kit & Group Series		080073BK	RA-301	
8-3/4 Casting 2881489 Contents Diag. 9-L & Page 8	1-7/8 Pinion, 10 Spline Pinion Carrier Sets 25520-90 Open Center Case Units Root No. 875-RB	RSK875-R		R875-RB	REM875-RB
	Basic Kit & Group Series				
8-3/4 Casting 2070742 Contents Diag. 9-R & Page 8	1-3/4 Pinion, 10 Spline Pinion Pinion Bearing Sets are 89410-43 & 803110-49 with Double Shim Set Up Carrier Sets 25520-90 12 Bolt RG & 10 Bolt IC Root No. 875-D	RSK875-R	RA875-D	R875-D	REM875-D
	Basic Kit & Group Series			RA-300	
8-3/4 Casting 2070742 Contents Diag. 10-L & Page 11	Casting 2070742 1-3/4 Pinion, 10 Spline Pinion with Double Shim Set Up Stock, Posi or Spool Carrier Sets 104912-49 12 Bolt RG & 10 Bolt IC Root No. 875-RA	RSK875-RA	RA875-RA	R875-RA	REM875-RA
	Basic Kit & Group Series		080071BK		BK875-RA
8-3/4 Casting 2070741 Contents Diag. 10-R & Page 8	1-3/8 Pinion Casting 2070741 Carrier Sets 25520-90 12 Bolt RG & 10 Bolt IC Root No. 875-RA	RSK875-RA	RA875-B	R875-B	REM875-B
	Basic Kit & Group Series		080069BK		

Suffix XB Kits include a Ring Gear Bolt Set. Suffix XJ Kits include United Motive's Tradename Intra/LOK Carrier Shim Sets.
Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set, Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV. Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package.
Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.





Chrysler Automotive Differential Kit Ordering Guide

Jeep with Dana Differentials see Dana Section starting page 14

100% Chrysler/Dana Material with United Motive's
Performance Motive Intra/LOK Carrier Shim Sets and other
Engineered Pre-Loading & Positioning Products for Differentials

Ring Gear Size Ref Pages	Description, Application Information, and Root No.	Order Small Parts & Sealant Installation Kit	Order Basic Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
8-1/4 & 8-3/8 Contents Diag. 12-L & Page 11	1-5/8, 27 Spline Pinion Carrier Sets 603012-49 1961-1969 Only Root No. 825-R	RSK825-R	RA825-R	R825-R	REM825-R
	Basic Kit & Group Series		0800825BK	R825-RB RA-303	BK825-R
7-1/4 Contents Diag. 12-R & Page 11	1960 & After Root No. 725-R	RSK725-R	RA725-R	R725-R	REM725-R
	Basic Kit & Group Series	K080725	0800725BK	RA-302	BK725-R
Dana 20 Contents Diag. 30-R & Page 31	Jeep & AMC Corporate Model Root No. 20-R	RSK20-XJ	RA20-R	R20-R	REM20-RXJ REM20-R
	Basic Kit & Group Series	K08020	080020BK	RA-311J	BK20-R

Find other Jeep Dana Front & Rear
Differentials in Dana Section

Suffix XB Kits include a Ring Gear Bolt Set. Suffix XJ Kits include United Motive's Tradename Intra/LOK Carrier Shim Sets.
Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set, Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV.
Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package.
Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.



Application Guide Chrysler RWD Passenger Cars & Jeep 2WD & 4X4

Vehicle Model	Model Years	F/R	Ring Gear Size or Model	Root No.	Kit Ordering Guide Page	Parts Diagram Page & Col	Group & Basic Kits Page
Performance Motive							
8-3/4	Open Ctn	R	8.75	875-RB	3	9-L	8
8-3/4	-742 Cast	R	8.75	875-D	3	9-R	8
8-3/4	Units w/Spools	R	8.75	875-RA	3	10-L	11
8-3/4	Cast 207041	R	8.75	875-B	3	10-R	11
Passenger Vehicles							
Aspen	76-80	R	7-1/4	725-R	4	12-R	11
Aspen	76-80	R	8-1/4	825-R	4	12-L	11
Barracuda	70-74	R	8-1/4	825-R	4	12-L	11
Barracuda	64-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Barracuda	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Belvedere	57-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Belvedere	69-70	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Challenger	70-76	R	7-1/4	725-R	4	12-R	11
Challenger	70-74	R	8-1/4	825-R	4	12-L	11
Challenger	1968	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Challenger	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Charger	70-71	R	7-1/4	725-R	4	12-R	11
Charger	73-76	R	8-1/4	825-R	4	12-L	11
Charger	66-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Charger	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Charger	74-76	R	9-1/4	925-R	3	7-L	8
Chrysler	Cast 207041	R	8-3/4	875-B	3	10-R	11
Chrysler Hemi	Open Ctn	R	8-3/4	875-RB	3	9-L	8
Chrysler Hemi	Spool	R	8-3/4	875-RA	3	10-L	11
Chrysler 300 Series	72-79	R	8-1/4	825-R	4	12-L	11
Chrysler 300 Series	57-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Chrysler 300 Series	69-73	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Cordoba	75-83	R	7-1/4	725-R	4	12-R	11
Cordoba	75-83	R	8-1/4	825-R	4	12-L	11
Cordoba	75-79	R	9-1/4	925-R	3	7-L	8
Coronet	73-76	R	8-1/4	825-R	4	12-L	11
Coronet	63-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Coronet	1969	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Dart	66-72	R	7-1/4	725-R	4	12-R	11
Dart	72-76	R	8-1/4	825-R	4	12-L	11
Dart	66-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Dart	69-72	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Diplomat	77-89	R	7-1/4	725-R	4	12-R	11
Diplomat	77-83	R	8-1/4	825-R	4	12-L	11
Duster	73-76	R	8-1/4	825-R	4	12-L	11
Duster	70-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Fifth Ave	80-89	R	7-1/4	725-R	4	12-R	11
Fifth Ave	72-88	R	8-1/4	825-R	4	12-L	11
Fifth Ave	73-81	R	9-1/4	925-R	3	7-L	8
Fury	70-81	R	8-1/4	825-R	4	12-L	11
Fury	57-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Fury	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Fury	73-81	R	9-1/4	925-R	3	7-L	8
Imperial	77-89	R	7-1/4	725-R	4	12-R	11
Imperial	71-83	R	8-1/4	825-R	4	12-L	11
Imperial	57-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Imperial	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Imperial	74-75	R	9-1/4	925-R	3	7-L	8
Jeep Cherokee	84 & 0n	R	Dana 35	35-C	16	26-R	24
Jeep Cherokee	46-92	R	Dana 44	44	15	21-R	22
Jeep Comanche	84 & 0n	R	Dana 35	35-C	16	26-R	24
Jeep Comanche	86-92	R	Dana 44	44	15	21-R	22



Application Guide Chrysler RWD Passenger Cars & Jeep 2WD & 4X4

Vehicle Model	Model Years	F/R	Ring Gear Size or Model	Root No.	Kit Ordering Guide Page	Parts Diagram Page & Col	Group & Basic Kits Page
Jeep Wagoneer	84 & On	R	Dana 35	35-C	16	26-R	24
Jeep Wagoneer	84-92	F	Dana 44	44	15	21-R	22
Jeep CJ Series	72-86	F	Dana 30	30-IFS	16	27-R	28
Jeep CJ Series	76-86	R	Dana 20	20-R	4	30-R	31
Jeep CJ Series	87 & On	R	Dana 35	35-C	16	26-R	24
Jeepster	72-73	F	Dana 30	30-IFS	16	27-R	28
Jeepster	72-73	R	Dana 44	44	15	21-R	22
Wagoneer	72-73	F	Dana 30	30-IFS	16	27-R	28
Wagoneer	74-83	F	Dana 44	44	15	21-R	22
Wagoneer	79-86	R	Dana 20	20-R	4	30-R	31
Wagoneer	87 & On	R	Dana 35	35-C	16	26-R	24
Wagoneer	72-79	R	Dana 44	44	15	21-R	22
Labaron	75-83	R	7-1/4	725-R	4	12-R	11
Labaron	77-83	R	8-1/4	825-R	4	12-L	11
Magnum	78-83	R	8-1/4	825-R	4	12-L	11
Mirada	77-82	R	7-1/4	725-R	4	12-R	11
Mirada	78-83	R	8-1/4	825-R	4	12-L	11
Monaco	63-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Monaco	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Monaco	75-85	R	9-1/4	925-R	3	7-L	8
New Yorker	77-89	R	7-1/4	725-R	4	12-R	11
New Yorker	72-88	R	8-1/4	825-R	4	12-L	11
New Yorker	57-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
New Yorker	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
New Yorker	73-81	R	9-1/4	925-R	3	7-L	8
Newport	77-89	R	7-1/4	725-R	4	12-R	11
Newport	72-73	R	8-1/4	825-R	4	12-L	11
Newport	57-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Newport	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Newport	73-83	R	9-1/4	925-R	3	7-L	8
Polara	70-74	R	8-1/4	825-R	4	12-L	11
Polara	63-78	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Polara	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Polara	70-74	R	9-1/4	925-R	3	7-L	8
Road Runner	1968	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Road Runner	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Satellite	70-74	R	8-1/4	825-R	4	12-L	11
Satellite	1968	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Satellite	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
St Regis	77-83	R	7-1/4	725-R	4	12-R	11
St Regis	79-81	R	8-1/4	825-R	4	12-L	11
Super Bee	1968	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Super Bee	69-70	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Swinger	66-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Swinger	69-72	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Trailduster	74 & On	R	9-1/4	925-R	3	7-L	8
Vallant	60-68	R	8-3/4-P 1-3/4	875-D	3	9-R	8
Vallant	69-74	R	8-3/4-P 1-7/8	875-R	3	7-R	8
Viper	92 & On	R	Dana 44	44	15	21-R	22
Volare	76-80	R	8-1/4	825-R	4	12-L	11

Component Parts Diagram for Kits with
 Root No. 925-R (dwg 7-L)
 & Root No. 875-R (dwg 7-R)



**Chrysler 9-1/4
 Automotive & Truck**
 1-7/8, 29 Spline Pinion
 12 Bolt RG & Inspection Cover

**Chrysler 8-3/4
 Automotive & Truck**
 1-7/8, 10 Spline Pinion
 Casting -489

REM925-R	
BK925-R	
R925-R	
RA-304	
RA925-R	
080074BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	804010-49
Tail Brg Set	88010-48
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	704610-49
Left Hand Taper Set	704610-49
<i>Sealing Components</i>	
OE Pinion Seal	18708
RTV	22072
<i>Pinion Small Parts</i>	
Pinion Depth Shim Set	SH1495
OE Sleeve	3507678
OE Pinion Nut	30271
OE Pinion Washer	30275
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	3723018/12
Carrier Shim	Not Req
Amenities Package	730001
Sealant & Small Parts Kit	
RSK925-R	

REM875-R	
R875-R	
BK875-R	
RA-301	
RA875-R	
080073BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	804010-49
Tail Brg Set	88010-48
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	104912-49
Left Hand Taper Set	104912-49
<i>Sealing Components</i>	
OE Pinion Seal	18708
Gasket	187155
RTV	22072
<i>Pinion Small Parts</i>	
Pinion Depth Shim Set	181114
Pinion Preload Shim Set	183077
OE Pinion * Nut	30185 30271
OE Pinion * Washer	30186 30275
<i>Carrier Small Parts</i>	
OE RG Bolt Set	P5249163/12
Carrier Shim	Not Req
Amenities Package	730001
Amenities Package	730002
Sealant & Small Parts Kit	
RSK875-R	

See Root No. 925-R & 875-R for Basic & Group Kits
 Page 8

*
 R, REM & RSK Kit Include both Dana Pinion Nut & Washer
 Bottom Diamond for Sealant Kit Content

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound Amenities Package



Chrysler Automotive & Truck Bearing Group & Basic Installation Kits

Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
 Basic Pinion & Carrier Sealant & Parts Installation Kits; ANS Spec 1565-10

Chrys 9-1/4 - Kit Root No 925-R Automotive & Truck (Diag. 7-L)	
Pinion Bearing Group Installation Kit	BPK925-R ▼
Pinion Bearing Group	PBG925-R
Pinion Sealant & Small Parts Kit	K0874
K0874	
Pinion Small Parts Group	1811925
Pinion Sealant Installation	1855-825
Carrier Bearing Section Installation Kit	BCK925-R ▼
Carrier Bearing Group	CBG925-R
Carrier Small Parts Group	3723018/12
RTV	22072
Sealant & Small Parts Kit	K08074 ▼
Pinion Small Parts Group	1811925
Carrier Small Parts Group	3723018/12
RTV	22072
Chry 8-3/4 - Kit Root No 875-R Auto & Truck Casting -489 (Diag. 7-R)	
Pinion Bearing Group Installation Kit	BPK875-R ▼
Pinion Bearing Group	PBG925-R
Pinion Sealant & Small Parts Kit	K0873
K0873	
Pinion Small Parts Group	1811875R-1
Pinion Sealant Installation	1855-875
Carrier Bearing Section Installation Kit	BCK875-R ▼
Carrier Bearing Group	CBG875-R
Carrier Small Parts Group	P5249163/12
Gasket/ Marking Compound	187155-XJ
Sealant & Small Parts Kit	K08073 ▼
Pinion Small Parts Group	1811875R-1
Carrier Small Parts Group	P5249163/12
Sealant Installation	1855-875

