



Power to DELIVER[®]

A M E R I C A N A X L E & M A N U F A C T U R I N G



O.E. Quality Driveline Components Featuring AAM's

Driveshaft Components

www.aam.com/aftermarket



AAM's direct source for O.E. quality driveshaft components gives you a 3-way advantage:

1

THE RIGHT PARTS HELP ELIMINATE COME BACKS

Only original equipment quality components are guaranteed to meet the same specifications as the parts they replace. *O.E. quality* components means performance to the vehicle manufacturer's standards ... to satisfy customers and eliminate come-backs and rework. In addition, AAM *O.E. quality* components help you:

- **Guarantee the job.** From noise, vibration and harshness (NVH) to proper fit, AAM *O.E. quality* components help you stand behind your work.
- **Help justify costs.** Tell your price-shopping customers that, unlike others who quote based on less-than-reliable "built-to-spec" parts, you provide genuine *O.E. quality* components. Your customers will be more satisfied with a quality job, that can help assure a better-performing, safer-running vehicle.

2

ASSURED SUPPLY HELPS YOU KEEP YOUR PROMISES

Reflecting AAM's commitment to the repair market, we maintain a distribution center stocked with a large inventory of *O.E. quality* components. That means we can deliver the quality parts you need, when you need them.



3

STRONG FULL-SERVICE SUPPORT MAKES YOUR JOB EASIER

Whether you need installation guidance or help choosing the right component, AAM's full-service staff puts you in direct touch with AAM's team of product engineers.

It's all part of AAM's O.E. QUALITY ADVANTAGE – only from American Axle & Manufacturing.





American Axle & Manufacturing (AAM) A Global O.E. Quality Heritage

An international, world-class company, with locations in the United States, Brazil, China, Germany, India, Japan, Mexico, South Korea and the United Kingdom, AAM produces automotive components known for their quality, reliability and durability. With decades of experience in the design, engineering, testing, validation and manufacturing of driveline systems, chassis systems, and metal formed products for light trucks, buses, sport utility vehicles, and passenger cars, AAM leads the industry in O.E. quality driveline and chassis components. We stand behind our quality policy: "To provide products and services that totally satisfy the customer."

Built into every AAM component

AAM designs, engineers, tests and validates components to the vehicle manufacturer's exact specifications. Our manufacturing operations— from heat treating and sealing to gear cutting — use proprietary processes and methods. On-going programs in noise, vibration and harshness (NVH), thermal management, system and modules, vehicle-system efficiency, vehicle handling and dynamics and other disciplines, help assure you the benefits of today's latest technology. The result: better manufactured components from day one.



Insist on AAM O.E. Quality

Driveshaft Components key features and advantages:

- Industry leading long-life universal-joint designs
- Variety of joint sizes and configurations
- Dynamically balanced shafts to meet specific vehicle requirements
- Plated slip-yoke splines
- Full lab development and validation support

TABLE OF CONTENTS

AAM Driveshaft Main Components

1315/1310 Series

Universal Joint Assembly Kit, Slip Yokes	2
Weld Yokes – Steel, Flange Yokes	3
Double Cardan Joint Assemblies	4

1335/1330 Series

Double Cardan Joint Assemblies	4
--------------------------------	---

1344/S44/3R Series

Universal Joint Assembly Kit	5
Slip Yokes	6
Slip Yokes & Slip Yokes w/Dampers	7
Weld Yokes – Steel & Aluminum	8
Flange Yokes	9 – 10
Spline Shaft	10
Double Cardan Joint Assemblies	11
Universal Joint Assembly Kit	12

1355/1350 Series

Universal Joint Assembly Kit	12
Slip Yokes & Slip Yokes w/Dampers	13
Weld Yokes – Steel & Aluminum	14
Flange Yokes, Double Cardan Joint Assemblies	15

1415/1410 Series

Universal Joint Assembly Kit, Slip Yokes	16
Slip Yokes & Slip Yokes w/Dampers	17
Weld Yokes – Steel & Aluminum	18
Flange Yokes	19

1485/1480 Series

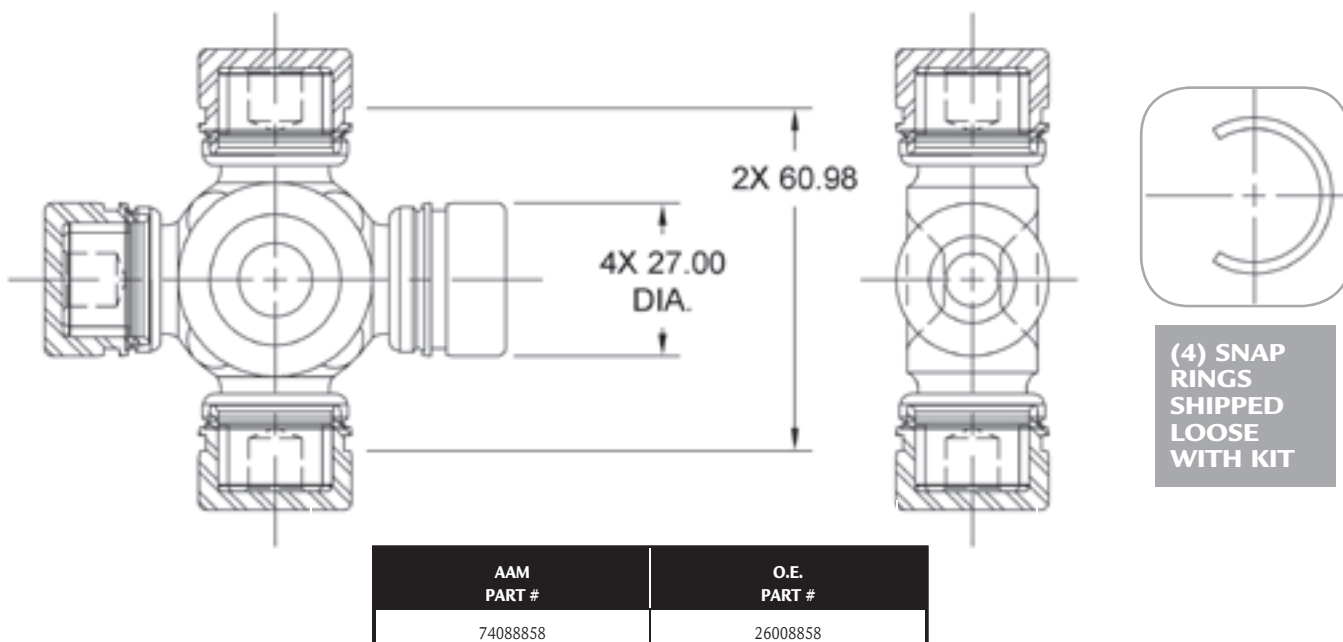
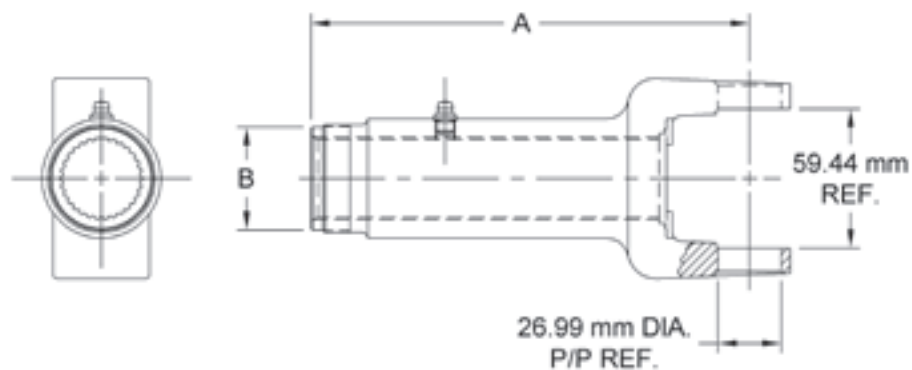
Universal Joint Driveshaft Kit, Universal Joint Axle Kit	20
Slip Yokes & Slip Yokes w/Dampers	21
Weld Yokes – Steel & Aluminum	22
Flange Yokes	23

1555/1550 Series

Universal Joint Driveshaft Kit	24
Slip Yokes & Slip Yokes w/Dampers	25
Weld Yokes – Steel	26
Flange Yokes	27

AAM Driveshaft Support Components

Center Support Bearing Assemblies	28
Bearing & Boot Retainers, Clamp & Boot Assemblies	29
Aluminum Tubes	30
Steel Tubes	31 – 32
Cross Groove Joint Assemblies	33
Spline Shafts, Spline Coupling	34
Cross Groove Deflectors, Slip Spline Seals, Seal Retainers	35
AAM Vehicle Reference Guide	36
AAM Warranty	37
AAM Technical Tips	38
AAM Safety Information	39
Notes	40

1315/1310 SERIES**UNIVERSAL JOINT ASSEMBLY KIT****1315/1310 SERIES****SLIP YOKES**

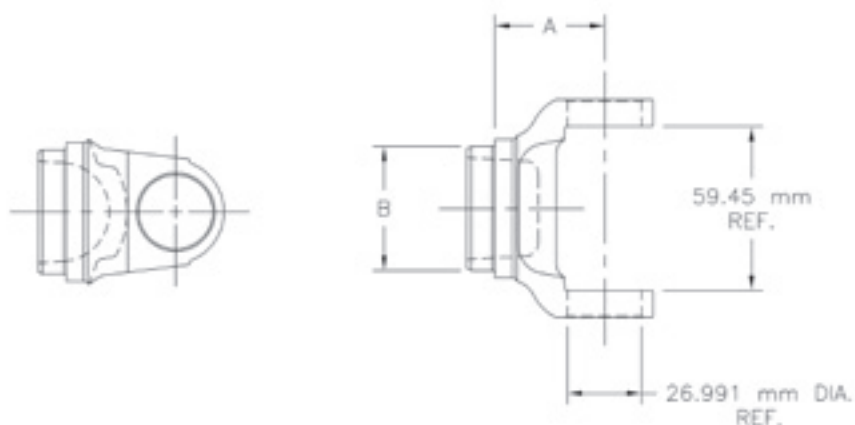
AAM PART #	O.E. PART #	# OF TEETH	A DIMENSION (mm)	B DIAMETER (mm)
74088855	26008855	32	187.50	45.71

1315/1310 SERIES

WELD YOKES



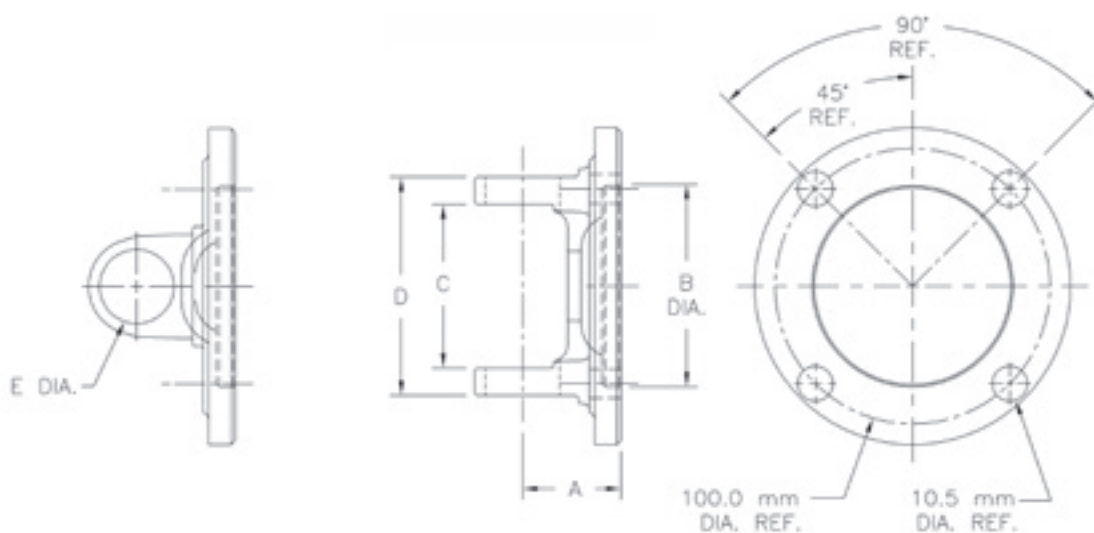
STEEL



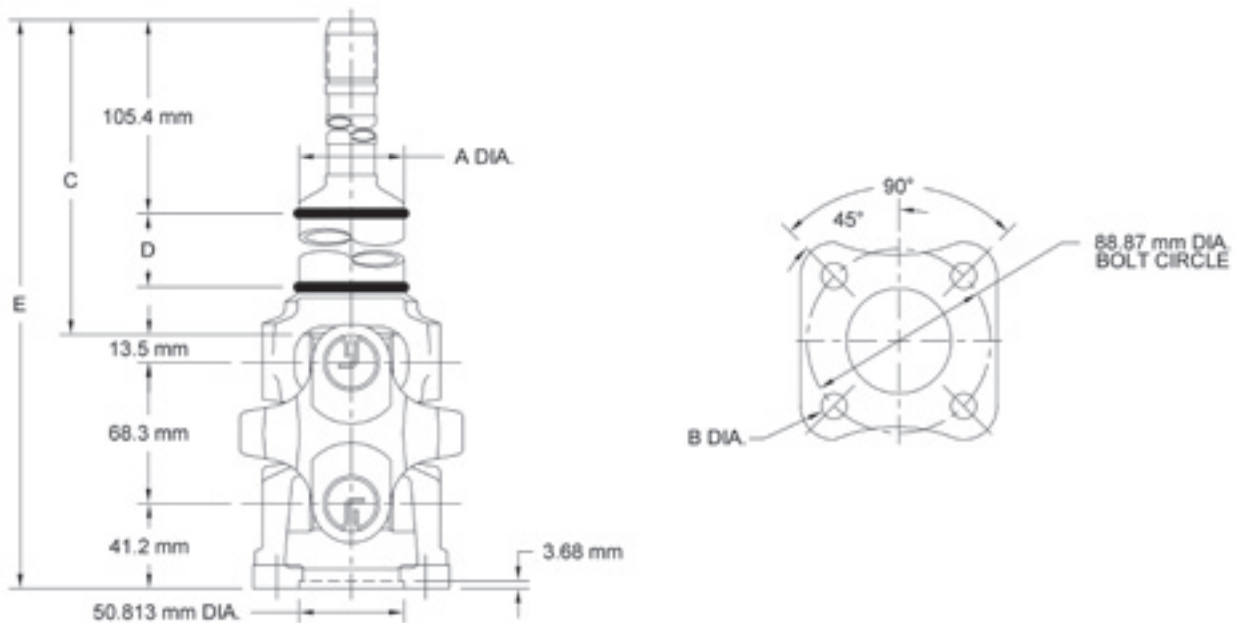
AAM PART #	O.E. PART #	NOMINAL TUBE DIAMETER (INCH)	A DIMENSION (mm)	B DIAMETER (mm)
74088854	26008854	2.00"	38.10	44.92
74084207	26054207	2.00"	38.10	47.06
74088082	40018082	2.00"	38.10	48.00