Chrys 8-3/4 - Kit Root No 875-RB Auto Cast -489 Open Ctn Units (Diag. 9-L)	
Pinion Bearing Group Installation Kit	BPK0873 ▼
Pinion Bearing Group	PBG74110
Pinion Sealant & Small Parts Kit	K0873
K0873	
Pinion Small Parts Group	1811875R-1
Sealant Installation	1855-875
Carrier Bearing Section Installation Kit	BCK0873D ▼
Carrier Bearing Group	CBG73211
Carrier Small Parts Group	P5249163/12
Gasket/ Marking Compound	187155-XJ
Sealant & Small Parts Kit	K08073 ▼
Pinion Small Parts Group	1811875R-1
Carrier Small Parts Group	P5249163/12
Sealant Installation	1855-875
Chry 8-3/4 - Kit Root No 875-D Auto & Truck Cast -742 (Diag. 9-R)	
Pinion Bearing Group Installation Kit	BPK875-D ▼
Pinion Bearing Group	PBG875-D
Pinion Sealant & Small Parts Kit	K0873D
K0873D	
Pinion Small Parts Group	1811875R
Sealant Installation with Gasket	1855-875RA
Carrier Bearing Section Installation Kit	BCK0873D ▼
Carrier Bearing Group	CBG73211
Carrier Small Parts Group	P5249163/12
Gasket/ Marking Compound	187155-XJ
Sealant & Small Parts Kit	K08073RA ▼
Pinion Small Parts Group	1811875R
Carrier Small Parts Group	P5249163/12
Sealant Installation	1855-875RA

Component Parts Diagram for Kits with
 Root No. 875-RB (dwg 9-L)
 & Root No. 875-D (dwg 9-R)



**Chrysler 8-3/4 Automotive
 1-7/8, 10 Spline Pinion
 Units with Open Center
 Casting-489**

**Chrysler 8-3/4
 Automotive & Truck
 1-3/4, 10 Spline, Preloading Pinion
 Casting-742**

REM875-RB	
R875-RB	
Pinion Bearing Group	
Head Taper Bearing Set	804010-49
Tail Brg Set	88010-48
Carrier Bearing Group	
Right Hand Taper Set	25520-90
Left Hand Taper Set	25520-90
Sealing Components	
OE Pinion Seal	18708
Gasket	187155
Pinion Small Parts	
Pinion Depth Shim Set	SH1495
Pinion Preload Shim Set	183077
OE Pinion * Nut	30185 30271
OE Pinion * Washer	30186 30275
Carrier Small Parts	
OE Ring Gear Bolt Set	P5249163/12
Carrier Shim	Not Req
Amenities Package	730001
Amenities Package	730002
Sealant & Small Parts Kit	
RSK875-RA	

REM875-D	
R875-D	
RA-300	
RA875-D	
Pinion Bearing Group	
Head Taper Bearing Set	803110-49
Tail Brg Set	89410-43
Carrier Bearing Group	
Right Hand Taper Set	25520-90
Left Hand Taper Set	25520-90
Sealing Components	
OE Pinion Seal	18912
Gasket	187155
RTV	22072
Pinion Small Parts	
Pinion Depth Shim Set	181171
Pinion Preload Shim Set	183071
OE Pinion Nut	30185
OE Pinion Washer	30186
Carrier Small Parts	
OE Ring Gear Bolt Set	P5249163/12
Carrier Shim	Not Req
Amenities Package	730001
Amenities Package	730002
Sealant & Small Parts Kit	
RSK875-RA	

Amenities Pkg 730002 contains a
 Gasket Washer Set

See Root No. 875-RB & 875-D
 Basic & Group Kits Page 8

Truck & Stock Automotive Applications use K08073
 Kit Replacement version of the RSK875-RA

* R, REM & RSK Kit Include both Dana Pinion Nut & Washer
 : Bottom Diamond for Sealant Kit Content
 : Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Component Parts Diagram for Kits with
 Root No. 875-RA (dwg 10-L)
 & Root No. 875-B (dwg 10-R)

**Chrysler 8-3/4
 Automotive 1-3/4, 10 Spline Pinion
 Stock, Posi or Units with Spool**

**Chrysler 8-3/4
 Automotive & Truck
 Casting 207041 & 1-3/8 Pinion**

REM875-RA	
BK875-RA	
R875-RA	
RA875-RA	
080071BK	
Pinion Bearing Group	
Head Taper Bearing Set	803110-49
Tail Brg Set	89410-43
Carrier Bearing Group	
Right Hand Taper Set	104912-49
Left Hand Taper Set	104912-49
Sealing Components	
OE Pinion Seal	18912
Gasket	187155
RTV	22072
Pinion Small Parts	
Pinion Depth Shim Set	181171
OE Pinion Preload Shim Set	183071
OE Pinion Nut	30185
OE Pinion Washer	30186
Carrier Small Parts	
OE RG Bolt Set	P5249163/12
Carrier Shim	Not Req
Amenities Package	730001
Amenities Package	730002
Sealant & Small Part Kit	
RSK875-RA	

Amenities Pkg 730002 contains a
 Gasket Washer Set

See Root No. 875-RA & 875-B Basic & Group Kits
 Page 11

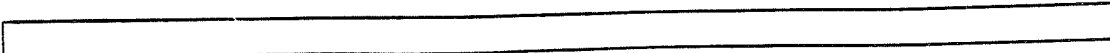
REM875-B	
R875-B	
RA875-B	
080069BK	
Pinion Bearing Group	
Head Taper Bearing Set	89410-46
Tail Brg Set	88010-48
Carrier Bearing Group	
Right Hand Taper Set	25520-90
Left Hand Taper Set	25520-90
Sealing Components	
OE Pinion Seal	18708
Gasket	187155
Pinion Small Parts	
Pinion Depth Shim Set	Not Req
Pinion Preload Shim Set	Not Req
OE Pinion Nut	30185
OE Pinion Washer	30186
Carrier Small Parts	
OE Ring Gear Bolt Set	P5249163/12
Carrier Shim	Not Req
Amenities Package	730001
Amenities Package	730002
Sealant & Small Part Kit	
RSK875-RA	

Amenities Pkg 730002 contains a
 Gasket Washer Set

Truck Applications use K08073 Kit
 Basic Replacement version of RSK875-RA

Bottom Diamond for Sealant Kit Content

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound





Chrysler Automotive & Truck Bearing Group & Basic Installation Kits
 Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
 Basic Pinion & Carrier Sealant & Parts Installation Kits, ANS Spec 1565-10

Chrys 8-3/4 - Kit Root No 875-RA Auto Cast 742 (Diag. 10-L)	
Pinion Bearing Group Installation Kit	BPK875-RA ▼
Pinion Bearing Group	PBG875-RA ◆
Pinion Sealant & Small Parts Kit	K0873D ◆
K0873D ▲	
Pinion Small Parts Group	1811875R ◆
Sealant Installation with Gasket	1855-875RA ◆
Carrier Bearing Section Installation Kit	BCK875-RA ▼
Carrier Bearing Group	875RA-MCS ◆
Carrier Small Parts Group	P5249163/12 ◆
Gasket/Marking Compound	187155-XJ ◆
Sealant & Small Parts Kit	K08073B ▼
Pinion Small Parts Group	1811875R ◆
Carrier Small Parts Group	P5249163/12 ◆
Sealant Installation	1855-875RA ◆
Chrys 8-3/4 - Kit Root No 875-B Auto & Truck (Diag. 10-R)	
Pinion Bearing Group Installation Kit	BPK875-B ▼
Pinion Bearing Group	PBG875-B ◆
Pinion Sealant & Small Parts Kit	K0873B ◆
K0873B ▲	
Pinion Small Parts Group	30185/86 ◆
Sealant Installation with Gasket	1855-875RA ◆
Carrier Bearing Section Installation Kit	BCK875-B ▼
Carrier Bearing Group	875RB-MCS ◆
Carrier Small Parts Group	P5249163/12 ◆
Gasket/Marking Compound	187155-XJ ◆
Sealant & Small Parts Kit	K080875RA ▼
Pinion Small Parts Group	30185/86 ◆
Carrier Small Parts Group	P5249163/12 ◆
Sealant Installation	1855-875RA ◆

Chrys 8-1/4 - Kit Root No 825-R Auto & Truck (Diag. 12-L)	
Pinion Bearing Group Installation Kit	BPK825-R ▼
Pinion Bearing Group	PBG825-R ◆
Pinion Sealant & Small Parts Kit	K08825 ◆
K08825 ▲	
Pinion Small Parts Group	1811825 ◆
Sealant Installation with Gasket	1855-825 ◆
Carrier Bearing Section Installation Kit	BCK825-R ▼
Carrier Bearing Group	12-MCS ◆
Carrier Small Parts Group	P5249163/12 ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K080825 ▼
Pinion Small Parts Group	1811825 ◆
Carrier Small Parts Group	P5249163/12 ◆
Sealant Installation	1855-825 ◆
Chrys 7-1/4 - Kit Root No 725-R Auto & Truck (Diag. 12-R)	
Pinion Bearing Group Installation Kit	BPK725-R ▼
Pinion Bearing Group	PBG725-R ◆
Pinion Sealant & Small Parts Kit	K08725 ◆
K08725 ▲	
Pinion Small Parts Group	1811725 ◆
Sealant Installation with Gasket	1855-825 ◆
Carrier Bearing Section Installation Kit	BCK725-R ▼
Carrier Bearing Group	9B-Set ◆
Carrier Small Parts Group	4131255/10 ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K080725 ▼
Pinion Small Parts Group	1811725 ◆
Carrier Small Parts Group	4131255/10 ◆
Sealant Installation	1855-825 ◆





**Chrysler 8-1/4
Automotive & Truck
Except 1961-69 ●**

Component Parts Diagram for Kits with
Root No. 825-R (dwg 12-L)
& Root No. 725-R (dwg 12-R)

**Chrysler 7-1/4
Automotive & Truck**

REM825-R	
BK825-R	
R825-R	
RA-303	
RA825-R	
0800825BK	
Pinion Bearing Group	
Head Taper Bearing Set	802011-48
Tail Brg Set	86610-49
Carrier Bearing Group	
Right Hand Taper Set	603012-49
Left Hand Taper Set	603012-49
Sealing Components	
OE Pinion Seal	16805
RTV	22072
Pinion Small Parts	
Pinion Depth Shim Set	181188
OE Crush Sleeve	183080
OE Pinion Nut	30271
OE Pinion Washer	30275
Carrier Small Parts	
OE Ring Gear Bolt Set	P5249163/12
Carrier Shim	Not Req
Amenities Package	730001
Sealant & Small Parts Kit	
RSK825-R	

REM725-R	
BK725-R	
R725-R	
RA-302	
RA725-R	
0800725BK	
Pinion Bearing Group	
Head Taper Bearing Set	88610-49
Tail Brg Set	86610-49
Carrier Bearing Group	
Right Hand Taper Set	501310-49
Left Hand Taper Set	501310-49
Sealing Components	
OE Pinion Seal	16805
RTV	22072
Pinion Small Parts	
Pinion Depth Shim Set	Not Req
OE Crush Sleeve	183080
OE Pinion Nut	30271
OE Pinion Washer	30275
Carrier Small Parts	
OE Ring Gear Bolt Set	4131255/10
Carrier Shim	Not Req
Amenities Package	730001
Sealant & Small Parts Kit	
RSK725-R	

● Use R825-RB for 1961-69 Models

K080725 is the Kit Replacement version of RSK725-R

See Root No. 825-R & 725-R
Basic & Group Kits Page 11

⋮ Bottom Diamond for Sealant Kit Content

**Dana found in Medium & Light Truck
Vans, Utility & Recreation Vehicles-2WD &
4X4 of all Type & Description
Rear Wheel Drive Passenger Cars**

**Kit Ordering Guide Page 14-16
Application Guide Page 17**



Dana Differential Kit Ordering Guide

100% Dana Material with United Motive's
Performance Motive Intra/LOK Carrier Shim Sets and other
Engineered Pre-Loading & Positioning Products for Differentials

Dana Model No Ref Pages	Description, Application Information and Root No	Order Small Parts & Sealant Installation Kit	Order Basic Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
Dana 80 Contents Diag. 18-L & Page 20	Ford & Chrysler REM & RSK80-DS Contain a Dana 707068X Package Root No. 80-DS	RSK80-DS	RA80-DS		REM80-DS
	Basic Kit & Group Series	707068X-K			
Dana 71 & 70U Contents Diag. 18-R & Page 20	GM & Chrysler 1980 & After Root No. 71	RSK70	RA71		REM71
	Basic Kit & Group Series	706213X-K			
Dana 70 Heavy Duty Contents Diag. 19-L & Page 20	Dana 70 Heavy Duty 1972 & After Carrier Sets 453X & 469 REM & RSK 70-HD Contains a Dana 706213X Package Root No. 70-HD	RSK70	RA70-HD	R70-HD	REM70-HD
	Basic Kit & Group Series	706213X-K	BKB70HD		BK70-HD
Dana 70 Contents Diag. 19-R & Page 20	Dana 70 1957-1983 (Early & Later) 10-1/2 RG with 1-3/4, 29 Spline Pinion 12 Bolt RG & 10 Bolt Inspection Cover Carrier Sets 382S & 387A REM & RSK 70 Contains a Dana 706213X Package Root No. 70	RSK70	RA70	R70	REM70
	Basic Kit & Group Series	706213X-K	080070BK		BK70
Dana 60 Contents Diag. 21-L & Page 22	Dana 60 1958 & After (Early & Later) 9-3/4 RG with 1-5/8, 29 Spline Pinion 12 Bolt RG & 10 Bolt Inspection Cover Carrier Sets 382S & 387A REM & RSK 60 Contains a Dana 706375X Package Root No. 60	RSK60	RA60	R60	REM60
	Basic Kit & Group Series	706375X-K	080060BK		BK60

Suffix XB Kits include a Ring Gear Bolt Set. Suffix XJ Kits include United Motive's Tradename Intra/LOK Carrier Shim Sets.
Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set,
Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV.
Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package.
Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.