1315/1310 SERIES

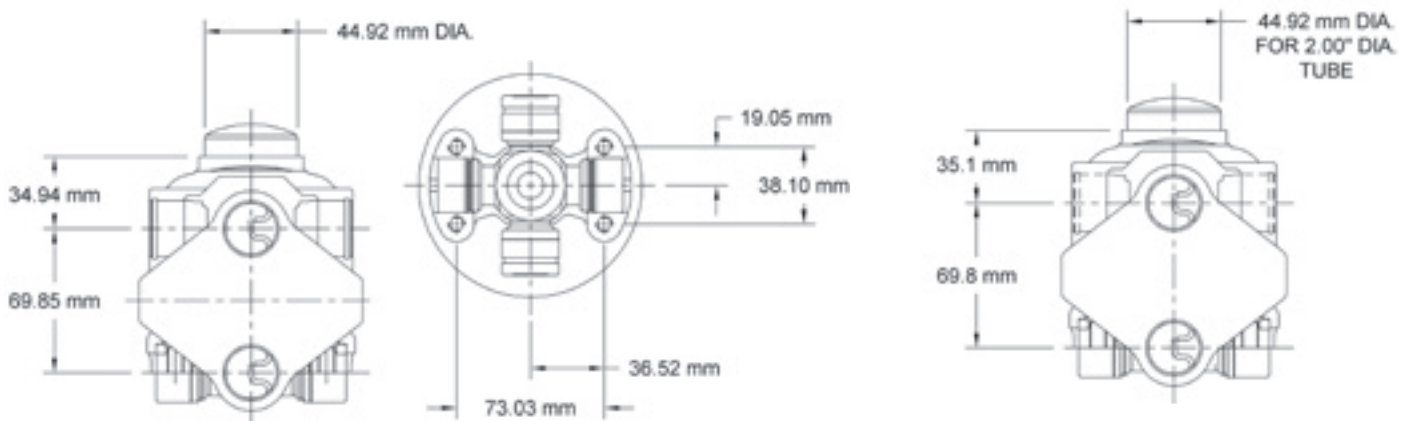
FLANGE YOKES



AAM FLANGE YOE #	O.E. FLANGE YOE #	JOINT SIZE	A DIMENSION (mm)	B DIAMETER (mm)	C DIMENSION (mm)	D DIMENSION (mm)	E DIAMETER (mm)
74089348	26009348	1315	35.70	73.00	59.44	79.24	26.99

1315/1310 SERIES**DOUBLE CARDAN JOINT ASSEMBLIES**

AAM PART #	CONSTANT VELOCITY JOINT ASSEMBLY	A NOMINAL TUBE DIAMETER (INCH)	B DIAMETER (INCH)	C DIMENSION (mm)	D DIMENSION (mm)	E DIMENSION (mm)
74088095	26028095	2.00"	12.39"	476.7	348.1	599.6
74085187	26035187	2.00"	12.39"	480.4	351.9	603.4
74085188	26035188	2.00"	12.39"	618.7	490.2	741.7
74085528	26035528	2.00"	12.39"	622.5	494.0	745.5

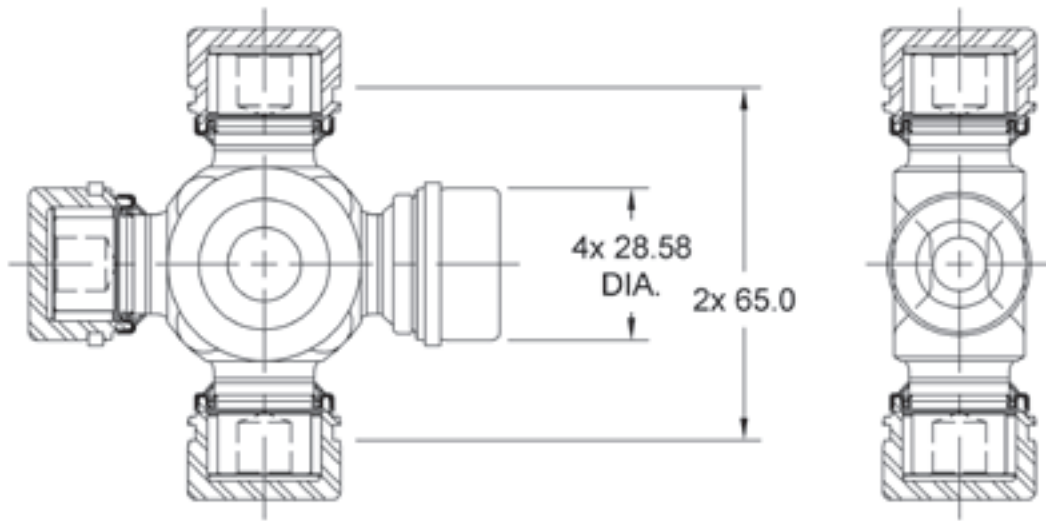
1335/1330 SERIES**DOUBLE CARDAN JOINT ASSEMBLIES**

AAM PART #	O.E. PART #
74085298	40025298

AAM PART #	O.E. PART #
74083319	40023319

1344/s44/3R SERIES

UNIVERSAL JOINT ASSEMBLY KIT

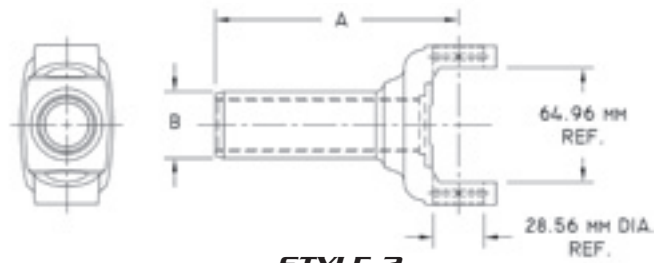
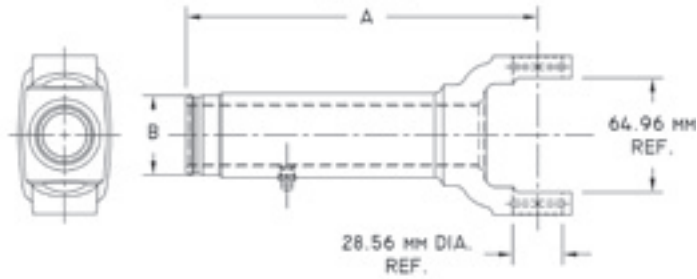
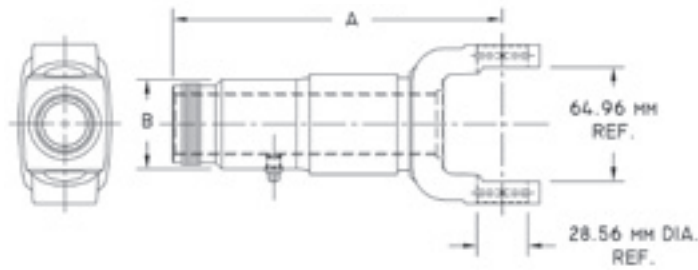
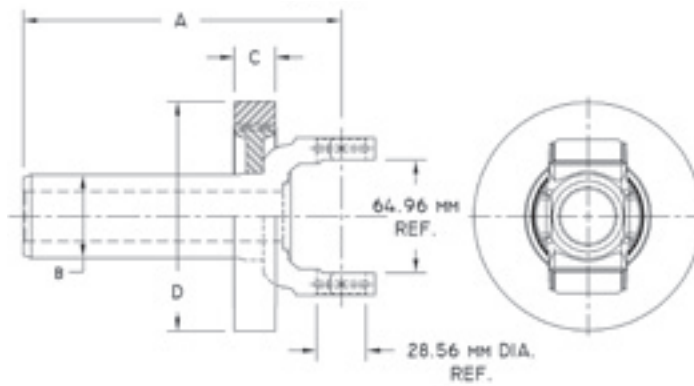
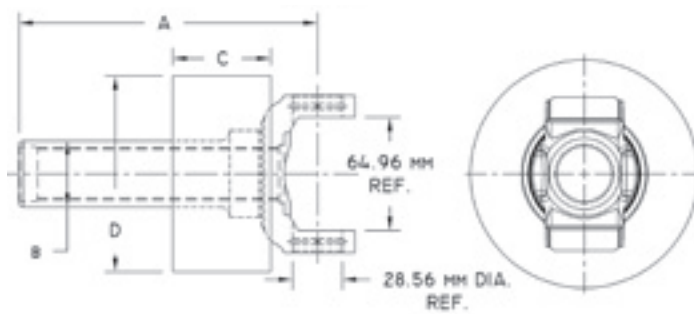


(4) SNAP
RINGS
SHIPPED
LOOSE
WITH KIT

AAM PART #	GM PART #	CHRYSLER LLC PART #
74089126	12479126	05093377AB

1344/s44/3R SERIES

SLIP YOKES

**STYLE 1****STYLE 2****STYLE 3****STYLE 4****STYLE 5**

1344/s44/3R SERIES

SLIP YOKES

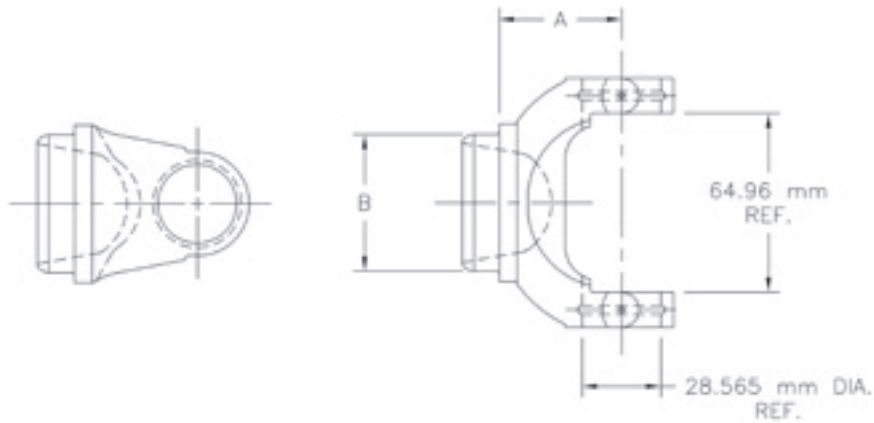


SLIP YOKES

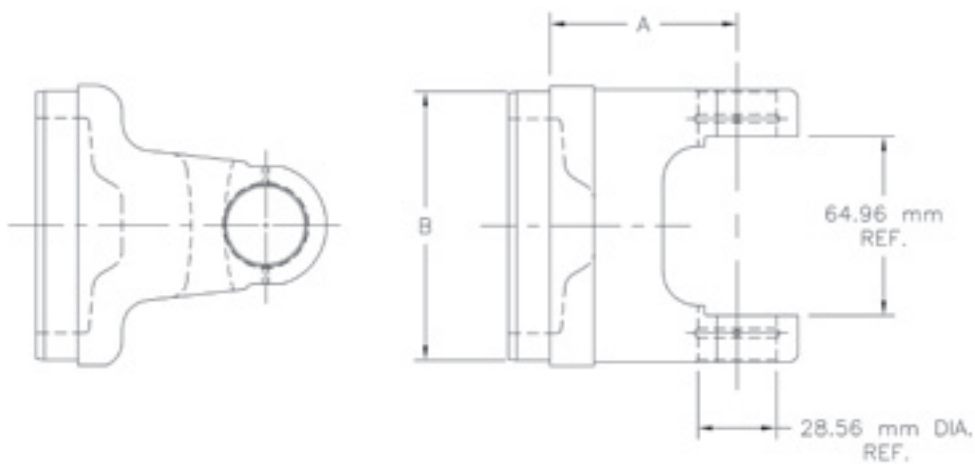
AAM PART #	O.E. PART #	# OF TEETH	A DIMENSION (mm)	B DIAMETER (mm)	C DIMENSION (mm)	D DIAMETER (mm)	STYLE	NOTES
74082557	7812557	27	138.65	38.16	N/A	N/A	1	
74089790	26039790	27	138.65	38.16	N/A	N/A	1	
74087302	26047302	27	138.65	38.16	N/A	N/A	1	
74081650	26051650	27	155.58	38.16	N/A	N/A	1	
74088635	7848635	27	171.70	38.16	N/A	N/A	1	
74082556	26042556	27	171.70	38.16	N/A	N/A	1	
74042557	26042557	27	171.70	38.16	N/A	N/A	1	
74081658	26051658	27	171.70	38.16	N/A	N/A	1	
74082626	40012626	27	171.70	38.16	N/A	N/A	1	
74084979	40024979	27	171.70	38.16	N/A	N/A	1	
74086409	40036409	27	171.70	38.16	N/A	N/A	1	
74086437	26026437	27	171.70	38.16	N/A	N/A	2	
74084178	40024178	30	216.90	42.68	N/A	N/A	1	
74088637	7848637	32	171.70	47.89	N/A	N/A	1	
74086863	26056863	32	182.88	38.16	N/A	N/A	1	
74088575	05183090AA	32	182.88	44.40	N/A	N/A	1	
74085083	26055083	32	182.95	47.89	N/A	N/A	1	
74082495	40012495	32	200.00	47.89	N/A	N/A	1	
74082054	40032054	32	200.00	47.89	N/A	N/A	1	
74086154	40026154	32	200.00	47.89	N/A	N/A	1	
74087840	7837840	32	168.10	49.95	N/A	N/A	2	
74084289	26064289	32	200.00	47.89	N/A	N/A	2	
74089664	05093821AA	32	182.88	44.40	N/A	N/A	3	
74086864	05183090AA	32	182.88	44.40	N/A	N/A	3	
74085584	26015584	32	187.50	45.95	N/A	N/A	3	
74088001	26028001	32	187.50	45.95	N/A	N/A	3	