Dana Differential Kit Ordering Guide
 100% Dana Material with United Motive's
 Performance Motive Intra/LOK Carrier Shim Sets and other
 Engineered Pre-Loading & Positioning Products for Differentials

Dana Model No Ref Pages	Description, Application Information and Root No	Order Small Parts & Sealant Installation Kit	Order Basic Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
Dana 53 Contents Diag. 21-X	Dana 53 1954-71 Jeep Applications Root No. 53 Basic Kit & Group Series		RA53		
Dana 50 IFS Contents Diag. 23-R & Page 22	Dana 50 IFS 1980 & After Root No. 50-IFS Basic Kit & Group Series	RSK50-IFS	RA50-IFS	R50-IFS	REM50-IFS
Dana 44 Contents Diag. 21-R & Page 22	Dana 44 1967 & After 8-1/2 RG with 1-3/8, 26 Spline Pinion 25523 & 25590 Carrier Sets Root No. 44 Basic Kit & Group Series	RSK44	RA44		REM44
Dana 44 Contents Diag. 23-R & Page 22	Dana 44 1967 & After 8-1/2 RG with 1-3/8, 19 Spline Pinion 25523 & 25577 Carrier Sets Root No. 44/19 Basic Kit & Group Series	RSK44	RA441		REM44/19
Dana 44 ICA Contents Diag. 24-L & Page 25	Dana 44 ICA Corvette 1984 & After Master Kit Includes Axle Shaft Bearing & Seal Sets Root No. 44-ICA Basic Kit & Group Series	RSK44-ICA	RA44-ICA	R44-ICA	REM44-ICA
Dana 44 ICA Early Contents Diag 24-R & Page 25	Dana 44 ICA Corvette 1980-1982 Only REM Kit Includes Axle Shaft Bearing & Seal Sets Root No. 442 Basic Kit & Group Series	RSK44-ICAE	RA44-ICAE	R44-ICAE	REM44-ICAE
		K080443	080012BK		
		K080442	BKB442		RDM44-ICAE

Suffix XB Kits Include a Ring Gear Bolt Set. Suffix XJ Kits Include United Motive's Tradename Intra/LOK Carrier Shim Sets.
 Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set,
 Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV.
 Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package.
 Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.

FAX (405) 236-0334 Phone (800) 283-5487



Dana Differential Kit Ordering Guide

100% Dana Material with United Motive's
Performance Motive Intra/LOK Carrier Shim Sets and other
Engineered Pre-Loading & Positioning Products for Differentials

Dana Model No Ref Pages	Description, Application Information and Root No	Order Small Parts & Sealant Installation Kit	Order Basic Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
Dana 36 ICA Contents Diag. 26-L & page 25	Dana 36 ICA Corvette 1984-1995 with Automatic Transmission Master Kit Includes Axle Shaft Bearing & Seal Sets Root No. 36-ICA Basic Kit & Group Series	RSK36-ICA	RA36-ICA	R36-ICA	REM36-ICA
Dana 35 IFS Contents Diag. 27-L & Page 28	Dana 35 IFS Ford Front 1990 & After Root No. 35-IFS Basic Kit & Group Series	RSK35-IFS	RA35-IFS	R35-IFS	REM35-IFS
Dana 35 Contents Diag. 26-R & Page 25	Dana 35, 35C Jeep Rear 1990 & After Root No. 35-C Basic Kit Series with RTV	RSK35-CJ	RA35	R35-CJ	REM35-CJ
Dana 30 IFS Contents Diag. 27-R & Page 28	Dana 30 IFS Ford Front 1966 & After Root No. 30-IFS Basic Kit & Group Series	RSK30-IFS	RA30	R30-IFS	REM30-IFS
Dana 30 Contents Diag. 29-L & Page 28	Dana 30 Ford Front & Rear Solid Suspension Root No. 30 Basic Kit & Group Series	RSK30	RA30		REM30
Dana 30 Contents Diag. 29-R & Page 28	Dana 30 Rear with Pinion Tail Bearing Set 86610-47 Only Root No. 30-ZR Basic Kit & Group Series	RSK30-R	RA30/36		REM30-R
Dana 28 Contents Diag. 30-L & Page 31	Dana 28 IFS Ford Root No. 28-IFS Basic Kit & Group Series	RSK28-IFS	RA28-IFS	R28-IFS	REM28-IFS
Dana 20 Contents Diag. 30-R & Page 31	Jeep & AMC Corporate Model Root No. 20-R Basic Kit & Group Series	RSK20-XJ	RA20-R	R20-R	REM20-RXJ REM20-R

Suffix XB Kits include a Ring Gear Bolt Set. Suffix XJ Kits include United Motive's Tradename Intra/LOK Carrier Shim Sets. Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set, Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV. Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package. Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.



**Dana Application Guide
IHC Truck & Scout
&
AMC Passenger Car Applications**

Vehicle Model	Model Years	F/R	Ring Gear Size or Model	Root No.	Kit Ordering Guide Page	Parts Diagram Page & Col	Group & Basic Kits Page
IHC Scout	73-80	F	Dana 44	44	15	21-R	22
IHC Scout	57-80	R	Dana 44	44	15	21-R	22
IHC-1/2 Ton	64-75	F	Dana 44	44	15	21-R	22
IHC-1/2 Ton	67-75	R	Dana 44	44	15	21-R	22
IHC-1/2 Ton	65-75	R	Dana 60	60	14	21-L	22
IHC-1/2 Ton	1975	R	Dana 70	70	14	19-R	20
IHC 1 Ton	66-73	R	Dana 60	60	14	21-L	22
IHC 1 Ton	74-75	R	Dana 70	70	14	19-R	20
AMC/Ambassador	68-74	R	Dana 20	20-R	16	30-R	31
AMC/AMX	68-79	R	Dana 20	20-R	16	30-R	31
AMC/Concord w/V8	78-81	R	Dana 20	20-R	16	30-R	31
AMC/Eagle	80-88	F	Dana 30	30-IFS	16	27-R	28
AMC/Eagle	80-88	R	Dana 35	35-C	16	26-R	25
AMC/Gremlin w/V8	70-76	R	Dana 20	20-R	16	30-R	31
AMC/Hornet w/V8	70-77	R	Dana 20	20-R	16	30-R	31
AMC/J10	80-85	R	Dana 20	20-R	16	30-R	31
AMC/J10, J20	74-86	F	Dana 44	44	15	21-R	22
AMC/Javelin w/V8	70-74	R	Dana 20	20-R	16	30-R	31
AMC/Martin	1969	R	Dana 20	20-R	16	30-R	31
AMC/Matador	72-78	R	Dana 20	20-R	16	30-R	31
AMC/Pacer	78-79	R	Dana 20	20-R	16	30-R	31
AMC/Rambler	1969	R	Dana 20	20-R	16	30-R	31
AMC/Rebel	1969	R	Dana 20	20-R	16	30-R	31
AMC/Scrambler	76-86	R	Dana 20	20-R	16	30-R	31
AMC/Scrambler	87 & On	R	Dana 35	35-C	16	26-R	25
AMC/Scrambler	72-75	R	Dana 44	44	15	21-R	22
AMC/Spirit w/V8	1979	R	Dana 20	20-R	16	30-R	31



Component Parts Diagram for Kits with
Root No. 80 (dwg 18-L)
& Root No. 71 (dwg 18-R)

**Dana 80
REM & RSK Series Kits with Dana
707068X Installation Package**

**Dana 71 & 70U
REM & RSK Series Kits with Dana
706213X Installation Package**

REM 80-DS		▼	
RA 80-DS		▼	
Pinion Bearing Group			
Head Taper Bearing Set	807010-46	◆	◆
Tail Brg Set	802011-48	◆	◆
Carrier Bearing Group			
Right Hand Taper Set	453X-469	◆	◆
Left Hand Taper Set	453X-469	◆	◆
Sealing Components			
OE Pinion Seal	43504	◆	◆
RTV	22072	◆	◆
Installation Kit	707068X-K	◆	◆
Amenities Package	730001	◆	◆
Sealant & Small Parts Kit			
RSK 80-DS		▲	

REM 71		▼	
RA 71		▼	
Pinion Bearing Group			
Head Taper Bearing Set	803110-49	◆	◆
Tail Brg Set	88510-42	◆	◆
Carrier Bearing Group			
Right Hand Taper Set	382S-387A	◆	◆
Left Hand Taper Set	382S-387A	◆	◆
Sealant & Small Parts			
OE Pinion Seal	42449	◆	◆
OE Gasket	34686	◆	◆
RTV	22072	◆	◆
OE Pin Depth Shim Set	181170	◆	◆
OE Pinion Preload Shim Set	183070	◆	◆
OE Pinion Nut	30271	◆	◆
OE Pinion Washer	30275	◆	◆
Carrier Small Parts			
OE Carrier Shim	182070	◆	◆
Amenities Package	730001	◆	◆
Sealant & Small Parts Kit			
RSK 70		▲	

See Root No 80 & 71 Basic & Group Kits
Page 20

**K706213X-K is the Kit Replacement
version of the RSK70**

◆ Bottom Diamond for Sealant Kit Content
RSK70 Includes Dana 706213X, Pinion Seal & Amenities Package
Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound

Component Parts Diagram for Kits with
 Root No. 70-HD (dwg 19-L)
 & Root No. 70 (dwg 19-R)



Dana 70 Heavy Duty
 453X-469 Carrier Sets
 REM & RSK Series Kits with Dana
 706213X Installation Package

Dana 70
 382S-387A Carrier Sets
 REM & RSK Series Kits with Dana
 706213X Installation Package

REM 70-HD	
BK 70-HD	
R 70-HD	
RA 70-HD	
BKB 70-HD	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	807010-40
Tail Brg Set	88510-42
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	453X-469
Left Hand Taper Set	453X-469
<i>Sealant & Small Parts</i>	
OE Pinion Seal	42449
OE Gasket	34686
RTV	22072
OE Pin Depth Shim Set	181170
OE Pinion Preload Shim Set	183070
OE Pinion Nut	30271
OE Pinion Washer	30275
<i>Carrier Small Parts</i>	
OE Carrier Shim	182070
Amenities Package	730001
Sealant & Small Parts Kit	
RSK 70	

REM 70	
BK 70	
R 70	
RA 70	
080070BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	807010-40
Tail Brg Set	88510-42
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	382S-387A
Left Hand Taper Set	382S-387A
<i>Sealant & Small Parts</i>	
OE Pinion Seal	42449
OE Gasket	34686
RTV	22072
OE Pin Depth Shim Set	181170
OE Pinion Preload Shim Set	183070
OE Pinion Nut	30271
OE Pinion Washer	30275
<i>Carrier Small Parts</i>	
OE Carrier Shim	182070
Amenities Package	730001
Sealant & Small Parts Kit	
RSK 70	

K706213X-K is the Kit Replacement version of the RSK70

K706213X-K is the Kit Replacement version of the RSK70

See Root No 70-HD & 70 Basic & Group Kits Page 20

⋄ Bottom Diamond for Sealant Kit Content

RSK70 Includes Dana 706213X, Pinion Seal & Amenities Package
 Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Dana Bearing Group & Basic Installation Kits
Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
Basic Pinion & Carrier Sealant & Parts Installation Kits, ANS Spec 1565-10

Dana 80 - Kit Root No 80-DS Ford & Dodge (Diag. 18-L)	
Pinion Bearing Group Installation Kit	
Pinion Bearing Group	80DS-MPS
Pinion Sealant & Small Parts Kit	
Pinion Small Parts Group	
Sealant Installation	
Carrier Bearing Section Installation Kit	
Carrier Bearing Group	1025-MCS
Carrier Small Parts Group	
Sealant Installation	
Sealant & Small Parts Kit	707068X-K
Small Parts Installation Kit	707068X
Dana 71, 70U Kit Root No 71 (Diag. 18-R)	
Pinion Bearing Group Installation Kit	
Pinion Bearing Group	BPK71-U
Pinion Sealant & Small Parts Kit	71-MPS
	K0870
K0870	
Pinion Small Parts Group	706213-11
Sealant Installation	706213-55
Carrier Bearing Section Installation Kit	
Carrier Bearing Group	BCK70
Carrier Small Parts Group	60-MCS
Sealant Installation	706213-21
Sealant & Small Parts Kit	706213-55
Sealant & Small Parts Kit	706213X-K
Pinion Small Parts Group	706213-11
Carrier Small Parts Group	706213-21
Sealant Installation	706213-55

Dana 70 Heavy Duty - Kit Root No 70HD (Diag. 19-L)	
Pinion Bearing Group Installation Kit	
Pinion Bearing Group	BPK70
Pinion Sealant & Small Parts Kit	70-MPS
	K0870
K0870	
Pinion Small Parts Group	706213-11
Sealant Installation	706213-55
Carrier Bearing Section Installation Kit	
Carrier Bearing Group	BCK70HD
Carrier Small Parts Group	1025-MCS
Sealant Installation	706213-21
Sealant & Small Parts Kit	706213-55
Sealant & Small Parts Kit	706213X-K
Pinion Small Parts Group	706213-11
Carrier Small Parts Group	706213-21
Sealant Installation	706213-55
Dana 70 - Kit Root No 70 (Diag. 19-R)	
Pinion Bearing Group Installation Kit	
Pinion Bearing Group	BPK70
Pinion Sealant & Small Parts Kit	70-MPS
	K0870
K0870	
Pinion Small Parts Group	706213-11
Sealant Installation	706213-55
Carrier Bearing Section Installation Kit	
Carrier Bearing Group	BCK70
Carrier Small Parts Group	60-MCS
Sealant Installation	706213-21
Sealant & Small Parts Kit	706213-55
Sealant & Small Parts Kit	706213X-K
Pinion Small Parts Group	706213-11
Carrier Small Parts Group	706213-21
Sealant Installation	706213-55

Component Parts Diagram for Kits with
 Root No. 60 (dwg 21-L),
 Root No. 53 (dwg 21-X)
 & Root No. 44 (dwg 21-R)



Dana 60
REM & RSK Series Kits with Dana
706375X Installation Package

Dana 53 Jeep
1954-1971
Bearing, Pinion Seal & RTV

REM60	
BK 60	
R60	
RA60	
080060BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	803110-46
Tail Brg Set	88510-42
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	382S-387A
Left Hand Taper Set	382S-387A
<i>Sealing Components</i>	
OE Pinion Seal	42449
Gasket	34686
<i>Pinion Small Parts</i>	
Pinion Depth Shim Set	181160
OE Pinion Preload Shim Set	183060
OE Pinion Nut	30271
OE Pinion Washer	30275
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	184060
OE Standard Carrier Shim	182060
Amenities Package	730001
Sealant & Small Parts Kit	
RSK60	

RA53	
Matched Pinion Head Cup & Cone Set	3820 3877
Pinion Tall Taper Cup & Cone Set	02820 02872
Matched & Paired Carrier Cup & Cone Sets	25523 (2) 25590 (2)
OEM Pinion Seal	39118
RTV	22072

Dana 44 -26 Spline Pinion Only
REM & RSK Series Kits
with Dana 706376X
Installation Package

REM44	
RA44	
RA44-J	
BKB44	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	31520-94
Tail Brg Set	02820-72
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	25523-90
Left Hand Taper Set	25523-90
<i>Sealant & Small Parts</i>	
OE Pinion Seal	39118
Pin Nut & Washer	30185/86
RTV	22072
Installation Kit	706376X-K
Sealant & Small Parts Kit	
RSK44	

K706375X-K is the Kit Replacement version of the RSK70

See Root No. 60 & 44 Basic & Group Kits Page 22

K706376X-K is the Kit Replacement version of the RSK44

◆ Bottom Diamond for Sealant Kit Content

RSK60 Includes Dana 706375X, Pinion Seal & Ammenities Package
 Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Dana Bearing Group & Basic Installation Kits
 Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
 Basic Pinion & Carrier Sealant & Parts Installation Kits, ANS Spec 1565-10

Dana 60 - Kit Root No 60 (Diag. 21-L)	
Pinion Bearing Group Installation Kit	BPK60 ▼
Pinion Bearing Group	60-MPS ◆
Pinion Sealant & Small Parts Kit	K0860 ◆
K0860 ▲	
Pinion Small Parts Group	706375-11 ◆
Sealant Installation	706375-55 ◆
Carrier Bearing Section Installation Kit	BCK60 ▼
Carrier Bearing Group	60-MCS ◆
Carrier Small Parts Group	706375-21 ◆
Sealant Installation	706375-55 ◆
Sealant & Small Parts Kit	706375X-K ▼
Pinion Small Parts Group	706375-11 ◆
Carrier Small Parts Group	706375-21 ◆
Sealant Installation	706375-55A ◆
Dana 50 IFS - Kit Root No 50-IFS (Diag. 23-L)	
Pinion Bearing Group Installation Kit	BPK50-IFS ▼
Pinion Bearing Group	PBG50-IFS ◆
Pinion Sealant & Small Parts Kit	K0844 ◆
K0850F ▲	
Pinion Small Parts Group	706376-11 ◆
Sealant Installation	706376-55 ◆
Carrier Bearing Section Installation Kit	BCK50-IFS ▼
Carrier Bearing Group	BG50F-MCS ◆
Carrier Small Parts Group	706376-21 ◆
Sealant Installation	706376-55 ◆
Sealant & Small Parts Kit	706376X-K ▼
Pinion Small Parts Group	706376-11 ◆
Carrier Small Parts Group	706376-21 ◆
Sealant Installation	706376-55A ◆

Dana 44 with 26 Spline - Kit Root No 44 (Diag. 21-R)	
Pinion Bearing Group Installation Kit	PIK44 ▼
Pinion Bearing Group	10-MPS ◆
Pinion Sealant & Small Parts Kit	K0844 ◆
K0844 ▲	
Pinion Small Parts Group	706376-11 ◆
Sealant Installation	706376-55 ◆
Carrier Bearing Section Installation Kit	BCK44 ▼
Carrier Bearing Group	44HD-MCS ◆
Carrier Small Parts Group	706376-21 ◆
Sealant Installation	706376-55 ◆
Sealant & Small Parts Kit	706376X-K ▼
Pinion Small Parts Group	706376-11 ◆
Carrier Small Parts Group	706376-21 ◆
Sealant Installation	706376-55A ◆
Dana 44 with 19 Spline - Kit Root No 44/19 (Diag. 23-R)	
Pinion Bearing Group Installation Kit	BPK44/19 ▼
Pinion Bearing Group	10-MPS ◆
Pinion Sealant & Small Parts Kit	K0844 ◆
K0844 ▲	
Pinion Small Parts Group	706376-11 ◆
Sealant Installation	706376-55 ◆
Carrier Bearing Section Installation Kit	BCK44/19 ▼
Carrier Bearing Group	44/19-MCS ◆
Carrier Small Parts Group	706376-21 ◆
Sealant Installation	706376-55 ◆
Sealant & Small Parts Kit	706376X-K ▼
Pinion Small Parts Group	706376-11 ◆
Carrier Small Parts Group	706376-21 ◆
Sealant Installation	706376-55A ◆

Component Parts Diagram for Kits with
 Root No. 50-IFS (dwg 23-L)
 & Root No. 44/19 (dwg 23-R)



**Dana 50 with
 Independent Front Suspension**

**Dana 44/19 19 Spline Pinion Only
 25523-77 Carrier Taper Sets
 REM & RSK Series Kits with Dana
 706376X Installation Package**

REM50-IFS	
BK50-IFS	
R50-IFS	
RA-336	
RA50-IFS	
080050FBK	
Pinion Bearing Group	
Head Taper Bearing Set	88610-49
Tail Brg Set	02820-72
Carrier Bearing Group	
Right Hand Taper Set	104911A-48
Left Hand Taper Set	104911A-48
Sealing Components	
OE Pinion Seal	39118
RTV	22072
Pinion Small Parts	
OE Pin Depth Shim Set	181144
OE Pinion Preload Shim Set	183030
OE Pinion Nut	30185
OE Pinion Washer	30186
Pinion Small Parts	
OE Ring Gear Bolt Set	184028
Standard Carrier Shim	182044
Amenities Package	730001
Sealant & Small Parts Kit	
RSK50-IFS	

REM44/19	
RA441	
BKB44/19	
Pinion Bearing Group	
Head Taper Bearing Set	31520-94
Tail Brg Set	02820-72
Carrier Bearing Group	
Right Hand Taper Set	25523-77
Left Hand Taper Set	25523-77
Sealing Components	
OE Pinion Seal	39118
RTV	22072
Installation Kit	706376X-K
Amenities Package	730001
Sealant & Small Parts Kit	
RSK44	

**K706376X-K
 Components**
 Parts Numbers same as Dana 50-IFS
 See Root No. 44/19 Basic & Group Kits Page 22

See Root No. 50-IFS Basic & Group Kits Page 22

⋮ Bottom Diamond for Sealant Kit Content

RSK60 Includes Dana 706375X, Pinion Seal & Ammenities Package
 Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound





Component Parts Diagram for Kits with
 Root No. 44-ICA (dwg 24-L)
 & Root No. 442 (dwg 24-R)

**Dana 44 ICA
 Corvette 1984 & After**

**Dana 44 ICA
 Corvette Early 1980-82 Only**

REM44-ICA	
RDM44-ICA	
R44-ICA	
RA44-ICA	
080012BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	802011-48
Tail Brg Set	88010-48
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	603012-49
Left Hand Taper Set	603012-49
<i>Sealing Components</i>	
OE Pinion Seal	42449
Gasket	3818793
<i>Pinion Small Parts</i>	
Pinion Depth & Preload Shim Set	SH1012
OE Pinion Nut	30271
OE Pinion Washer	30275
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	41212-K
Standard Carrier Shim	CS2
Intra/LOK Carrier Shim	CSA2
Amenities Package	730001
<i>Axle Shaft Bearing & Seal Kit</i> ASK44-ICA	
<i>Sealant & Small Parts Kits</i>	
K08044-ICA	
RSK44-ICA	

REM44-ICAE	
RDM44-ICAE	
R44-ICAE	
RA44-ICAE	
BK442	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	88610-49
Tail Brg Set	86610-47
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	603011-49
Left Hand Taper Set	603011-49
<i>Sealing Components</i>	
OE Pinion Seal	43085
Gasket	3818792
<i>Pinion Small Parts</i>	
Pinion Depth & Preload Shim Set	181117
OE Pinion Nut	30271
OE Pinion Washer	30275
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	41212-K
Standard Carrier Shim	CS2
Intra/LOK Carrier Shim	CSA2
Amenities Package	730001
<i>Axle Shaft Bearing & Seal Kit</i> ASK44-ICAE	
<i>Sealant & Small Parts Kits</i>	
K08044Z	
RSK44-ICAE	

See Root No. 44-ICA & 442 (44-ICAE)
 Page 25 for Basic & Group Kits

■ Add XB to the Kit Part Number
 to include a Ring Gear Bolt Set with the Kit

⋄ Bottom Diamond for Sealant Kit Content

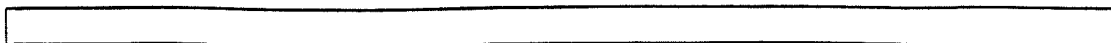
Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Dana Bearing Group & Basic Installation Kits
 Matched Pinion & Carrier Sets to ISO-9002 Spec ANS1565-08
 also Pinion & Carrier Sealant & Parts Installation Kits

Dana 44-ICA - Kit Root No 44-ICA (Diag. 24-L)	
Pinion Bearing Group Installation Kit	BPK44-ICA ▼
Pinion Bearing Group	10-MPS ◆
Pinion Sealant & Small Parts Kit	K0844-ICA ◆
K0844-ICA ▲	
Pinion Small Parts Group	181144ICA ◆
Sealant Installation	70644ICA-55 ◆
Carrier Bearing Section Installation Kit	BCK44-ICA ▼
Carrier Bearing Group	12-MCS ◆
Carrier Small Parts Group	182144ICA ◆
Gasket	3818793 ◆
Sealant & Small Parts Kit	K08044-ICA ▼
Pinion Small Parts Group	181144ICA ◆
Carrier Small Parts Group	182144ICA ◆
Sealant Installation	70644ICA-55 ◆
Dana 44-ICAE - Kit Root No 442 Early 1980-1982 (Diag. 24-R)	
Pinion Bearing Group Installation Kit	BPK442 ▼
Pinion Bearing Group	PBG30/36 ◆
Pinion Sealant & Small Parts Kit	K08442 ◆
K0844ICAE ▲	
Pinion Small Parts Group	1811442 ◆
Sealant Installation	1855-442 ◆
Carrier Bearing Section Installation Kit	BCK442 ▼
Carrier Bearing Group	9HP-Set ◆
Carrier Small Parts Group	1821442 ◆
Gasket	3818792 ◆
Sealant & Small Parts Kit	K080442 ▼
Pinion Small Parts Group	1811442 ◆
Carrier Small Parts Group	1821442 ◆
Sealant Installation	70644ICAE-55 ◆