SLIP YOKES W/DAMPERS

AAM PART #	O.E. PART #	# OF TEETH	A DIMENSION (mm)	B DIAMETER (mm)	C DIMENSION (mm)	D DIAMETER (mm)	STYLE	NOTES
74081475	26061475	27	155.58	38.16	23.62	93.70	4	855/462 Hz & 402/356 Hz
74085948	12479194	27	155.58	38.16	38.19	109.43	4	398/462 Hz
74082623	12471643	27	171.70	38.16	23.50	132.16	4	370/470 Hz
74088772	88964469	27	171.70	38.16	38.19	109.43	4	388/452 Hz
74084191	05114275AA	30	216.90	42.68	31.00	123.95	4	148/172 Hz
74085937	12479195	32	182.88	47.89	38.19	109.43	4	574/667 Hz
74083280	12471401	32	182.95	47.89	23.50	132.16	4	293/397 Hz
74082659	12471644	32	200.00	47.89	23.50	132.16	4	400/510 Hz
74086155	12479284	32	200.00	47.89	23.50	132.16	4	400/510 Hz
74082839	05114276AA	32	206.70	47.89	31.00	123.90	4	148/172 Hz
74083153	26043153	27	138.65	38.16	56.01	109.42	5	684/804 Hz
74087425	26047425	27	138.65	38.16	56.01	109.42	5	510/690 Hz
74087426	26047426	27	138.65	38.16	56.01	109.42	5	383/518 Hz
74081619	26051619	27	155.58	38.16	56.01	109.42	5	510/690 Hz
74081620	26051620	27	155.58	38.16	56.01	109.42	5	383/518 Hz
74081621	26051621	27	155.58	38.16	56.01	109.42	5	684/804 Hz
74086867	26056867	27	155.58	38.16	56.01	109.43	5	595/805 Hz
74085094	7845094	27	172.50	28.18	56.01	109.42	5	770/469 Hz & 407/300 Hz
74086739	26026739	27	172.50	38.80	56.01	109.42	5	575/390 Hz & 310/250 Hz

1344/s44/3R SERIES**WELD YOKES****STEEL WELD YOKES**

AAM PART #	O.E. PART #	NOMINAL TUBE DIAMETER (INCH)	A DIMENSION (mm)	B DIAMETER (mm)	NOTES
74086893	40006893	2.00"	44.45	43.84	
74080674	26040674	2.13"	44.45	49.75	
74081102	40001102	2.25"	44.25	51.38	
74080910	26050910	2.75"	45.72	66.89	
74080911	26050911	2.75"	45.72	65.61	
74083218	26053218	3.50"	49.28	85.94	

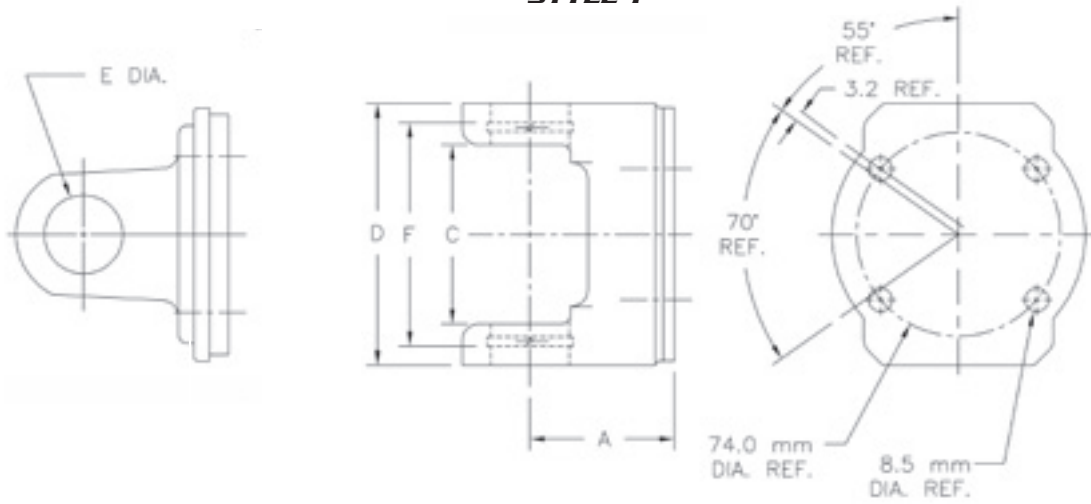
ALUMINUM WELD YOKES

AAM PART #	O.E. PART #	NOMINAL TUBE DIAMETER (INCH)	A DIMENSION (mm)	B DIAMETER (mm)	NOTES
74080947	40000947	3.00"	57.76	72.28	
74080948	40000948	3.00"	57.76	72.28	VENTED
74089842	26049842	4.00"	68.00	101.60	
74083728	26053728	4.00"	55.30	97.72	VENTED
74086503	40036503	4.00"	68.00	97.72	VENTED

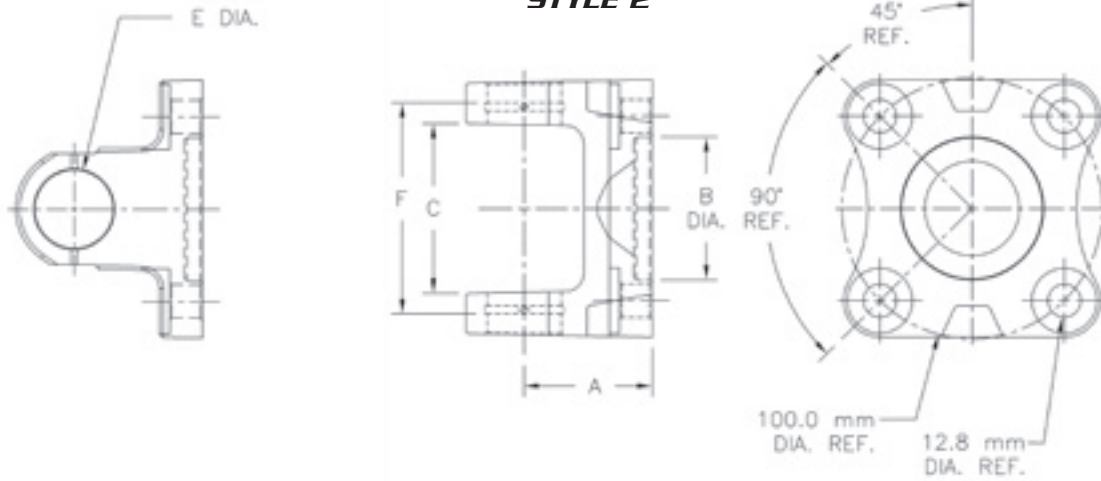
FLANGE YOKES



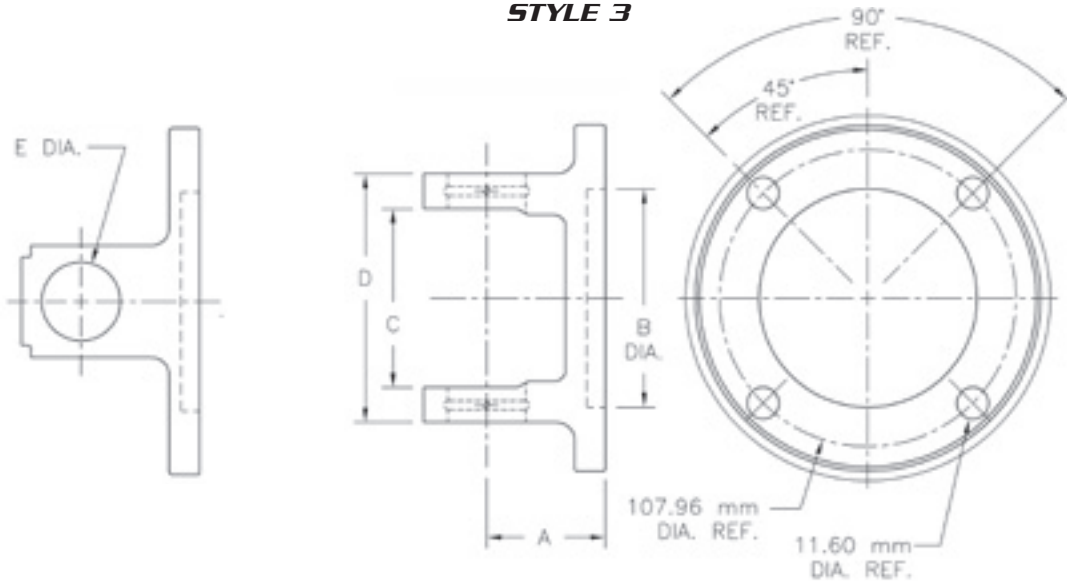
STYLE 1



STYLE 2



STYLE 3

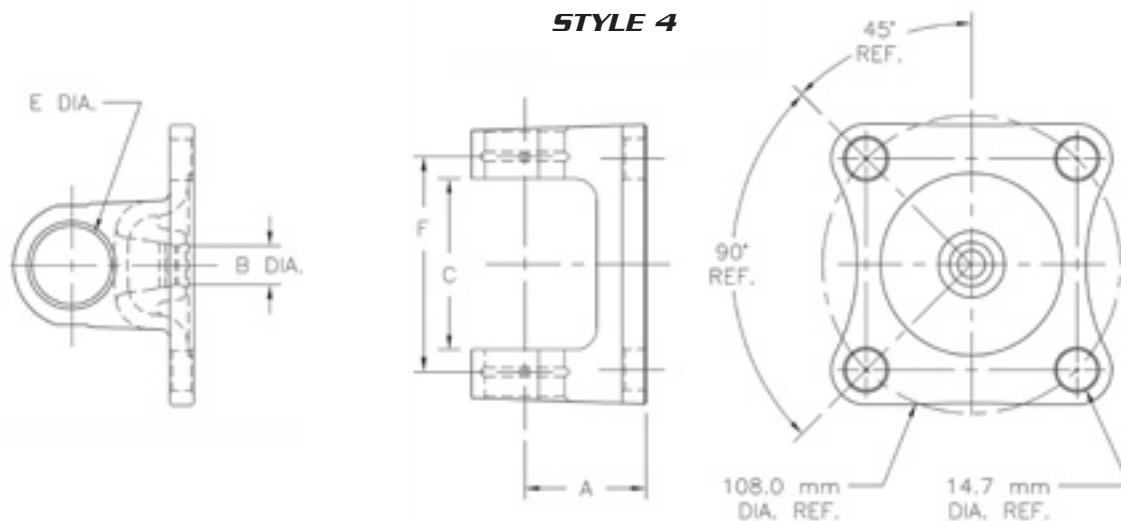


1344/s44/3R SERIES

FLANGE YOKES

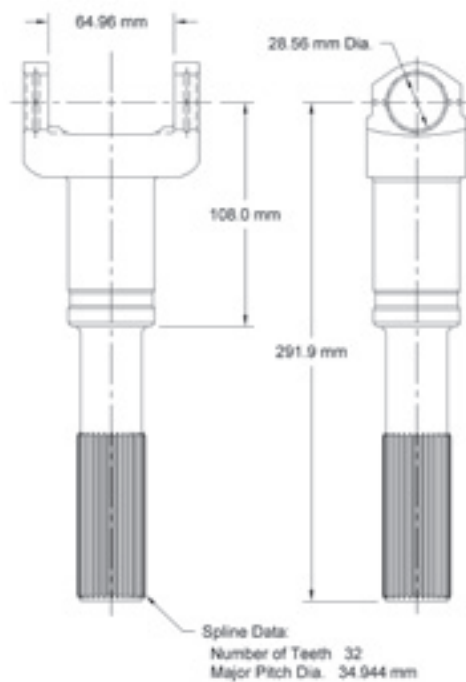


STYLE 4



AAM FLANGE YOKE #	O.E. PART #	JOINT SIZE	STYLE	A DIMENSION (mm)	B DIAMETER (mm)	C DIMENSION (mm)	D DIMENSION (mm)	E DIAMETER (mm)	F DIMENSION (mm)
74089801	05093373AA	1344	1	52.50	N/A	64.99	95.00	28.57	77.85
74080675	05093824AB	1344	2	49.00	54.90	64.99	N/A	28.57	77.85
74088268	26008268	1344	3	43.14	79.42	64.93	74.55	28.57	N/A
74086690	40036690	1344	4	44.00	13.99	64.96	N/A	28.56	77.85