Dana 36-ICA - Kit Root No 36-ICA (Diag. 26-L)	
Pinion Bearing Group Installation Kit	BPK36-ICA ▼
Pinion Bearing Group	PBG30/36 ◆
Pinion Sealant & Small Parts Kit	K0836 ◆
K0836ICA ▲	
Pinion Small Parts Group	181136 ◆
Sealant Installation	1855-36 ◆
Carrier Bearing Section Installation Kit	BCK36-ICA ▼
Carrier Bearing Group	10-MCS ◆
Carrier Small Parts Group	182136 ◆
Sealant Installation	1855-36 ◆
Sealant & Small Parts Kit	K08036 ▼
Pinion Small Parts Group	181136 ◆
Carrier Small Parts Group	182136 ◆
Sealant Installation	1855-36 ◆
Dana 35, 35C Rear - Kit Root No 35-C (Diag. 26-R)	
Pinion Bearing Group Installation Kit	BPK35-CJ ▼
Pinion Bearing Group	PBG35-IFS ◆
Pinion Sealant & Small Parts Kit	K0835R ◆
K0835R ▲	
Pinion Small Parts Group	181135R ◆
Sealant Installation	1855-35 ◆
Carrier Bearing Section Installation Kit	BCK35-CJ ▼
Carrier Bearing Group	10-MCS ◆
Carrier Small Parts Group	182135 ◆
Sealant Installation	1855-35 ◆
Sealant & Small Parts Kit	K08035C ▲
Pinion Small Parts Group	181135R ◆
Carrier Small Parts Group	182135 ◆
Sealant Installation	1855-35 ◆





Component Parts Diagram for Kits with
Root No. 36-ICA (dwg 26-L)
& Root No. 35-C (dwg 26-R)

**Dana 36-ICA
Corvette 1984-1995
with Automatic Transmissions**

**Dana 35, 35C
Jeep Rear**

REM36-ICA	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	88610-49
Tail Brg Set	86610-47
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	501314-49
Left Hand Taper Set	501314-49
<i>Sealing Components</i>	
OE Pinion Seal	43085
Gasket	3818792
<i>Pinion Small Parts</i>	
Pinion Depth & Preload Shim Set	181117
OE Pinion Nut	30185
OE Pinion Washer	30186
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	41221-K
Intra/LOK Carrier Shim	CSA1
Amenities Package	730001
<i>Axle Shaft Bearing & Seal Kit</i> ASK36-ICA	
Sealant & Small Parts Kit	
RSK36-ICA	

REM35-CJ	
BK35-IFS	
R35-CJ	
RA-335J	
RA35	
080035BK	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	88610-48
Tail Brg Set	86610-49
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	501314-49
Left Hand Taper Set	501314-49
<i>Sealing Components</i>	
OE Pinion Seal	43085
RTV	22072
<i>Pinion Small Parts</i>	
Pinion Depth Shim Set	SH1012
OE Crush Sleeve	42102
OE Pinion Nut	3182601
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	184028
Standard Carrier Shim	CS1
Intra/LOK Carrier Shim	CSA1
Amenities Package	730001
Sealant & Small Parts Kit	
RSK35-CJ	

See Root No. 36-ICA & 35-C Basic & Group Kits
Page 25

⬥ Bottom Diamond for Sealant Kit Content

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound

Component Parts Diagram for Kits with
 Root No. 35-IFS (dwg 27-L)
 & Root No. 30-IFS (dwg 27-R)



**Dana 35 IFS
 Ford Front 1990 & After**

**Dana 30 IFS
 Ford Front 1966 & After**

REM35-IFS	
BK35-IFS	
R35-IFS	
RA-335	
RA35	
080035BK	
Pinion Bearing Group	
Head Taper Bearing Set	88610-48
Tail Brg Set	86610-49
Carrier Bearing Group	
Right Hand Taper Set	501314-49
Left Hand Taper Set	501314-49
Sealing Components	
OE Pinion Seal	43085
RTV	22072
Pinion Small Parts	
OE Pin Depth Shim Set	181135
OE Crush Sleeve	42102
OE Pinion Nut	30185
OE Pinion Washer	30186
Carrier Small Parts	
OE Ring Gear Bolt Set	184028
Standard Carrier Shim	CS1
Intra/LOK Carrier Shim	CSA1
Amenities Package	730001
Sealant & Small Parts Kits	
K08035F	
RSK35-IFS	

REM30-IFS	
BK30-IFS	
R30-IFS	
RA-334	
RA30	
080030FBK	
Pinion Bearing Group	
Head Taper Bearing Set	88610-49
Tail Brg Set	02820-72
Carrier Bearing Group	
Right Hand Taper Set	501314-49
Left Hand Taper Set	501314-49
Sealing Components	
OE Pinion Seal	39118
RTV	22072
Pinion Small Parts	
OE Pin Depth Shim Set	181130
OE Crush Sleeve	183030
OE Pinion Nut	30185
OE Pinion Washer	30186
Carrier Small Parts	
OE Ring Gear Bolt Set	184028
Standard Carrier Shim	CS1
Intra/LOK Carrier Shim	CSA1
Amenities Package	730001
Sealant & Small Parts Kits	
K08030F	
RSK30-IFS	

See Root No. 35-IFS & 30-IFS Basic
 & Group Kits Page 28

⋮ Bottom Diamond for Sealant Kit Content

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Dana Bearing Group & Basic Installation Kits
 Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
 Basic Pinion & Carrier Sealant & Parts Installation Kits, ANS Spec 1565-10

Dana 35-IFS - Kit Root No 35-IFS (Diag. 27-L)	
Pinion Bearing Group Installation Kit	PIK35-IFS ▼
Pinion Bearing Group	PBG35-IFS ◆
Pinion Sealant & Small Parts Kit	K0835F ◆
K0835F ▲	
Pinion Small Parts Group	181135F ◆
Sealant Installation	1855-35 ◆
Carrier Bearing Section Installation Kit	BCK35-IFS ▼
Carrier Bearing Group	10-MCS ◆
Carrier Small Parts Group	182135 ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K08035F ▼
Pinion Small Parts Group	181135F ◆
Carrier Small Parts Group	182135 ◆
Sealant Installation	1855-35 ◆
Dana 30-IFS - Kit Root No 30-IFS Early 1980-1982 (Diag. 27-R)	
Pinion Bearing Group Installation Kit	BPK30-IFS ▼
Pinion Bearing Group	PBG30-IFS ◆
Pinion Sealant & Small Parts Kit	K0830IFS ◆
K0830F ▲	
Pinion Small Parts Group	181130F ◆
Sealant Installation	1855-30F ◆
Carrier Bearing Section Installation Kit	BCK30-IFS ▼
Carrier Bearing Group	10-MCS ◆
Carrier Small Parts Group	182135 ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K08030F ▼
Pinion Small Parts Group	181130F ◆
Carrier Small Parts Group	182135 ◆
Sealant Installation	1855-30F ◆

Dana 30 Frt & Rear - Kit Root No 30 (Diag. 29-L)	
Pinion Bearing Group	PIK30-IFS ◆
Carrier Bearing Group	10-MCS ◆
Installation Kit	706386X ◆
Dana 30 Rear - Kit Root No 30-R (Diag. 29-R)	
Pinion Bearing Group Installation Kit	BPK30-R ▼
Pinion Bearing Group	PBG30/36 ◆
Pinion Sealant & Small Parts Kit	K0830R ◆
K0830R ▲	
Pinion Small Parts Group	181130R ◆
Sealant Installation	1855-30F ◆
Carrier Bearing Section Installation Kit	BCK30-R ▼
Carrier Bearing Group	10-MCS ◆
Carrier Small Parts Group	182135 ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K08030R ▼
Pinion Small Parts Group	181130R ◆
Carrier Small Parts Group	182135 ◆
Sealant Installation	1855-30F ◆

Component Parts Diagram for Kits with
 Root No. 30 (dwg 29-L)
 & Root No. 30-R (dwg 29-R)



**Dana 30
 Front & Rear
 with Solid Suspension
 REM & RSK Kits Contain a
 Dana 706386-X Installation Package**

**Dana 30
 Rear with Pinion Tail
 Bearing Set 86610-47**

REM30	
BK30	
RA30	
080030FBK	
Pinion Bearing Group	
Head Taper Bearing Set	88610-49
Tail Brg Set	02820-72
Carrier Bearing Group	
Right Hand Taper Set	501314-49
Left Hand Taper Set	501314-49
Sealing Components	
OE Pinion Seal	39118
Installation Kit	706386X-K
Amenities Package	730001
Sealant & Small Parts Kit	
RSK30	

REM30-R	
R30-R	
RA30/36	
080030BK	
Pinion Bearing Group	
Head Taper Bearing Set	88610-49
Tail Brg Set	86610-47
Carrier Bearing Group	
Right Hand Taper Set	501314-49
Left Hand Taper Set	501314-49
Sealing Components	
OE Pinion Seal	39118
RTV	22072
Pinion Small Parts	
OE Pin Depth Shim Set	181130
OE Crush Sleeve	183035DS
OE Pinion Nut	30185
OE Pinion Washer	30186
Carrier Small Parts	
OE Ring Gear Bolt Set	184028
Standard Carrier Shim	CS1
Intra/LOK Carrier Shim	CSA1
Amenities Package	730001
Sealant & Small Parts Kit	
RSK30-R	

REM30
 Best when installing a Dana Ring Gear

REM30-XB
 Best when installing an Aftermarket Ring Gear

See Root No. 30 & 30-R Basic & Group Kits
 Page 28

♦ Bottom Diamond for Sealant Kit Content

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



**Dana 28 IFS
Ford 1983 & After**

REM28-IFS	
BK28-IFS	
R28-IFS	
RA-333	
RA28-IFS	
080028BK	
Pinion Bearing Group	
Head Taper Bearing Set	88010-48
Tail Brg Set	86610-49
Carrier Bearing Group	
Right Hand Taper Set	29710-49
Left Hand Taper Set	29710-49
Sealing Components	
OE Pinion Seal	40554
RTV	22072
Pinion Small Parts	
Pinion Depth Shim Set	181128
OE Crush Sleeve	183028
OE Pinion Nut	30185
OE Pinion Washer	30186
Carrier Small Parts	
OE Ring Gear Bolt Set	184028
Standard Carrier Shim	182028
Amenities Package	730001
Axle Shaft Bearing & Seal Kit ASK28	
Sealant & Small Parts Kit	
RSK28-IFS	

K08028 is the Kit Replacement version of the RSK28-IFS

⋄ Bottom Diamond for Sealant Kit Content

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound

Component Parts Diagram for Kits with
Root No. 28-IFS (dwg 30-L)
& Root No. 20 (dwg 30-R)

**Dana 20
AMC Corporate Model 20
Passenger Cars & Jeep**

REM20-RXJ	
BK20-R	
R20-R	
RA-311J	
RA20-R	
080020BK	
Pinion Bearing Group	
Head Taper Bearing Set	802011-48
Tail Brg Set	88010-48
Carrier Bearing Group	
Right Hand Taper Set	603012-49
Left Hand Taper Set	603012-49
Sealing Components	
OE Pinion Seal	43085
RTV	22072
Pinion Small Parts	
Pinion Depth Shim Set	181120
OE Crush Sleeve	183090
OE Pinion Nut	3182601
Carrier Small Parts	
OE Ring Gear Bolt Set	184020
Standard Carrier Shim	CS2
Intra/LOK Carrier Shim	CSA2
Amenities Package	730001
Sealant & Small Parts Kits	
K08020J	
RSK20-RXJ	

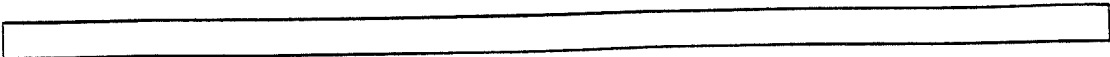
See Root No. 28-IFS & 20-R Basic & Group Kits
page 31



Dana Bearing Group & Basic Installation Kits
Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
Basic Pinion & Carrier Sealant & Parts Installation Kits, ANS Spec 1565-10

Dana 28-IFS - Kit Root No. 28-IFS (Diag. 30-L)	
Pinion Bearing Group Installation Kit	PIK28-IFS ▼
Pinion Bearing Group	28-MPS ◆
Pinion Sealant & Small Parts Kit	K0828F ◆
K0828F ▲	
Pinion Small Parts Group	181128F ◆
Sealant Installation	1855-28F ◆
Carrier Bearing Section Installation Kit	BCK28-IFS ▼
Carrier Bearing Group	RK28-MCS ◆
Carrier Small Parts Group	182128F ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K08028F ▼
Pinion Small Parts Group	181128F ◆
Carrier Small Parts Group	182128F ◆
Sealant Installation	1855-28F ◆
Dana/Jeep Model 20 - Kit Root No 20-R (Diag. 30-R)	
Pinion Bearing Group Installation Kit	PIK20-R ▼
Pinion Bearing Group	10-MPS ◆
Pinion Sealant & Small Parts Kit	K0820J ◆
K0820J ▲	
Pinion Small Parts Group	1811320J ◆
Sealant Installation	1855-20J ◆
Carrier Bearing Section Installation Kit	BCK20-R ▼
Carrier Bearing Group	12-MCS ◆
Carrier Small Parts Group	182120J ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K08020J ▼
Pinion Small Parts Group	1811320J ◆
Carrier Small Parts Group	182120J ◆
Sealant Installation	1855-20J ◆