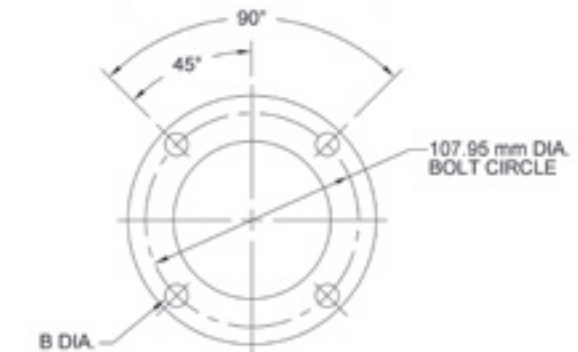
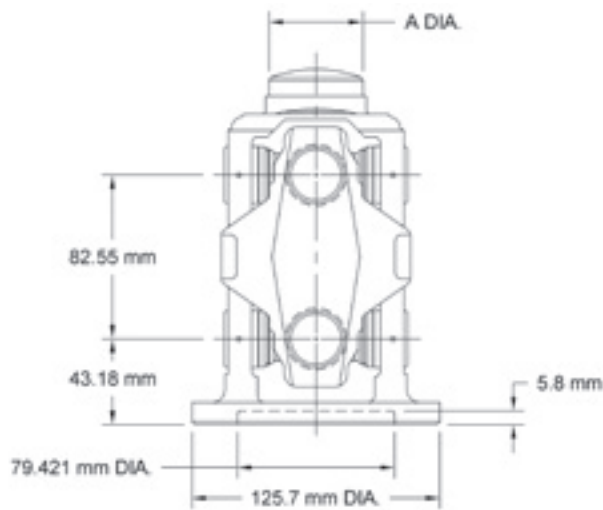
SPLINE SHAFT



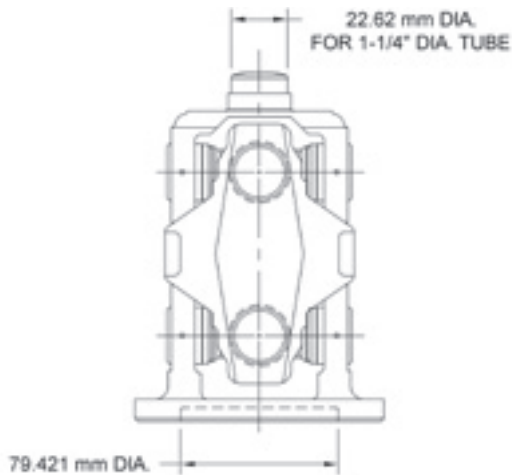
AAM PART #	O.E. PART #	# OF TEETH
74080347	40020347	32

1344/s44/3R SERIES

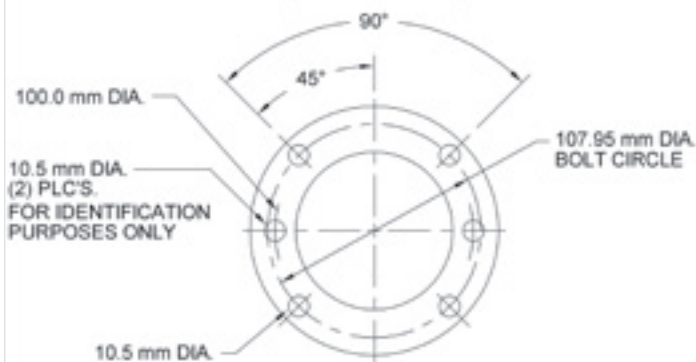
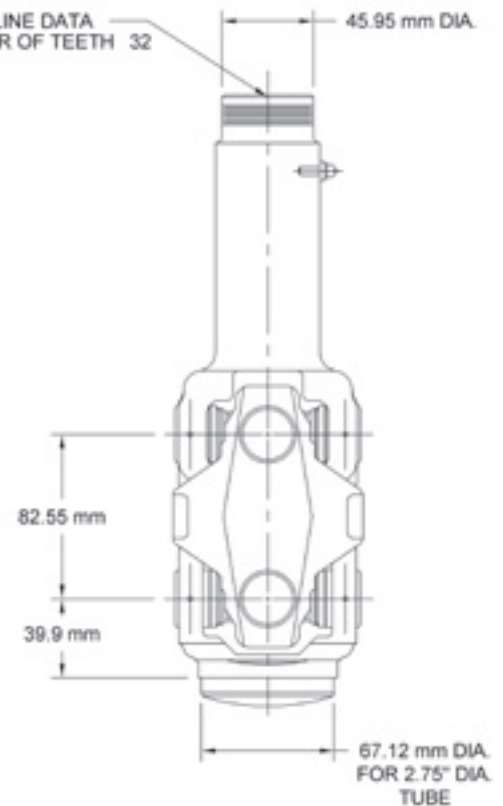
DOUBLE CARDAN JOINT ASSEMBLIES



AAM PART #	CONSTANT VELOCITY JOINT ASSEMBLY	A NOMINAL TUBE DIAMETER (INCH)	B DIAMETER (INCH)
74086871	7836871	2.00"	11.60"
74085525	26045525	2.75"	11.60"



SPLINE DATA
NUMBER OF TEETH 32

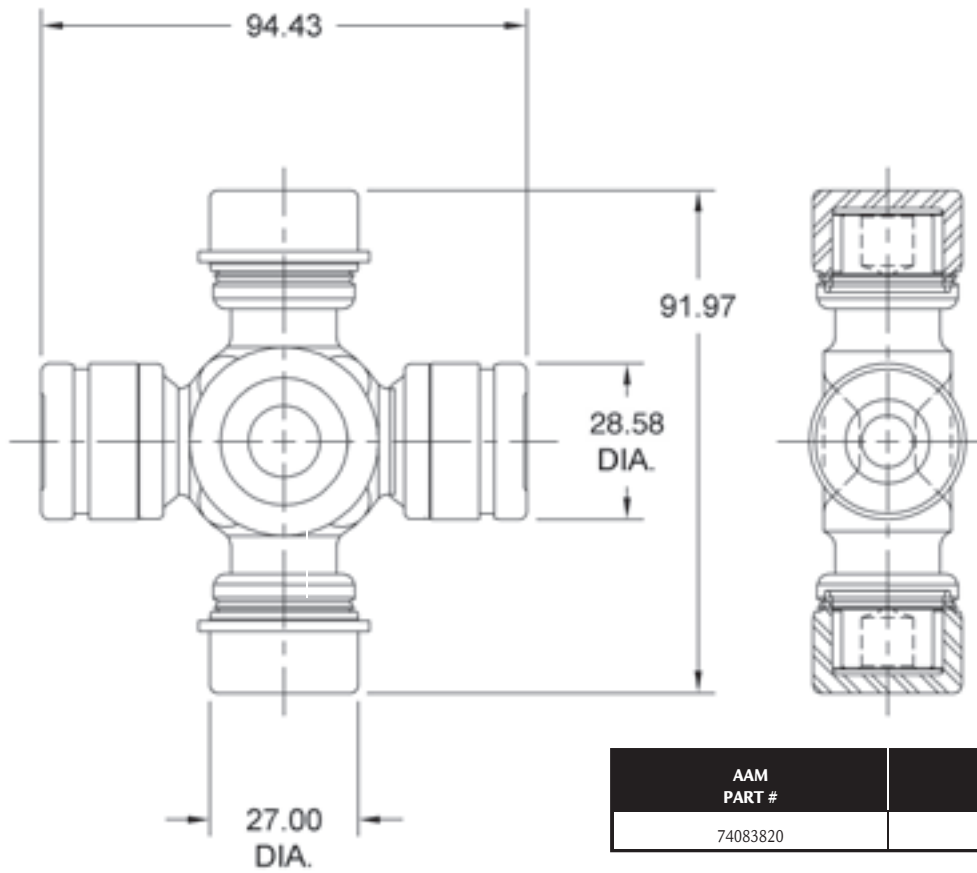


AAM PART #	O.E. PART #
74088432	26028432

AAM PART #	O.E. PART #
74085527	26045527

1344/544/3R & 1335/1330 SERIES

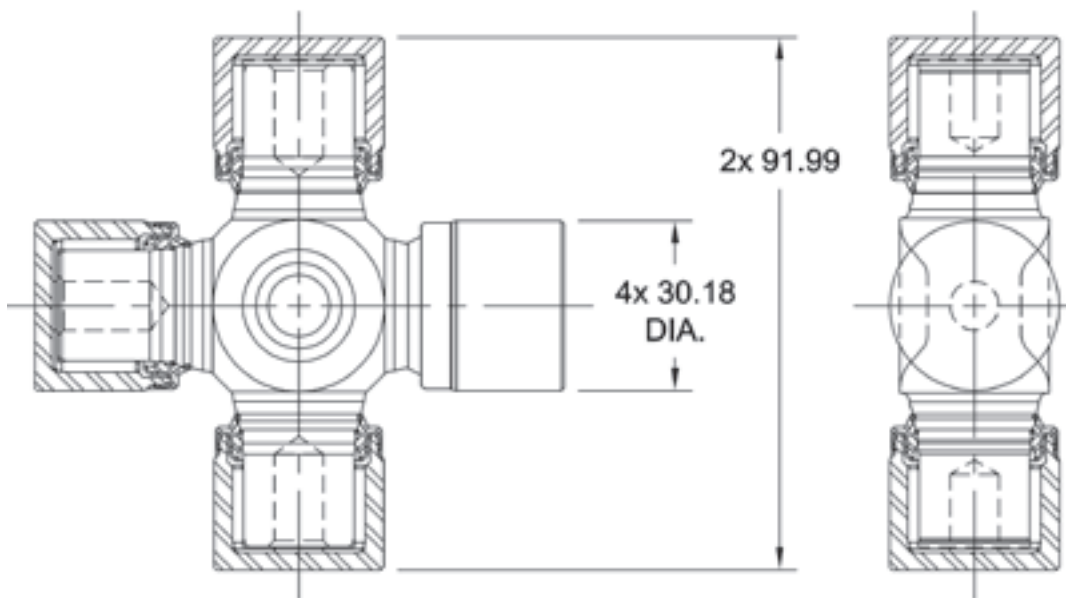
UNIVERSAL JOINT ASSEMBLY KIT



(4) SNAP RINGS SHIPPED LOOSE WITH KIT

AAM PART #	O.E. PART #
74083820	05093820AB

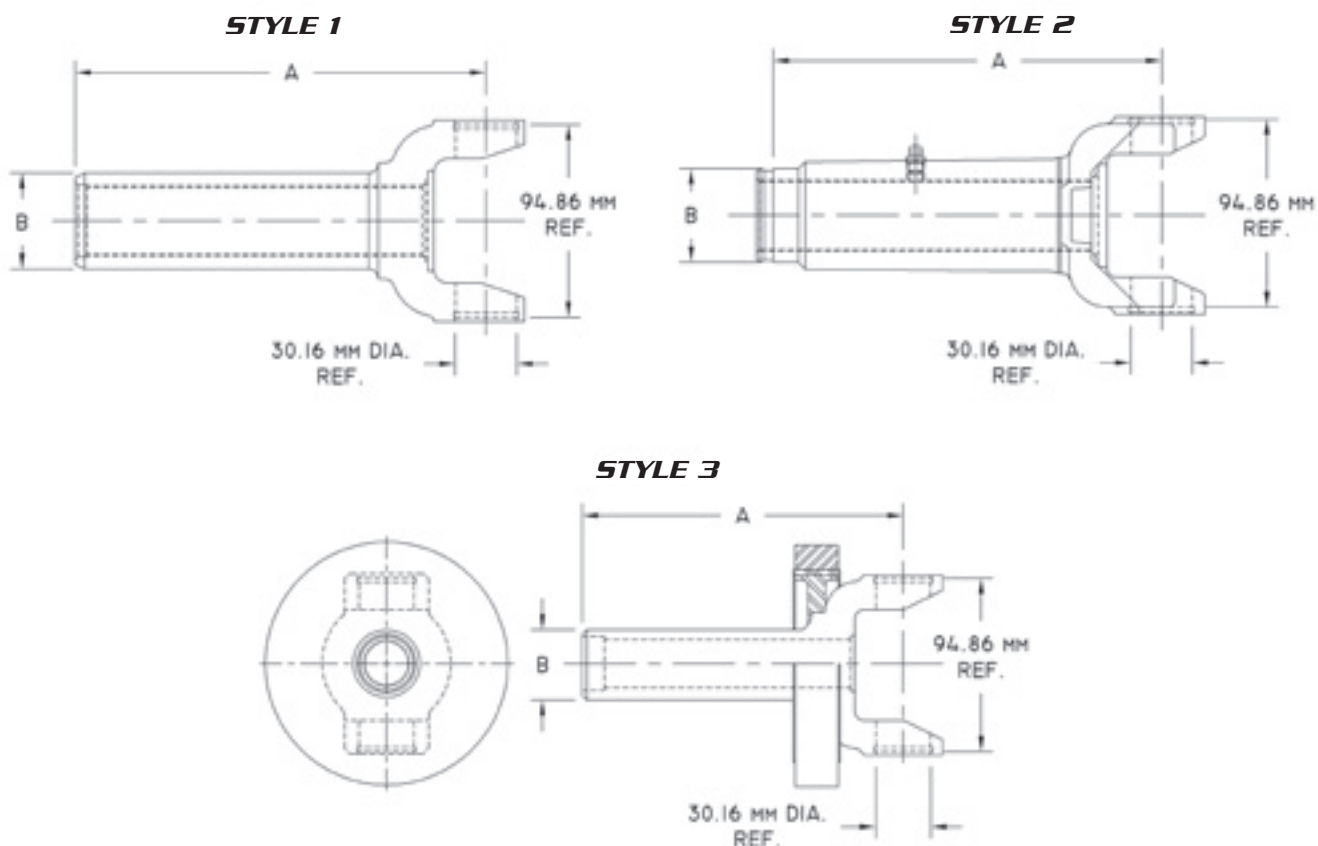
1355/1350 SERIES



(4) SNAP RINGS SHIPPED LOOSE WITH KIT

AAM PART #	GM PART #	CHRYSLER LLC PART #
74085334	88964507	05142222AA

SLIP YOKES

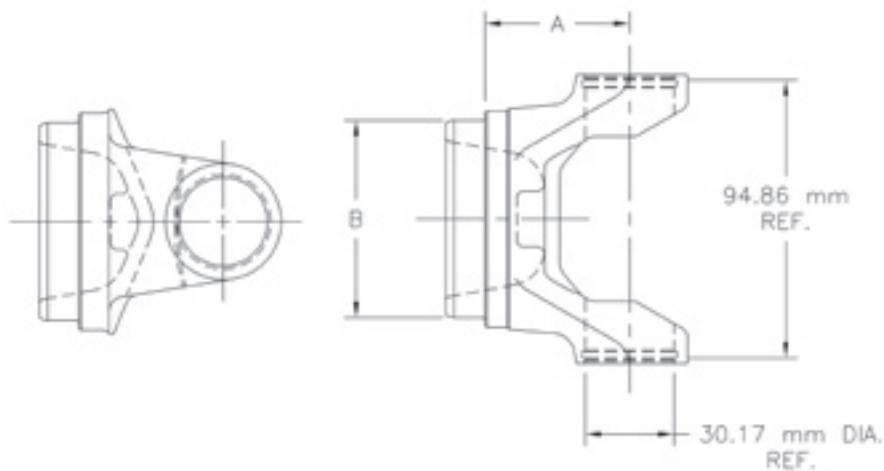


SLIP YOKES

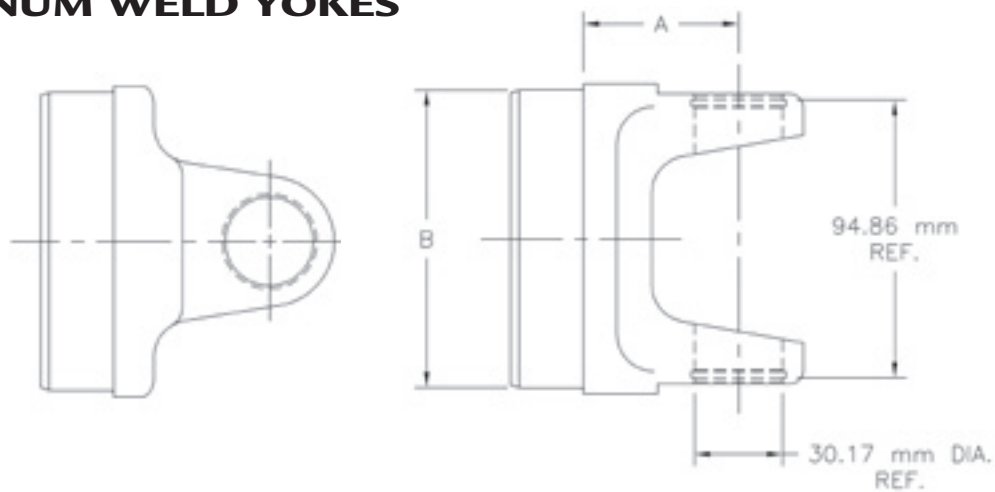
AAM PART #	O.E. PART #	# OF TEETH	A DIMENSION (mm)	B DIAMETER (mm)	C DIMENSION (mm)	D DIAMETER (mm)	STYLE	NOTES
74003281	26013281	27	176.00	38.16	N/A	N/A	1	
74089634	26019634	27	176.00	38.16	N/A	N/A	1	
74085477	15915558	27	176.05	38.16	N/A	N/A	1	
74085498	88967025	27	176.05	38.16	N/A	N/A	1	
74085229	26045229	32	176.00	47.89	N/A	N/A	1	
74081420	88964470	32	200.00	47.89	N/A	N/A	1	
74089467	7839467	32	200.00	47.89	N/A	N/A	1	
74080700	26010700	32	176.00	45.95	N/A	N/A	2	
74084290	26064290	32	200.00	45.50	N/A	N/A	2	
40038344	68004847AA	32	174.20	44.40	N/A	N/A	2	
40055448	19207228	32	178.10	47.89	N/A	N/A	1	
40056417	94667937	32	176.10	47.89	N/A	N/A	1	
40057591	19209350	27	176.00	38.16	N/A	N/A	1	

SLIP YOKES W/DAMPERS

AAM PART #	O.E. PART #	# OF TEETH	A DIMENSION (mm)	B DIAMETER (mm)	C DIMENSION (mm)	D DIAMETER (mm)	STYLE	NOTES
74085478	88967026	27	176.05	38.16	23.5	132.16	3	210/250 Hz

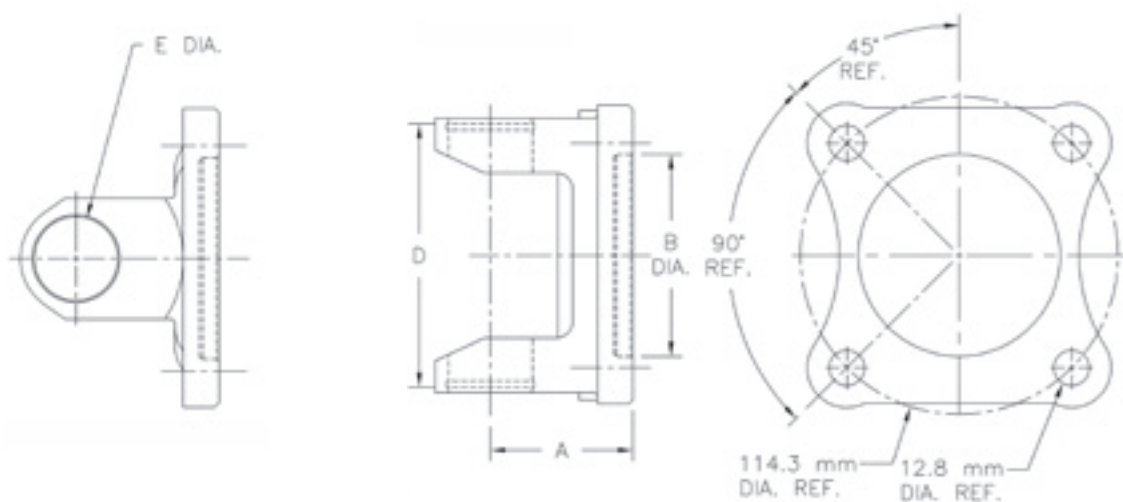
1355/1350 SERIES**WELD YOKES****STEEL WELD YOKES**

AAM PART #	O.E. PART #	NOMINAL TUBE DIAMETER (INCH)	A DIMENSION (mm)	B DIAMETER (mm)	NOTES
74084453	7834453	2.74"	49.30	67.24	
74086558	40016558	2.75"	49.30	65.63	
74082872	26002872	3.50"	49.30	86.22	
74086557	40016557	3.50"	49.30	85.04	

ALUMINUM WELD YOKES

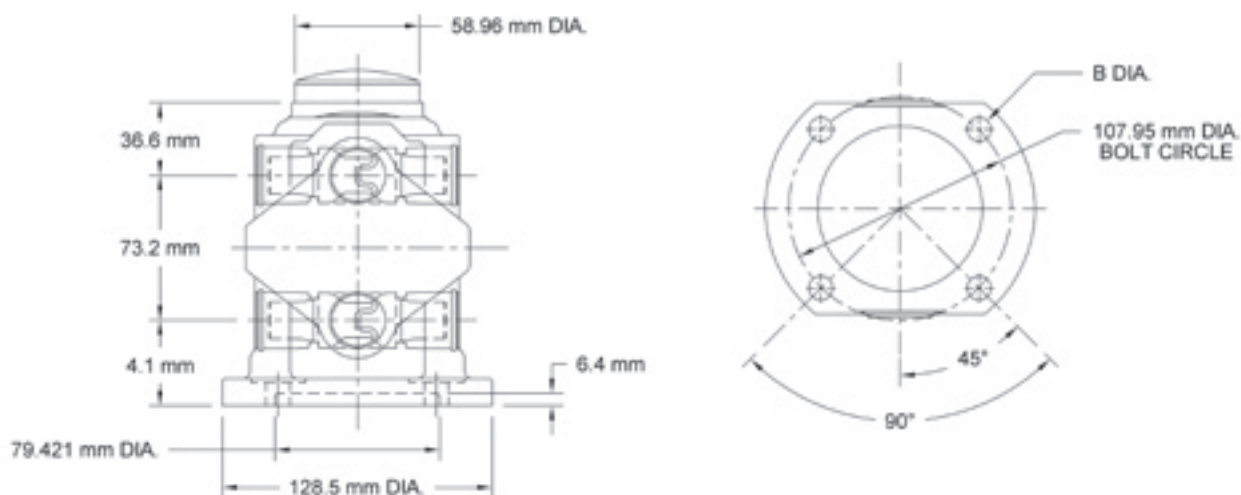
AAM PART #	O.E. PART #	NOMINAL TUBE DIAMETER (INCH)	A DIMENSION (mm)	B DIAMETER (mm)	NOTES
74084412	40034412	4.00"	68.00	97.72	
74083522	40023522	4.00"	55.30	97.72	VENTED
74087927	26047927	4.17"	54.14	101.61	VENTED
74084710	26034710	4.17"	54.14	101.61	

FLANGE YOKES

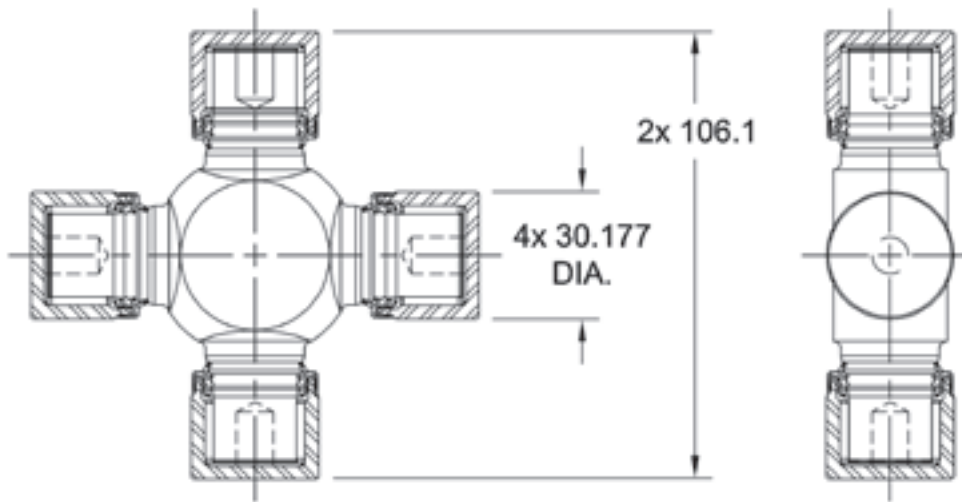


AAM FLANGE YOKE #	O.E. PART #	JOINT SIZE	A DIMENSION (mm)	B DIAMETER (mm)	D DIMENSION (mm)	E DIAMETER (mm)
74085913	12471506	1355	51.20	72.58	94.86	30.41
40038359	68004849AA	1355	52.50	N/A	94.86	30.17