Dana Axle Shaft Bearing & Seal Kits	
Axle Shaft Bearing & Seal Kit	ASK28 ▼
Axle Shaft Bearing Set	BH2212 (2) ◆
Axle Shaft Seal Set	13568 (2) ◆
Axle Shaft Bearing & Seal Kit	ASK36-ICA ▼
Axle Shaft Bearing Set	BH2212 (2) ◆
Axle Shaft Seal Set	14876 (2) ◆
Axle Shaft Bearing & Seal Kit	ASK44-ICA ▼
Axle Shaft Bearing Set	SCE2412 (2) ◆
Axle Shaft Seal Set	14876 (2) ◆
Axle Shaft Bearing & Seal Kit	ASK44-ICAE ▼
Axle Shaft Bearing Set	8707 (2) ◆
Axle Shaft Seal Set	14024365 (2) ◆



**Ford Medium & Light Truck, Vans,
Utility & Recreation Vehicles-2WD &
4X4's of All Type & Description**

Rear Wheel Drive Passenger Cars

Medium & Light Truck, Van, et al 2WD & 4X4

Kit Ordering Guide Page 33

Application Guide Page 34

Rear Wheel Drive Passenger Cars & Performance

Motive 9 Inch Ring Gear Kit Selection

Kit Ordering Guide Page 35

Application Guide Page 37



Ford Motor Company Truck Differential Kit Ordering Guide

Ford Truck with Dana Differentials see Dana Section starting page 14

100% Ford Material with United Motive's
Performance Motive Intra/LOK Carrier Shim Sets and other
Engineered Pre-Loading & Positioning Products for Differentials

Ring Gear Size Ref Pages	Description, Application Information and Root No	Order Small Parts & Sealant Installation Kit	Order Basic Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
10-1/4 Inch Contents Diag. 38-L & Page 40	1985 & After 1-15/16, 31 Spline Pinion Root No. 1025	RSK1025-XJ	RA1025	R1025	REM1025-XJ REM1025
	Basic Kit & Group Series	K0801025	081025BK	RA-314	BK1025
9-3/4 Inch NEW KIT Contents Diag. 38-R & Page 40	9.25 Ford Sterling Expedition Rear Differential Root No. 975	RSK975	RA975	R975	REM975
	Basic Kit & Group Series		080097BK		
9.0 Inch Contents Diag 39-L & Page 40	1970 & After 1-5/16, 31 or 28 Spline Pinion Pinion Bearing Sets 88010-48 Carrier Bearing Sets 102910-49 Root No. 9-A	RSK9-ABX FHK9-AB FHK90-AB	RA9-A	R9-A	R9-AXB
	Basic Kit & Group Series	K08090X	BKB9-A	RA-313	
9.0 Inch Contents Diag. 39-R & Page 40	1957-1970 1-5/16, 28 Spline Pinion Pinion Bearing Sets 88010-48 Carrier Bearing Sets 501310-49 REM9-B Kit Contain a Solid Adjustable Spacer Root No. 9-B	RSK9-ABX FHK9-AB FHK90-AB	RA9-B	R9-B	R9-BXB
	Basic Kit & Group Series	K08090X	BKB9-B	RA-312	
8.8 Inch NEW KIT Contents Diag. 46-L & Page 44	Ford 8.8 with Independent Front Suspension Kit Contains Axle Shaft Bearing & Seal Kit Plus Case Needle Brg Root No. 88-IFS	RSK88-IFS	RA88-IFS	R88-IFS	REM88-IFS
	Basic Kit & Group Series	K08088F	BKB88-IFS		BK88-IFS
8.8 Inch Contents Diag. 46-R & Page 44	Ford 8.8 Rear 1-5/8, 30 Spline Pinion Root No. 88	RSK88-XJ	RA88	R88	REM88-XJ REM88
	Basic Kit & Group Series	K08088	080088BK	RA-311	
7.5 Inch Contents Diag. 47-R & Page 45	Ford 7.5 Rear 1-5/8, 27 Spline Pinion Root No. 75	RSK75-XJ	RA75	R75	REM75-XJ
	Basic Kit & Group Series	K08075F	080075FBK	RA-315	BK75

Suffix XB Kits include a Ring Gear Bolt Set. Suffix XJ Kits include United Motive's Tradename Intra/LOK Carrier Shim Sets. Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set, Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV. Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package. Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.





Application Guide Ford Medium & Light Truck, Van Bronco, Expedition, Explorer, Ranger 2WD & 4X4

Vehicle Model	Model Years	F/R	Ring Gear Size or Model	Root No.	Kit Ordering Guide Page	Parts Diagram Page & Col	Group & Basic Kits Page
Aerostar	90-95	R	7.5	75	36	47-R	45
Aerostar	85-89	R	Dana 30	30-R	16	29-R	28
Bronco	70 & On	F	Dana 44	44	15	21-R	22
Bronco	83 & On	R	8.8	88	36	46-R	44
Bronco	62-70-1/2	R	9.0	9-B	35	39-R	40
Bronco	70-1/2-86	R	9.0	9-A	35	39-L	40
Bronco II	84-93	R	7.5	75	36	47-R	45
Bronco II	83--90	F	Dana 28	28-IFS	16	30-L	31
Expedition	95 & On	R	9.75	975	33	39-R	40
Expedition	95 & On	F	8.8	88-IFS	33	46-L	44
Explorer	90-1/2 & On	R	8.8	88	36	46-R	44
Explorer	90-1/2 -95	F	Dana 35	35-IFS	16	27-L	28
Ranger	83-90	F	Dana 28	28-IFS	16	30-L	31
Ranger	83 & On	R	7.5	75	36	47-R	45
Ranger 4.0L	90-1/2 & On	F	Dana 35	35-IFS	16	27-L	28
Ranger 4.0L	93 & On	F	Dana 28	28-IFS	16	30-L	31
Ranger 4.0L	90-1/2 & On	R	8.8	88	36	46-R	44
Ford 1/2Ton	62 & On	F	Dana 44	44	15	21-R	22
Ford 1/2Ton	62-69	R	Dana 44	44	15	21-R	22
Ford 1/2Ton	83 & On	R	8.8	88	36	46-R	44
Ford 1/2Ton	57-70-1/2	R	9.0	9-B	35	39-R	40
Ford 1/2Ton	70-1/2-86	R	9.0	9-A	35	39-L	40
Ford 3/4Ton	77 & On	F	Dana 44	44	15	21-R	22
Ford 3/4Ton	80 & On	F	Dana 50	50-IFS	15	23-L	22
Ford 3/4Ton	73-79	F	Dana 60	60	14	21-L	22
Ford 3/4Ton	85 & On	R	10.25	1025	33	38-L	40
Ford 3/4Ton	83-90	R	8.8	88	36	46-R	44
Ford 3/4Ton	65-70-1/2	R	9.0	9-B	35	39-R	40
Ford 3/4Ton	70-1/2-74	R	9.0	9-A	35	39-L	40
Ford 3/4Ton	68-85	R	Dana 60	60	14	21-L	22
Ford 3/4Ton	83-85	R	Dana 70U	71	14	18-R	20
Ford 1 Ton	81-86	F	Dana 44	44	15	21-R	22
Ford 1 Ton	80 & On	F	Dana 50	50-IFS	15	23-L	22
Ford 1 Ton	79 & On	F	Dana 60	60	14	21-L	22
Ford 1 Ton	85 & On	R	10.25	1025	33	38-L	40
Ford 1 Ton	69-85	R	Dana 60	60	14	21-L	22
Ford 1 Ton	61-83	R	Dana 70	70	14	19-R	20
Ford 1 Ton	80 & On	R	Dana 70HD	70-HD	14	19-L	20
Ford 1 Ton	80 & On	R	Dana 70U	71	14	18-R	20
Ford 1 Ton	88 & On	R	Dana 80	80-DS	14	18-L	20



Ford Motor Company Automotive Differential Kit Ordering Guide

100% Ford Material with United Motive's
Performance Motive Intra/LOK Carrier Shim Sets and other
Engineered Pre-Loading & Positioning Products for Differentials

Ring Gear Size Ref Pages	Description, Application Information and Root No.	Order Small Parts & Sealant Installation Kit	Order Basic Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
9.0 Inch Contents Diag. 39-L & Page 40	1970 & After 1-5/16, 31 or 28 Spline Pinion Pinion Bearing Sets 88010-48 Carrier Bearing Sets 102910-49 10 Bolt RG & Inspection Cover REM9-A & RSK9-AB Kits Contain a Solid Adjustable Spacer Root No. 9-A	RSK9-AB RSK9-ABX FHK9-AB FHK90-AB	RA9-A	R9-A	REM9-A R9-AXB
	Basic Kit & Group Series	K08090	BK9-A	RA-313	BK9-A
9.0 Inch Contents Diag. 39-R & Page 40	1957-1970 1-5/16, 28 Spline Pinion Pinion Bearing Sets 88010-48 Carrier Bearing Sets 501310-49 10 Bolt RG & Inspection Cover REM9-B & RSK9-AB Kits Contain a Solid Adjustable Spacer Root No. 9-B	RSK9-AB RSK9-ABX FHK9-AB FHK90-AB	RA9-B	R9-B	REM9-B R9-BXB
	Basic Kit & Group Series	K08090	BK9-B	RA-312	BK9-B
9.0 Inch Contents Diag. 42-L & Page 41	Daytona Pinion Support & Traction Lock Spool 1-5/16, 28 Spline Pinion Pinion Bearing Sets 2729/2788 & 804810-46 Carrier Bearing Sets 102911-49 Kits Contain a Solid Adjustable Spacer Root No. 9-DP	RSK9-AB			REM9-DP MPS84750 MPS84751
9.0 Inch Contents Diag. 42-R & Page 41	Daytona Pinion Support Nodular Iron Housing 1-5/16, 28 Spline Pinion Pinion Tail Bearing Set 89410-43 Carrier Bearing Sets 603011-49 Kits Contain a Solid Adjustable Spacer Root No. 9-HP	RSK9-AB FHK9-AB FHK90-AB	RA9-HP	R9-HP	REM9-HP MPS84750 MPS84751
	Basic Kit & Group Series	K08090	080092BK		BK9-HP
9.0 Inch Contents Diag. 43-L & Page 44	Daytona Pinion Support Nodular Iron Housing 1-5/16, 28 Spline Pinion Pinion Bearing Sets 88010-48 Carrier Bearing Sets 603011-49 Kits Contain a Solid Adjustable Spacer Root No. 9-HPX	RSK9-AB FHK9-AB FHK90-AB		R9-HPX	REM9-HPX MPS84750 MPS84751
	Basic Kit & Group Series	K08090	080093BK		BK9-HPX

Suffix XB Kits Include a Ring Gear Bolt Set. Suffix XJ Kits Include United Motive's Tradename Intra/LOK Carrier Shim Sets.
Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set.
Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV.
Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package.
Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.



Ford Motor Company Automotive Differential Kit Ordering Guide

100% Ford Material with United Motive's
Performance Motive Intra/LOK Carrier Shim Sets and other
Engineered Pre-Loading & Positioning Products for Differentials

Ring Gear Size Ref Pages	Description, Application Information and Root No	Order Small Parts & Sealant Installation Kit	Order Basic Bearing Kit	Order Deluxe Overhaul Kit	Order Master Overhaul Kit
9.0 Inch Contents Diag. 43-R & Page 44	Daytona Pinion Support Pro Gear Set Up 1-5/16, 28 Spline Pinion Pinion Bearing Sets 89410-49 & 88010-48 Carrier Bearing Sets 104911-49 Kits Contain a Solid Adjustable Spacer Root No. 9-PRO	FHK9-AB FHK90-AB			REM9-PRO MPS84750 MPS84751
	Basic Kit Series with RTV		080092ABK		BK9-PRO
8.8 Inch Contents Diag. 46-R & Page 44	1-5/8, 30 Spline Pinion 10 Bolt RG & Inspection Cover Root No. 88	RSK88-XJ	RA88	R88	REM88-XJ REM88
	Basic Kit Series with RTV	K08088	080088BK	RA-311	
8.0 Inch Contents Diag. 47-L & Page 45	1-5/32, 25 Spline Pinion 10 Bolt RG & Inspection Cover Root No. 80	RSK80	RA80	R80	REM80
	Basic Kit Series with RTV	K08008	080008BK	RA-310	BK80
7.5 Inch Contents Diag. 47-R & Page 45	1-5/8, 27 Spline Pinion 10 Bolt RG & Inspection Cover Root No. 75	RSK75-XJ RSK75	RA75	R75-XB R75	REM75-XJ REM75
	Basic Kit Series with RTV	K08075F	080075FBK	RA-315	BK75

Suffix XB Kits include a Ring Gear Bolt Set. Suffix XJ Kits include United Motive's Tradename Intra/LOK Carrier Shim Sets. Prefix RBM Kits include Standard Carrier Shim Sets. Small Parts & Sealant Installation Kits, Series RSK, Contain Pinion Seal, Pinion Depth Shim Set, Pinion Preload Shim Set or Crush Sleeve, Pinion Nut, Gasket, Carrier Shim Set & Ring Gear Bolt Sets. Bearing Kits, RA Series, Contain a Gasket or RTV. Deluxe Kits, R Series, Contain a Complete Pinion Installation Kit, Gasket(s) & Full Amenities Package. Master Kits, REM Series, Contain a Complete Pinion & Carrier Installation Kit Gasket(s) & Full Amenities Package.