DOUBLE CARDAN JOINT ASSEMBLY

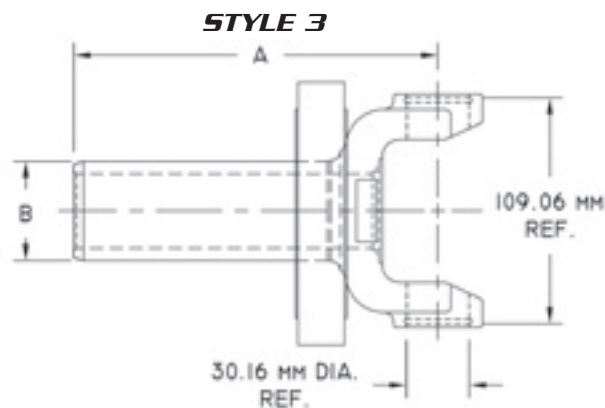
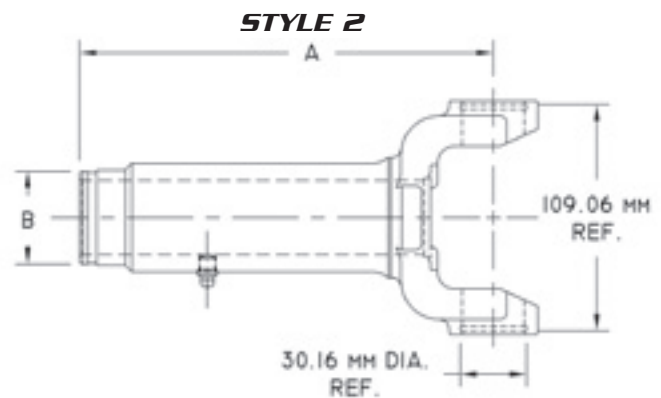
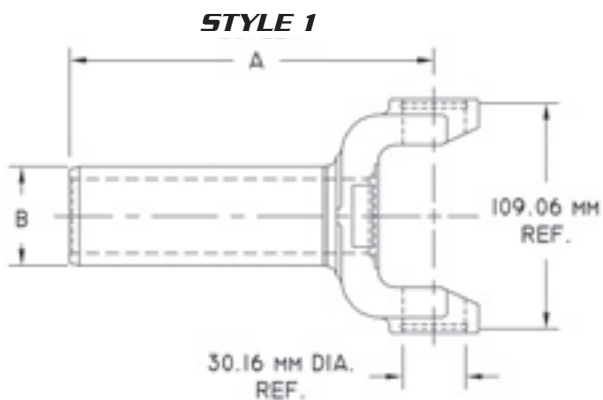


AAM PART #	CONSTANT VELOCITY JOINT ASSEMBLY	NOMINAL TUBE DIAMETER (INCH)	B DIAMETER (mm)
74087347	40027347	2.50"	11.76

1415/1410 SERIES**UNIVERSAL JOINT ASSEMBLY KIT**

(4) SNAP
RINGS
SHIPPED
LOOSE
WITH KIT

AAM PART #	GM PART #	CHRYSLER LLC PART #
74085339	88964505	05093376AB

SLIP YOKES

SLIP YOKES

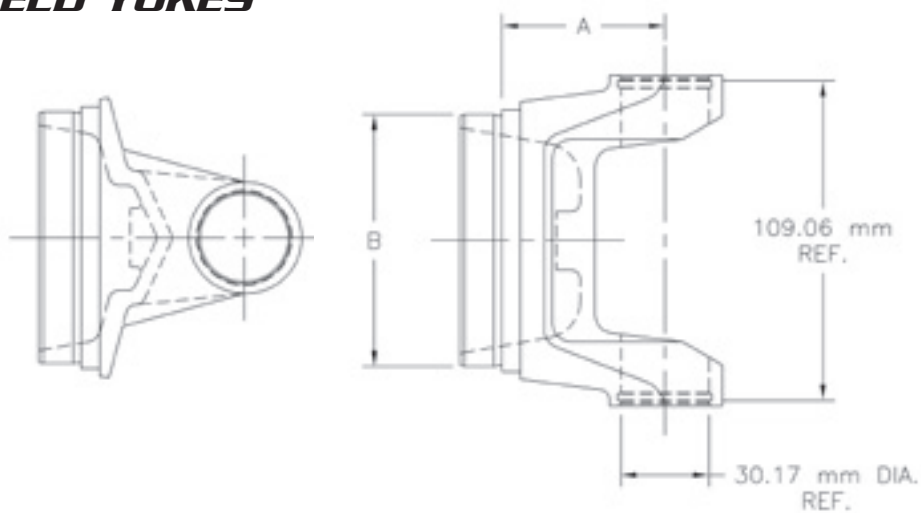


SLIP YOKES

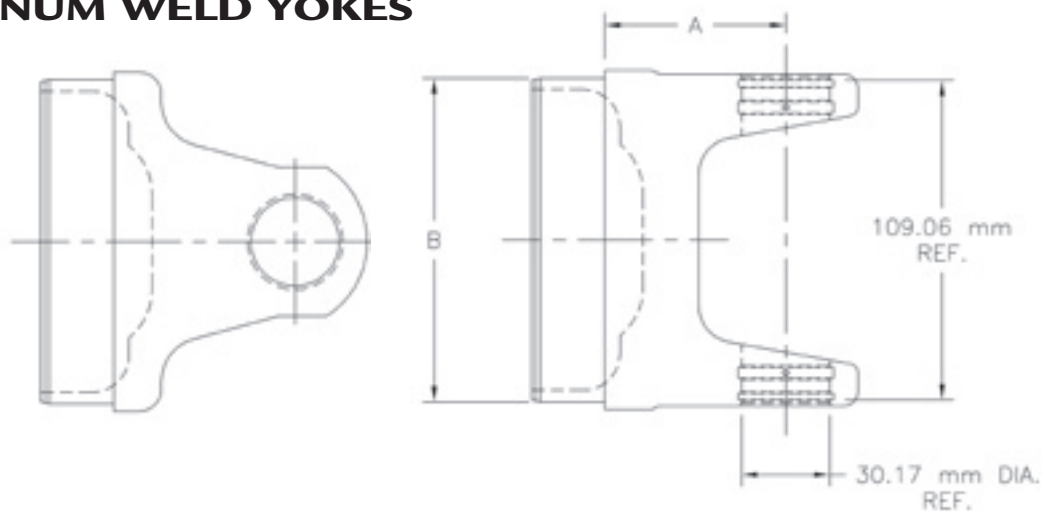
AAM PART #	O.E. PART #	GM PART #	# OF TEETH	A DIMENSION (mm)	B DIAMETER (mm)	C DIMENSION (mm)	D DIAMETER (mm)	STYLE	NOTES
74082059	05102160AA	N/A	30	226.00	42.70	N/A	N/A	1	
74082594	40022594	N/A	30	226.00	54.89	N/A	N/A	1	
74088543	40038543	N/A	30	230.00	42.68	N/A	N/A	1	
74088546	05183092AA	N/A	30	230.00	42.68	N/A	N/A	1	
74082505	05102163AA	N/A	31	234.60	55.89	N/A	N/A	1	
74084292	N/A	26064292	32	176.05	47.89	N/A	N/A	1	
74081530	N/A	12479385	32	200.00	47.90	N/A	N/A	1	
74084291	N/A	26064291	32	200.00	43.89	N/A	N/A	2	
74082062	05102164AA	N/A	34	238.60	58.41	N/A	N/A	1	
74082063	05102165AA	N/A	34	238.60	58.41	N/A	N/A	1	
74088532	05183082AA	N/A	34	242.60	58.41	N/A	N/A	1	Non-Plated
74088536	05183077AA	N/A	34	242.60	58.41	N/A	N/A	1	Plated
74088559	05183076AA	19208872	36	189.00	52.60	N/A	N/A	1	
74081321	05093363AA	15898091	36	185.00	52.70	N/A	N/A	1	
40038536	05183077AA	N/A	34	242.60	58.41	N/A	N/A	1	
40059711	N/A	19208871	36	211.80	55.89	N/A	N/A	1	

SLIP YOKES W/DAMPERS

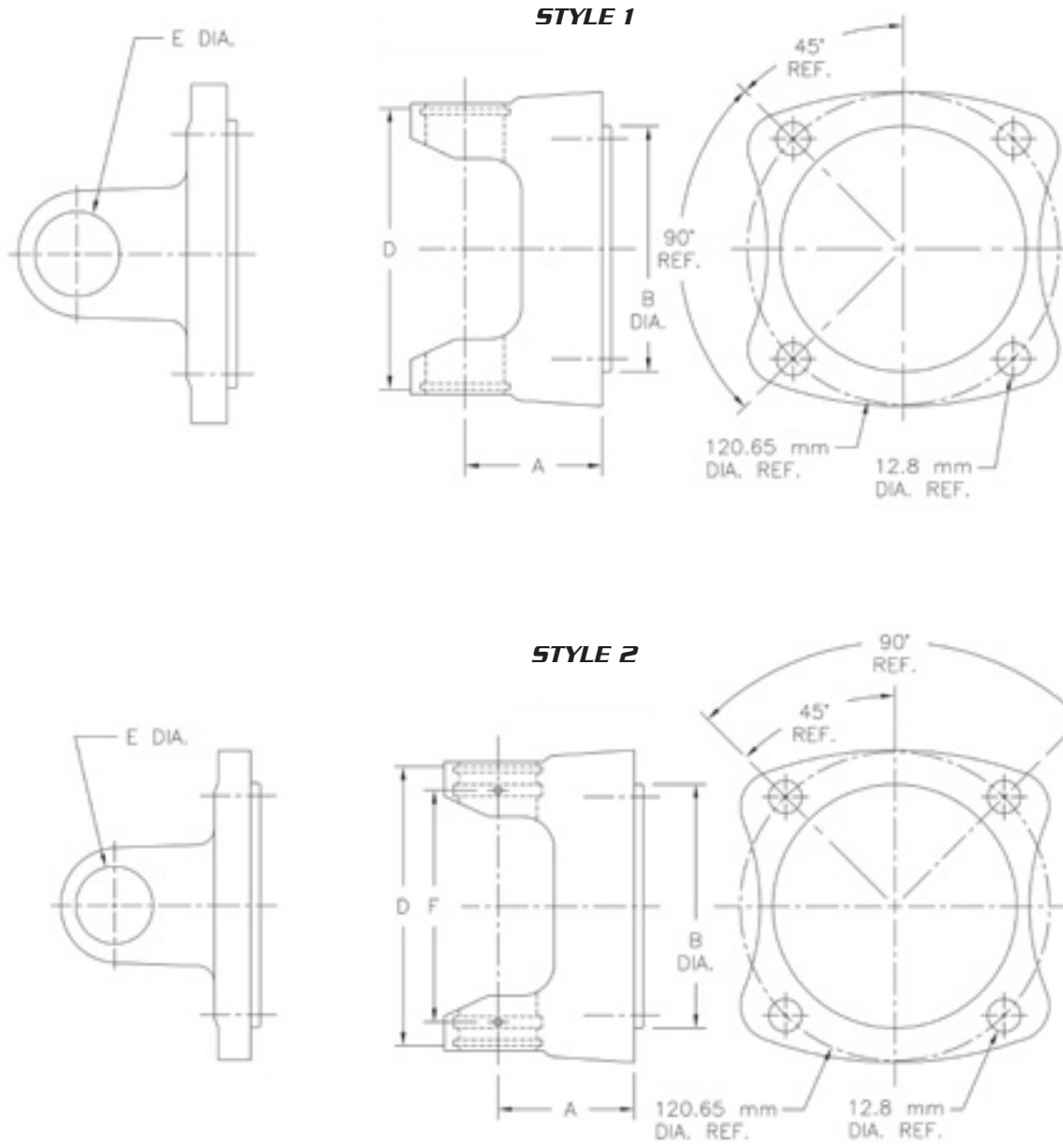
AAM PART #	O.E. PART #	# OF TEETH	A DIMENSION (mm)	B DIAMETER (mm)	C DIMENSION (mm)	D DIAMETER (mm)	STYLE	NOTES
74082650	05102169AA	30	226.00	42.680	31.0	170.4	3	84 ± 6.3 Hz
74082651	05102162AA	30	226.00	42.680	23.5	127.0	3	385 ± 15%Hz
74002653	05114101AA	30	226.00	54.889	23.5	127.0	3	385 ± 15%Hz
74082900	05102168AA	30	226.00	42.680	31.0	170.4	3	84 ± 6.3 Hz
74082962	05114102AA	30	226.00	54.889	31.0	170.4	3	84 ± 6.3 Hz
74088524	40038524	30	230.00	54.889	31.0	170.4	3	84 ± 6.3 Hz Non-Plated
74088529	05183093AA	30	230.00	54.889	31.0	170.4	3	84 ± 6.3 Hz Plated
74082654	40022654	31	234.60	55.890	31.0	170.4	3	59 ± 4.4 Hz
74082656	40022656	34	238.60	58.410	31.0	170.4	3	46 ± 3.5 Hz
74082657	05102171AA	34	238.60	58.410	31.0	170.4	3	84 ± 6.3 Hz
74082658	40022658	34	238.60	58.410	31.0	170.4	3	46 ± 3.5 Hz
74082902	05102170AA	34	238.60	58.410	31.0	170.4	3	84 ± 6.3 Hz
74087953	05183016AA	34	238.60	58.410	23.5	127.0	3	385 ± 15%Hz
74088533	05183083AA	34	242.60	58.410	31.0	170.4	3	70 ± 5.3 Hz Non-Plated
74088537	05183091AA	34	242.60	58.410	31.0	170.4	3	70 ± 5.3 Hz Plated