Application Guide Ford Rear Wheel Drive Passenger Cars

Vehicle Model	Model Years	F/R	Ring Gear Size or Model	Root No.	Kit Ordering Guide Page	Parts Diagram Page & Col	Group & Basic Kits Page
Performance Motive							
Stock & Modified	Popular	R	9.0	9-A	35	39-L	40
Stock & Modified	Small Bore Carrier	R	9.0	9-B	35	39-R	40
Daytona Pinion Support	Traction Lock & Spool	R	9.0	9-DP	35	42-L	41
Daytona Pinion Support	Nodular Iron Case	R	9.0	9-HP	35	42-R	41
Daytona Pinion Support	Nodular Iron Case	R	9.0	9-HPX	35	43-L	44
Pro Gear Set Up	Nodular Iron Case	R	9.0	9-PRO	36	43-R	44
Passenger Vehicles							
Bobcat	75-80	R	7.5	75	36	47-R	45
Bobcat	75-80	R	8.0	80	36	47-L	45
Capri V8	79-85	R	7.5	75	36	47-R	45
Capri V8	1986	R	8.8	88	36	46-R	44
Comet	71-77	R	8.0	80	36	47-L	45
Cougar	80-87	R	7.5	75	36	47-R	45
Cougar	87-79	R	8.0	80	36	47-L	45
Cougar	88-95	R	8.8	88	36	46-R	44
Cougar	67-70-1/2	R	9.0	9-B	35	39-R	40
Cougar	70-1/2-79	R	9.0	9-A	36	39-L	40
Fairlane	64-74	R	8.0	80	36	47-L	45
Fairlane	57-70-1/2	R	9.0	9-B	35	39-R	40
Fairlane	70-1/2-71	R	9.0	9-A	36	39-L	40
Fairmont	78-86	R	7.5	75	36	47-R	45
Fairmont	75-79	R	8.0	80	36	47-L	45
Falcon	64-70	R	8.0	80	36	47-L	45
Full Size Pass Car	79-86	R	7.5	75	36	47-R	45
Full Size Pass Car	82-95	R	8.8	88	36	46-R	44
Full Size Pass Car	57-70-1/2	R	9.0	9-B	35	39-R	40
Full Size Pass Car	70-1/2-78	R	9.0	9-A	36	39-L	40
Granada	81-82	R	7.5	75	36	47-R	45
Granada	75-79	R	8.0	80	36	47-L	45
Granada	75-80	R	9.0	9-A	36	39-L	40
LTD-II	71-79	R	9.0	9-A	36	39-L	40
Maverick	71-78	R	8.0	80	36	47-L	45
Monarch	79-80	R	7.5	75	36	47-R	45
Monarch	74-80	R	8.0	80	36	47-L	45
Monarch	75-80	R	9.0	9-A	36	39-L	40
Montego	68-70-1/2	R	9.0	9-B	35	39-R	40
Montego	70-1/2-76	R	9.0	9-A	36	39-L	40
Mustang	79 & On	R	7.5	75	36	47-R	45
Mustang	64-79	R	8.0	80	36	47-L	45
Mustang	85-70-1/2	R	9.0	9-B	35	39-R	40
Mustang	70-1/2-73	R	9.0	9-A	36	39-L	40
Mustang V8	86-95	R	8.8	88	36	46-R	44
Pinto	71-80	R	8.0	80	36	47-L	45
Thunderbird	80-87	R	7.5	75	36	47-R	45
Thunderbird	87-95	R	8.8	88	36	46-R	44
Torino	71-74	R	8.0	80	36	47-L	45
Torino	71-79	R	9.0	9-A	36	39-L	40
Versailles	77-80	R	9.0	9-A	36	39-L	40
Zephyr	78-83	R	7.5	75	36	47-R	45
Zephyr	78-79	R	8.0	80	36	47-L	45



**Ford Truck 10-1/4
1985 & After**

Component Parts Diagram for Kits with
Root No. 1025 (dwg 38-L)
& Root No. 975 (dwg 38-R)

**Ford 9.75 Sterling
Ford Expedition Rear**

REM1025-XJ	
REM1025	
R1025	
RA-314	
RA1025	
BKB1025	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	807010-44
Tail Brg Set	89411-43
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	453X 469
Left Hand Taper Set	453X 469
<i>Sealing Components</i>	
OE Pinion Seal	18024
Gasket	12112
RTV	22072
<i>Pinion Small Parts</i>	
Pin Depth Shim Set	181114
OE Crush Sleeve	B7A-4662A
OE Pinion Nut	390313S100
<i>Carrier Small Parts</i>	
OE Ring Gear Bolt Set	E5TZ-4216A/12
Standard Carrier Shim	CS3
Intra/LOK Carrier Shim	CSA3
Amenities Package	730001
Sealant & Small Parts Kits	
K080125	
RSK1025-XJ	

See Root No 1025 Basic & Group Kits Page 40

REM975	
R975	
RA975	
BKB975	
<i>Pinion Bearing Group</i>	
Head Taper Bearing Set	NP434567 NP567375
Tail Brg Set	88010-48
<i>Carrier Bearing Group</i>	
Right Hand Taper Set	NP372019 NP343847
Left Hand Taper Set	NP372019 NP343847
<i>Sealing Components</i>	
OE Pinion Seal	E8TZ-4676C
RTV	22072
<i>Pinion Small Parts</i>	
OE Pin Depth Shim Set	181197
OE Crush Sleeve	B7A4662A
OE Pinion Nut	NS11024S100
<i>Carrier Small Parts</i>	
Intra/LOK Carrier Shim	CSA5
Amenities Package	730001
Sealant & Small Parts Kit	
RSK975	

See Root No 975 Basic & Group Kits Page 40

See Root No 9A & 9B Basic & Group Kits Page 40

⋄ Bottom Diamond for Sealant Kit Content

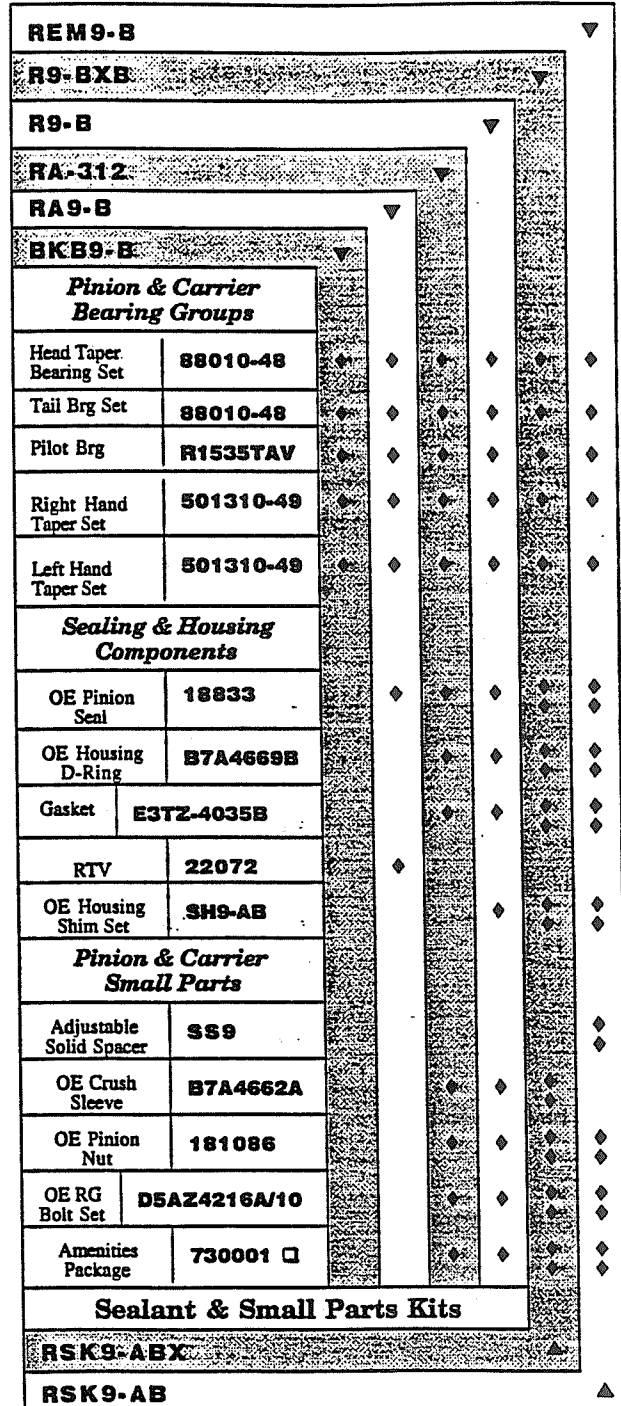
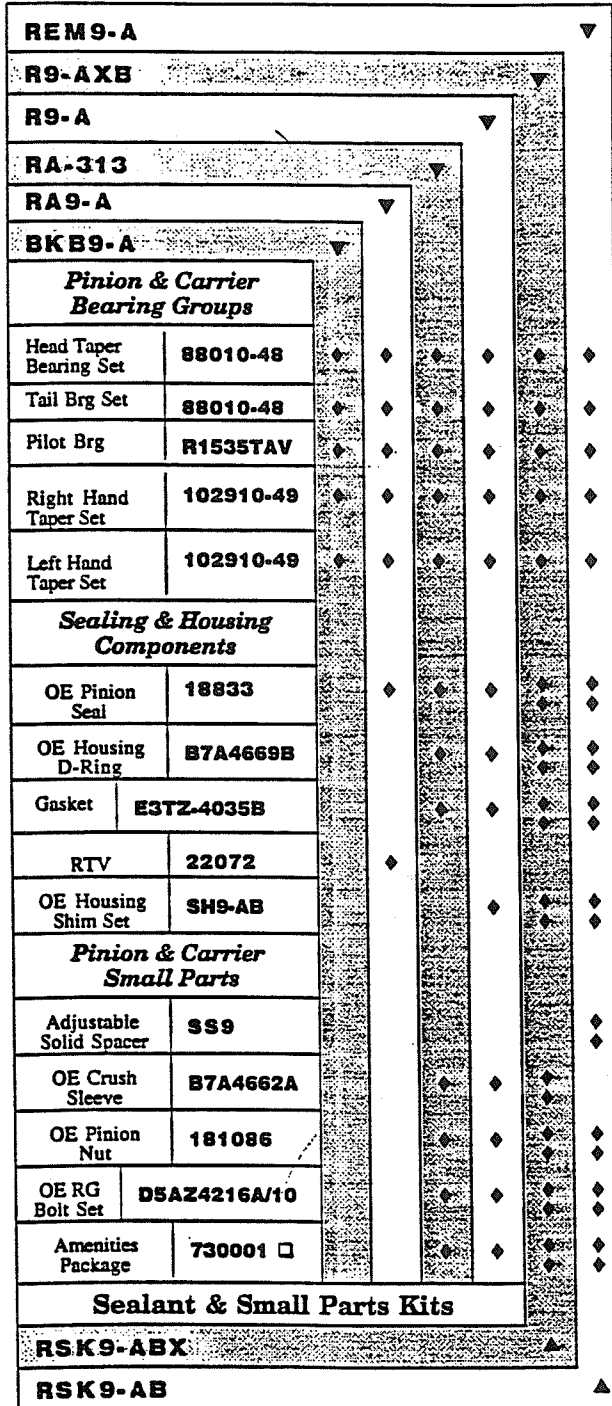
Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound

Component Parts Diagram for Kits with
 Root No. 9-A (dwg 39-L)
 & Root No. 9-B (dwg 39-R)



**Ford 9.0
 Automotive & Truck
 31 or 28 Spline Pinion
 Carrier Taper Sets 102910-49**

**Ford 9.0
 Automotive & Truck
 28 Spline Pinion
 Carrier Taper Sets 501310-49**



REM includes Amenities Pkg 730002

⋄ Bottom Diamond for Sealant Kit Content

XB Suffix Kits Contain a Ring Gear Bolt Set

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Ford Bearing Group & Basic Installation Kits
 Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
 Basic Pinion & Carrier Sealant & Parts Installation Kits, ANS Spec 1565-10

Ford 10-1/4 - Kit Root No 1025 (Diag. 38-L)	
Pinion Bearing Group Installation Kit	PIK1025 ▼
Pinion Bearing Group	1025-MPS ◆
Pinion Sealant & Small Parts Kit	K081025 ◆
K081025 ▲	
Pinion Small Parts Group	18111025 ◆
Sealant Installation	1855-1025 ◆
Carrier Bearing Section Installation Kit	BCK1025 ▼
Carrier Bearing Group	1025-MCS ◆
Carrier Small Parts Group	18211025 ◆
Gasket	12112 ◆
Sealant & Small Parts Kit	K0801025 ▼
Pinion Small Parts Group	18111025 ◆
Carrier Small Parts Group	18211025 ◆
Sealant Installation	1855-1025 ◆
Ford 9-3/4 Kit Root No 975 (Diag. 38-R)	
Pinion Bearing Group Installation Kit	BPK975 ▼
Pinion Bearing Group	975-MPS ◆
Pinion Sealant & Small Parts Kit	K08975 ◆
K08975 ▲	
Pinion Small Parts Group	1811975 ◆
Sealant Installation	1855-975 ◆
Carrier Bearing Section Installation Kit	BCK08975 ▼
Carrier Bearing Group	975-MCS ◆
Carrier Small Parts Group	1821975 ◆
RTV	22072 ◆
Sealant & Small Parts Kit	K080975 ▼
Pinion Small Parts Group	1811975 ◆
Carrier Small Parts Group	182975 ◆
Sealant Installation	1855-975 ◆

Ford 9.0 Popular - Kit Root No 9-A Solid Adjustable Spacer (Diag. 39-L)	
Pinion Bearing Group Installation Kit	PIK9-XJ ▼
Pinion Bearing Group	9-MPS ◆
Pinion Small Parts Kit & Complete Super Housing Installation Kit	K0890XJ ◆
K0890XJ ▲	
Pinion Small Parts Group	181190XJ ◆
Super Housg Sealant Kit	FHK90-AB ◆
Carrier Bearing Section Installation Kit	BCK9-AXJ ▼
Carrier Bearing Group	9A-Set ◆
Carrier Small Parts Group	D5AZ4216A/10 ◆
Complete Housg Sealant Kit	FHK90-AB ◆
Sealant & Small Parts Kit	K08090XJ ▼
Pinion Small Parts Group	181190XJ ◆
Carrier Small Parts Group	D5AZ4216A/10 ◆
Super Housg Sealant Kit	FHK90-AB ◆
Ford 9.0 Popular - Kit Root No 9-A OE Crush Sleeve (Diag. 39-L)	
Pinion Bearing Group Installation Kit	PIK9-X ▼
Pinion Bearing Group	9-MPS ◆
Pinion Small Parts Kit & OE Housing Installation Kit	K0890 ◆
K0890 ▲	
Pinion Small Parts Group	181190X ◆
OE Housg Sealant Kit	1855-90AB ◆
Carrier Bearing Section Installation Kit	BCK9-A ▼
Carrier Bearing Group	9A-Set ◆
Carrier Small Parts Group	D5AZ4216A/10 ◆
OE Housg Sealant Kit	1855-90AB ◆
Sealant & Small Parts Kit	K08090X ▼
Pinion Small Parts Group	181190X ◆
Carrier Small Parts Group	D5AZ4216A/10 ◆
OE Housg Sealant Kit	1855-90AB ◆



Ford Bearing Group & Basic Installation Kits
Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
Basic Pinion & Carrier Sealant & Parts Installation Kits, ANS Spec 1565-10

Ford 9.0 28 Spline Only- Kit Root No 9-B Solid Adjustable Spacer (Diag. 39-R)	
Pinion Bearing Group Installation Kit	PIK9-XJ ▼
Pinion Bearing Group	9-MPS ◆
Super Pinion Sealant & Small Parts Kit	K0890XJ ◆
K0890XJ ▲	
Pinion Small Parts Group	181190XJ ◆
Super Housg Sealant Kit	FHK90-AB ◆
Carrier Bearing Section Installation Kit	BCK90-B ▼
Carrier Bearing Group	9B-Set ◆
Carrier Small Parts Group	D5AZ4216A/10 ◆
Housing Sealant Kit	FHK9-AB ◆
Sealant & Small Parts Kit	K08090XJ ▼
Pinion Small Parts Group	181190XJ ◆
Carrier Small Parts Group	D5AZ4216A/10 ◆
Super Housg Sealant Kit	FHK90-AB ◆
Ford 9.0 28 Spline Only- Kit Root No 9-B OE Crush Sleeve (Diag. 39-R)	
Pinion Bearing Group Installation Kit	PIK9-X ▼
Pinion Bearing Group	9-MPS ◆
Housing Sealant Kit	K0890 ◆
K0890 ▲	
Pinion Small Parts Group	181190X ◆
Housing Sealant Kit	FHK9-AB ◆
Carrier Bearing Section Installation Kit	BCK9-B ▼
Carrier Bearing Group	9B-Set ◆
Carrier Small Parts Group	D5AZ4216A/10 ◆
Gasket	E3TZ-4035B ◆
Sealant & Small Parts Kit	K08090X ▼
Pinion Small Parts Group	181190X ◆
Carrier Small Parts Group	D5AZ4216A/10 ◆
Sealant Installation	1855-90AB ◆

Ford 9.0 Daytona Pin Kit Root No 9-DP Solid Adjustable Spacer (Diag. 42-L)	
Pinion Bearing Group	9DP-MPS ◆
Pinion Small Parts Kit & Complete Super Housing Installation Kit	MPS84750 ◆ MPS84751 ◆
Super Housg Sealant Kit	FHK90-AB ◆
Housing Sealant Kit	FHK9-AB ◆
Carrier Bearing Group	9DP-MCS ◆
Carrier Small Parts Group	D5AZ4216A/10 ◆
Ford 9.0 Daytona Pin Kit Root No 9-HP Solid Adjustable Spacer (Diag. 42-R)	
Pinion Bearing Group Installation Kit	PIK9-HP ▼
Pinion Bearing Group	9HP-MPS ◆
Pinion Small Parts Kit & Complete Super Housing Installation Kit	FHK90-AB ◆
Pinion Small Parts Group	181190AB ◆
Carrier Bearing Section Installation Kit	BCK9-HP ▼
Carrier Bearing Group	9HP-Set ◆
Carrier Small Parts Group	D5AZ4216A/10 ◆
Housing Sealant Kit	FHK9-AB ◆
Sealant & Small Parts Kit	K08090 ▼
Pinion Small Parts Group	181190X ◆
Carrier Small Parts Group	D5AZ4216A/10 ◆
Housing Sealant Kit	FHK9-AB ◆





Component Parts Diagram for Kits with
 Root No. 9-DP (dwg 42-L)
 & Root No. 9-HP (dwg 42-R)

Ford 9.0
Performance Automotive
Daytona Pinion Support
& Traction Lock Spool
 with Carrier Set 102911-49

Ford 9.0
Performance Automotive
Daytona Pinion Support
& Nodular Iron Case
 with Pinion Tail Taper Set 89410-43
 & Carrier Set 603011-49

REM9-DP	
<i>Pinion & Carrier Bearing Groups</i>	
Head Taper Bearing Set	804810-46
Tail Brg Set	2729-2788
Pilot Brg	R1535TAV
Right Hand Taper Set	102911-49
Left Hand Taper Set	102911-49
<i>Sealing & Housing Components</i>	
OE Pinion Seal	18833
OE Housing D-Ring	B7A4669B
Gasket	E3TZ-4035B
OE Housing Shim Set	SH9-AB
<i>Pinion & Carrier Small Parts</i>	
Adjustable Solid Spacer	SS9
OE RG Bolt Set	D5AZ4216A/10
Amenities Package	730002
Sealant & Small Parts Kit	
RSK9-AB	

Amenities Pkg 730002 contains a
 Gasket Washer Set

Performance Motive 9 Inch Ford Installation Kits to ANS Spec 1565-10	
Aluminum Pinion Support	MPS84750
Pinion Adjustment	MPS84751

See Root No 9-DP or HP
 Basic & Group Kits Page 41

REM9-HP	
BK9-HP	
R9-HP	
RA9-HP	
080092BK	
<i>Pinion & Carrier Bearing Groups</i>	
Head Taper Bearing Set	88010-48
Tail Brg Set	88410-43
Pilot Brg	R1535TAV
Right Hand Taper Set	60311-49
Left Hand Taper Set	60311-49
<i>Sealing & Housing Components</i>	
OE Pinion Seal	18833
OE Housing D-Ring	B7A4669B
Gasket	E3TZ-4035B
OE Housing Shim Set	SH9-AB
<i>Pinion & Carrier Small Parts</i>	
Adjustable Solid Spacer	SS9
OE Crush Sleeve	B7A4662A
OE Pinion Nut	181086
OE RG Bolt Set	D5AZ4216A/10
Amenities Package	730001
Amenities Package	730002
Sealant & Small Parts Kits	
K08090	
RSK9-AB	

: Bottom Diamond for Sealant Kit Content

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Ford 9.0
Performance Automotive
Daytona Pinion Support
& Nodular Iron Case
Pinion Taper Sets 88010-48
Carrier Set 603011-49

Ford 9.0
Performance Automotive
Pro Gear Set Up
with Pinion Tail Taper Set 89410-49
& Carrier Set 104911-49

REM9-HPX	
R9-HPX	
080093BK	
<i>Pinion & Carrier Bearing Groups</i>	
Head Taper Bearing Set	88010-48
Tail Brg Set	88010-48
Pilot Brg	R1535TAV
Right Hand Taper Set	60311-49
Left Hand Taper Set	60311-49
<i>Sealing & Housing Components</i>	
OE Pinion Seal	18833
OE Housing D-Ring	B7A4669B
Gasket	E3TZ-4035B
RTV	22072
OE Housing Shim Set	SH9-HPX
<i>Pinion & Carrier Small Parts</i>	
Adjustable Solid Spacer	SS9
OE Crush Sleeve	B7A4662A
OE Pinion Nut	181086
OE RG Bolt Set	D5AZ4216A/10
Amenities Package	730001 <input type="checkbox"/>

REM Kit Contains Amenities Pkg 730002

Performance Motive 9 Inch Ford Installation Kits to ANS Spec 1565-10	
Aluminum Pinion Support	MPS84750
Pinion Adjustment	MPS84751

REM9-PRO	
BK9-PRO	
080092ABK	
<i>Pinion & Carrier Bearing Groups</i>	
Head Taper Bearing Set	88010-48
Tail Brg Set	89410-49
Pilot Brg	R1535TAV
Right Hand Taper Set	104911-49
Left Hand Taper Set	104911-49
<i>Sealing & Housing Components</i>	
OE Pinion Seal	18833
OE Housing D-Ring	B7A4669B
Gasket	E3TZ-4035B
RTV	22072
OE Housing Shim Set	SH9-AB
<i>Pinion & Carrier Small Parts</i>	
Adjustable Solid Spacer	SS9
OE Crush Sleeve	B7A4662A
OE Pinion Nut	181086
OE RG Bolt Set	D5AZ4216A/10
Amenities Package	730001 <input type="checkbox"/>

REM Kit Contains Amenities Pkg 730002

Performance Motive 9 Inch Ford Installation Kits to ANS Spec 1565-10	
Aluminum Pinion Support	MPS84750
Pinion Adjustment	MPS84751

See Root No 9-HPX & 9-PRO
 Basic & Group Kits Page 44

◊ Bottom Diamond for Sealant Kit Content

XB Suffix Kits Contain a Ring Gear Bolt Set

Amenities Package 730001 contains Loctite Threadlocker 242, Applicator and White Marking Compound



Ford Bearing Group & Basic Installation Kits
Matched Pinion & Carrier Sets to ISO-9002 ANS Spec 1565-08
Basic Pinion & Carrier Sealant & Parts Installation Kits, ANS Spec 1565-10

Ford 9.0 - Kit Root No 9-HPX (Diag. 43-L)	
Pinion Bearing Group	9-MPS
Pinion Small Parts Kit & Complete Housing Installation Kit	MPS84750 MPS84751
Super Housg Sealant Kit	FHK90-AB
Housg Sealant Kit	FHK9-AB
Carrier Bearing Group	9HP-Set
Carrier Small Parts Group	D5AZ4216A/10
Ford 9.0 Pro Gear Kit Root No 9-PRO (Diag. 43-R)	
Pinion Bearing Group	PBG9-PRO
Pinion Small Parts Kit & Complete Super Housing Installation Kit	MPS84750 MPS84751
Super Housg Sealant Kit	FHK90-AB
Housing Sealant Kit	FHK9-AB
Carrier Bearing Group	9PRO-Set
Carrier Small Parts Group	D5AZ4216A/10

9.0 Ford Aluminum Pinion Support ANS Spec 1565-10 MPS84750	
Pinion Seal	18833
Pinion Nut	181086
Gasket	84750
Housing D-Ring	B7A4669B
Racing Housing Shim Set (16 Piece Set)	SH84750

9.0 Ford Precision Pinion Adjustment Kit ANS Spec 1565-10 MPS84751	
Solid Adjustable Pinion Spacer	SS9
Pinion Nut	181086
Gasket	84750
Housing D-Ring	B7A4669B
Racing Housing Shim Set (8 Piece Set)	SH84751

Ford 8.8 IFS - Kit Root No 8.8-IFS (Diag. 46-L)	
Pinion Bearing Group Installation Kit	PIK88-IFS
Pinion Bearing Group	10-MPS
Pinion Sealant & Small Parts Kit	K0888F
K0888F	
Pinion Small Parts Group	181188F
Sealant Installation	1855-88F
Carrier Bearing Section Installation Kit	BCK88-IFS
Carrier Bearing Group	88F-MCS
Carrier Small Parts Group	182188F
RTV	22072
Sealant & Small Parts Kit	K08088F
Pinion Small Parts Group	181188IFS
Carrier Small Parts Group	182188F
Sealant Installation	1855-88IFS
Ford 8.8 Rear - Kit Root No 88 (Diag. 46-R)	
Pinion Bearing Group Installation Kit	PIK88
Pinion Bearing Group	10-MPS
Pinion Sealant & Small Parts Kit	K0888
K0888	
Pinion Small Parts Group	181188R
Sealant Installation	1855-88R
Carrier Bearing Section Installation Kit	BCK88
Carrier Bearing Group	12-MCS
Carrier Small Parts Group	182188R
Gasket	10188
Sealant & Small Parts Kit	K08088
Pinion Small Parts Group	181188R
Carrier Small Parts Group	182188R
Sealant Installation	1855-88R