1415/1410 SERIES**WELD YOKES****STEEL WELD YOKES**

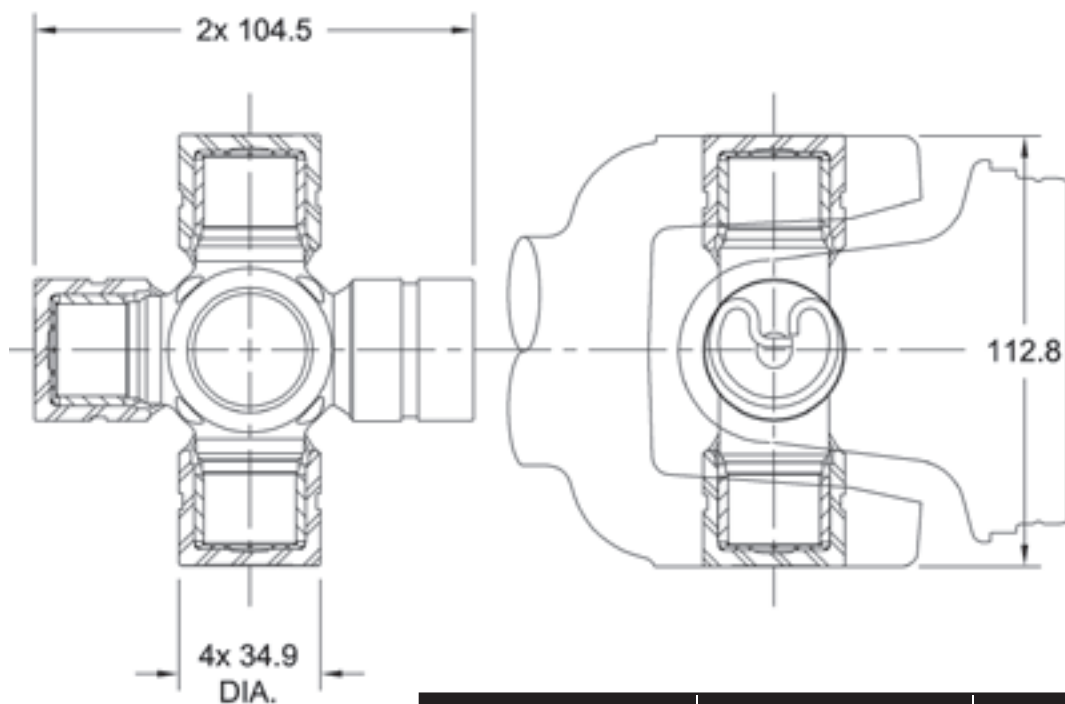
AAM PART #	O.E. PART #	NOMINAL TUBE DIAMETER (INCH)	A DIMENSION (mm)	B DIAMETER (mm)	NOTES
74084294	26064294	2.75"	55.65	65.57	
74084280	26064280	3.50"	55.65	86.00	
74089009	40019009	3.50"	55.65	85.09	
74088509	40038509	3.50"	59.55	85.25	

ALUMINUM WELD YOKES

AAM PART #	O.E. PART #	NOMINAL TUBE DIAMETER (INCH)	A DIMENSION (mm)	B DIAMETER (mm)	NOTES
74088760	40018760	4.50"	54.10	110.40	
74088761	40018761	4.50"	54.10	110.40	VENTED
74088512	40038512	4.50"	98.80	110.34	VENTED
74088514	40038514	4.50"	98.80	110.34	

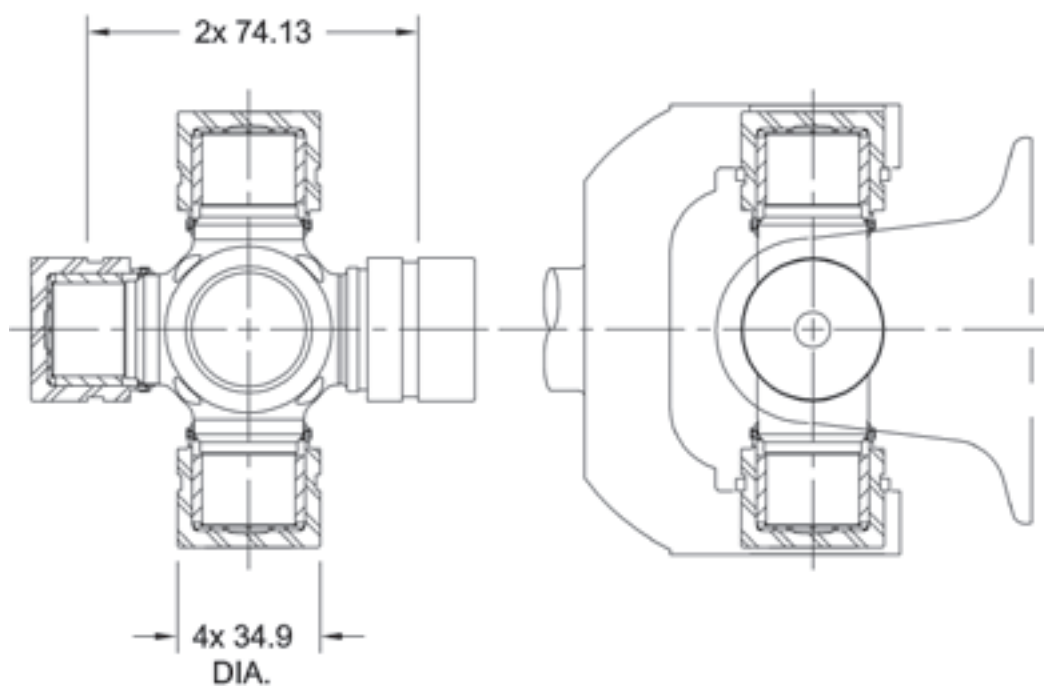


AAM FLANGE YOKE #	O.E. PART #	JOINT SIZE	STYLE	A DIMENSION (mm)	B DIAMETER (mm)	D DIMENSION (mm)	E DIAMETER (mm)	F DIMENSION (mm)
74082500	05102161AA	1415	1	53.20	95.22	109.06	30.17	N/A
74088506	05183074AA	1415	2	57.10	95.22	109.12	30.17	90.5

1485/1480 SERIES**UNIVERSAL JOINT DRIVESHAFT KIT**

(4) SNAP
RINGS
SHIPPED
LOOSE
WITH KIT

AAM PART #	O.E. PART #	GM PART #
74082813	05102157AB	15898097

UNIVERSAL JOINT AXLE KIT

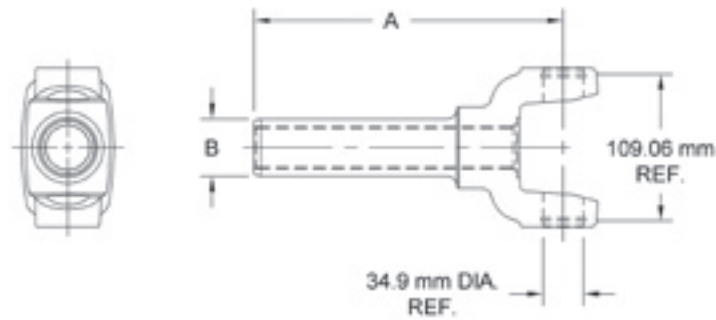
(4) SNAP
RINGS
SHIPPED
LOOSE
WITH KIT

AAM PART #	O.E. PART #
74082783	05086665AC

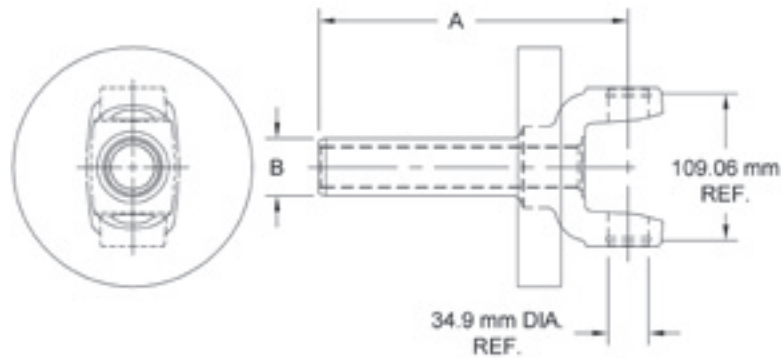
SLIP YOKES



STYLE 1



STYLE 2

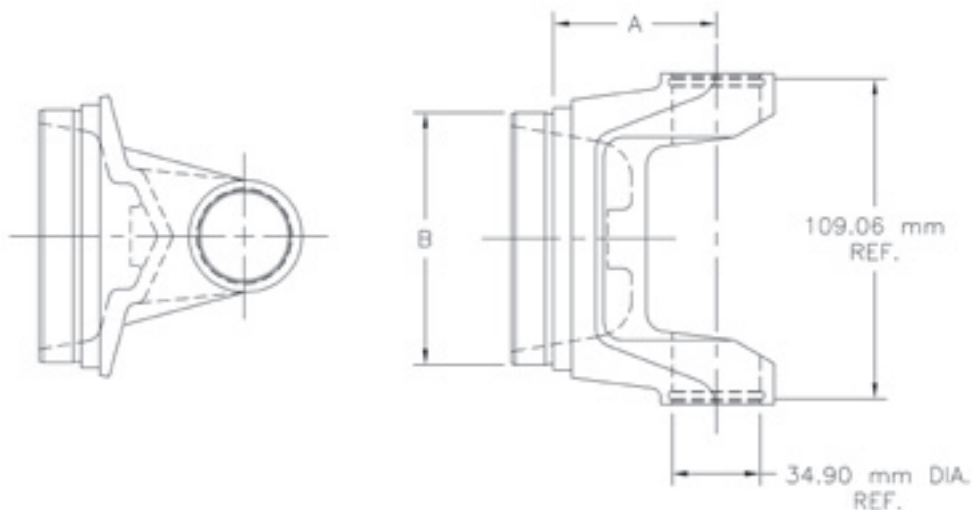


SLIP YOKES

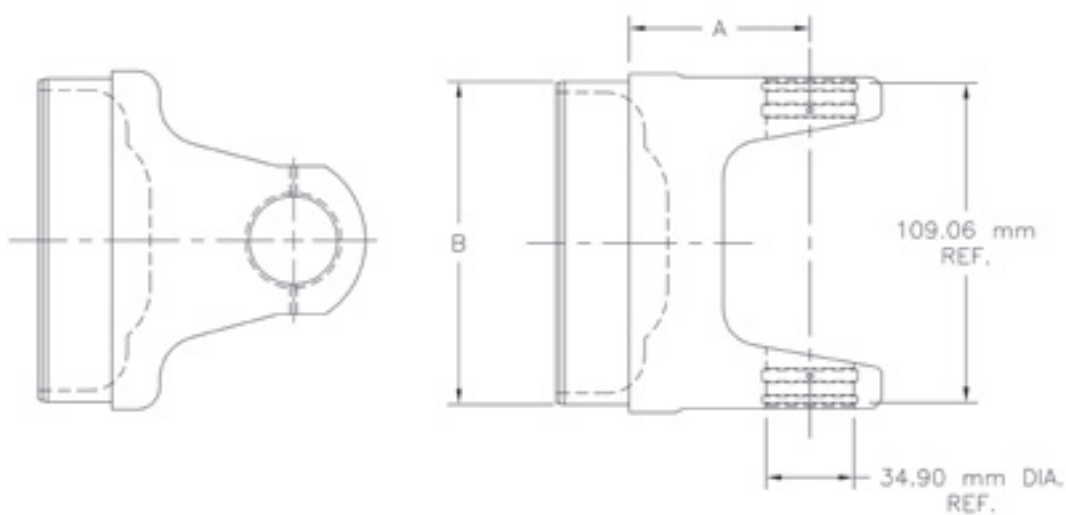
AAM PART #	O.E. PART #	GM PART #	# OF TEETH	A DIMENSION (mm)	B DIAMETER (mm)	C DIMENSION (mm)	D DIAMETER (mm)	STYLE	NOTES
74082508	40022508	N/A	31	238.6	55.89	N/A	N/A	1	
74088571	05183084AA	N/A	34	242.6	58.41	N/A	N/A	1	
74088564	05183086AA	19209349	36	189.0	52.60	N/A	N/A	1	
74081324	05093368AA	15898092	36	189.0	52.70	N/A	N/A	1	
40041575	68029383AA	N/A	34	242.6	58.41	N/A	N/A	1	Plated
40058825	N/A	19209351	36	211.8	55.89	N/A	N/A	1	

SLIP YOKES W/DAMPERS

AAM PART #	O.E. PART #	# OF TEETH	A DIMENSION (mm)	B DIAMETER (mm)	C DIMENSION (mm)	D DIAMETER (mm)	STYLE	NOTES
74082655	05102159AA	31	238.60	55.89	31.00	170.40	2	59 ± 4.4
74002659	05102167AA	34	242.60	58.41	31.00	170.40	2	46 ± 3.5
74082660	05102166AA	34	242.60	58.41	31.00	170.40	2	46 ± 3.5
40040682	68003177AA	34	242.60	58.41	31.00	170.40	2	70 ± 5.3 Plated
40040690	68003178AA	34	242.60	58.41	31.00	170.40	2	70 ± 5.3

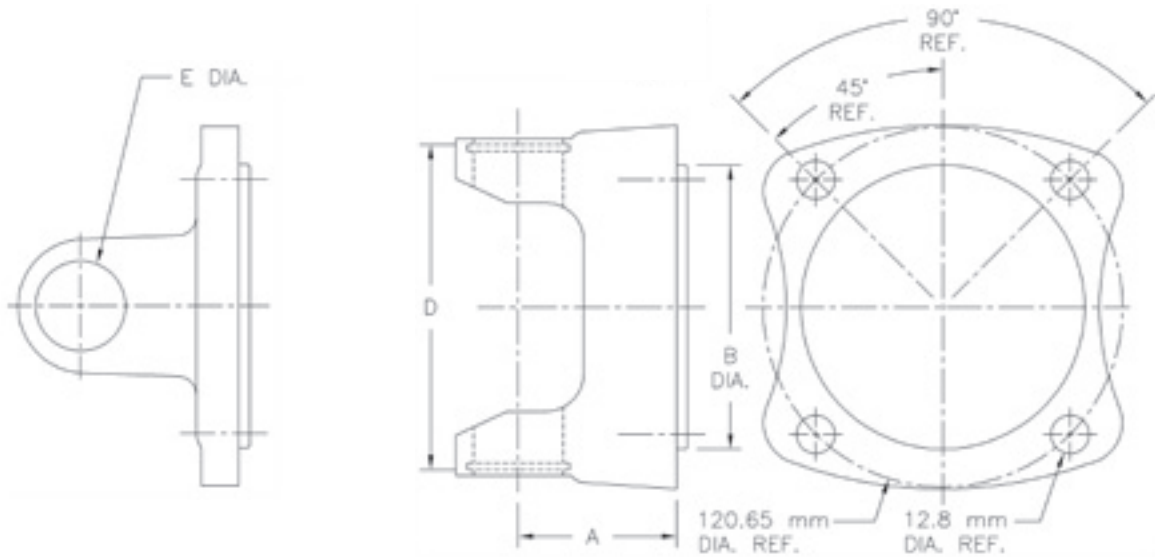
1485/1480 SERIES**WELD YOKES****STEEL WELD YOKES**

AAM PART #	O.E. PART #	NOMINAL TUBE DIAMETER (INCH)	A DIMENSION (mm)	B DIAMETER (mm)	NOTES
74088885	40018885	3.50"	59.55	85.25	
74088510	40038510	3.50"	59.55	85.25	

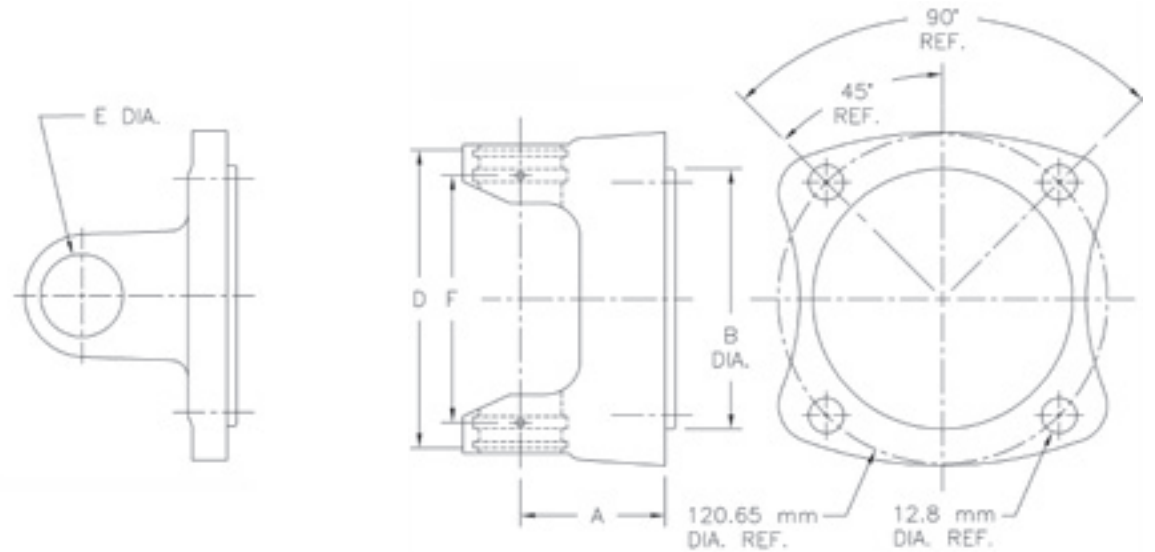
ALUMINUM WELD YOKES

AAM PART #	O.E. PART #	NOMINAL TUBE DIAMETER (INCH)	A DIMENSION (mm)	B DIAMETER (mm)	NOTES
74088513	40038513	4.50"	61.75	110.34	VENTED
74088517	40038517	4.50"	61.75	110.34	

STYLE 1



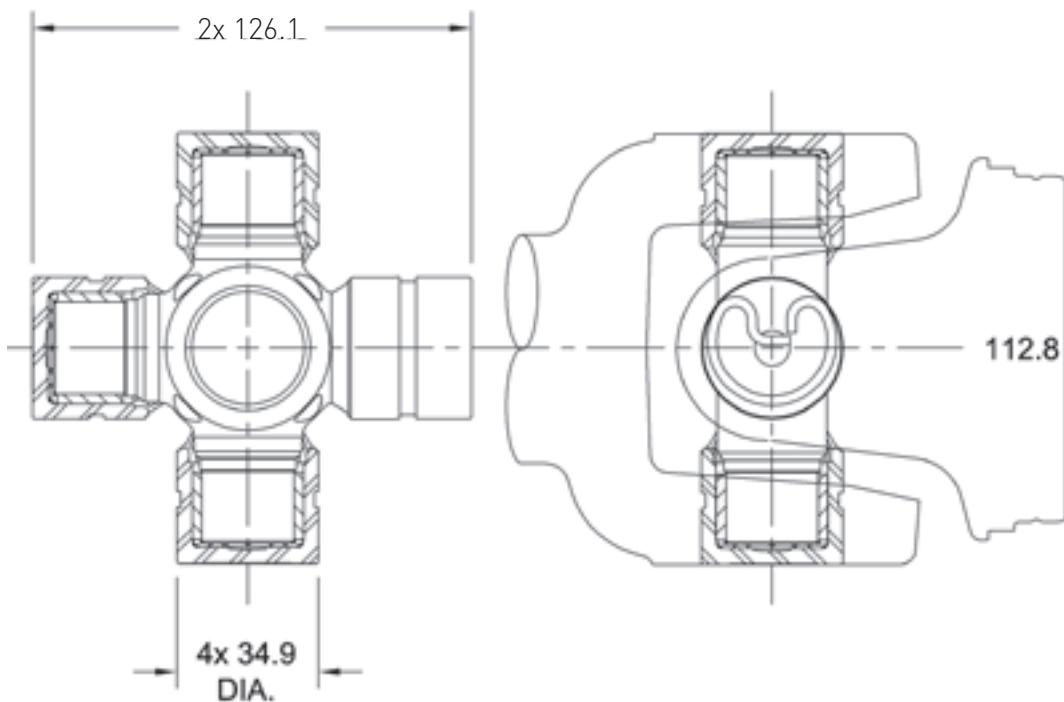
STYLE 2



AAM FLANGE YOKE #	O.E. PART #	JOINT SIZE	STYLE	A DIAMETER (mm)	B DIAMETER (mm)	D DIMENSION (mm)	E DIAMETER (mm)	F DIMENSION (mm)
74088507	05183085AA	1485	2	57.10	95.22	109.06	34.90	90.5

1555/1550 SERIES

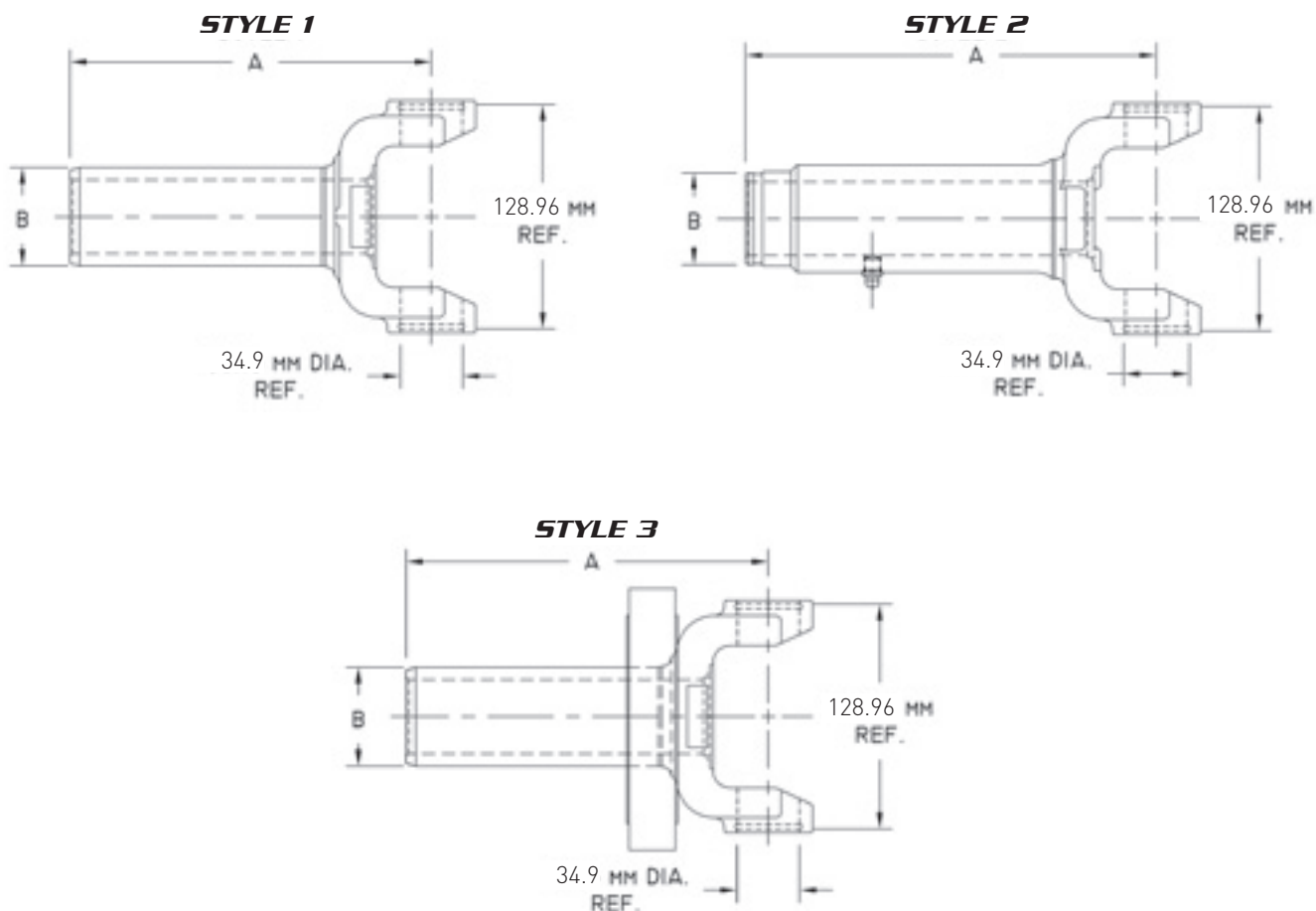
UNIVERSAL JOINT DRIVESHAFT KIT



(4) SNAP
RINGS
SHIPPED
LOOSE
WITH KIT

AAM PART #	O.E. PART #
40046846	68004852AA

SLIP YOKES



SLIP YOKES

AAM PART #	O.E. PART #	# OF TEETH	A DIMENSION (mm)	B DIAMETER (mm)	C DIMENSION (mm)	D DIAMETER (mm)	STYLE	NOTES
40038354	68004851AA	36	222.50	55.400	N/A	N/A	2	
40038044	68004857AA	36	189.00	55.400	N/A	N/A	2	
40042217	68004856AA	30	230.00	42.675	N/A	N/A	1	
40046648	68004851AB	34	242.60	58.410	N/A	N/A	1	

SLIP YOKES W/DAMPERS

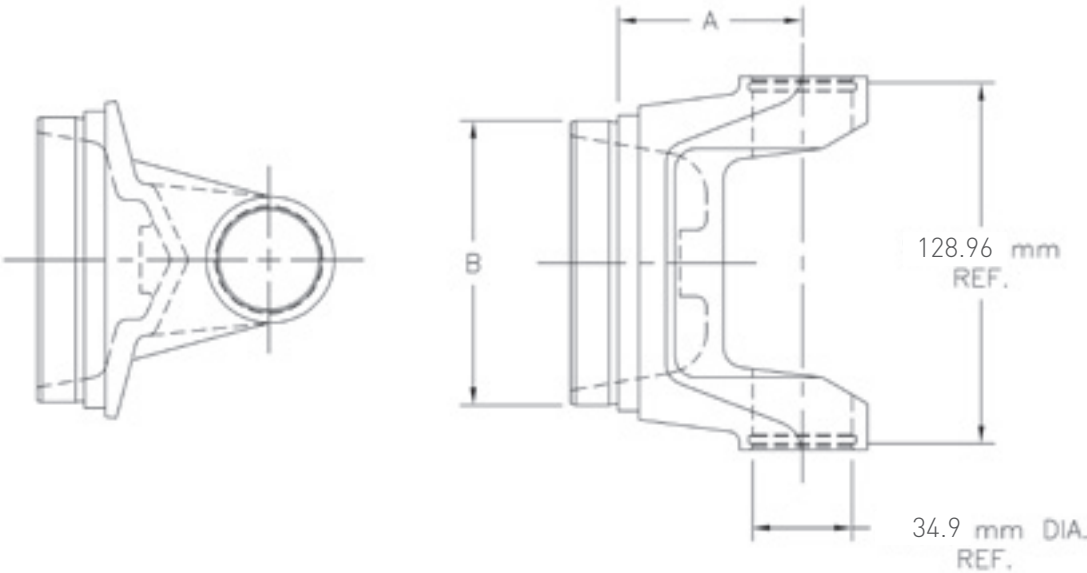
AAM PART #	O.E. PART #	# OF TEETH	A DIMENSION (mm)	B DIAMETER (mm)	C DIMENSION (mm)	D DIAMETER (mm)	STYLE	NOTES
40055101	68047936AA	34	242.60	58.41	31.00	170.40	3	84 ± 6.3 Plated

1555/1550 SERIES

WELD YOKES

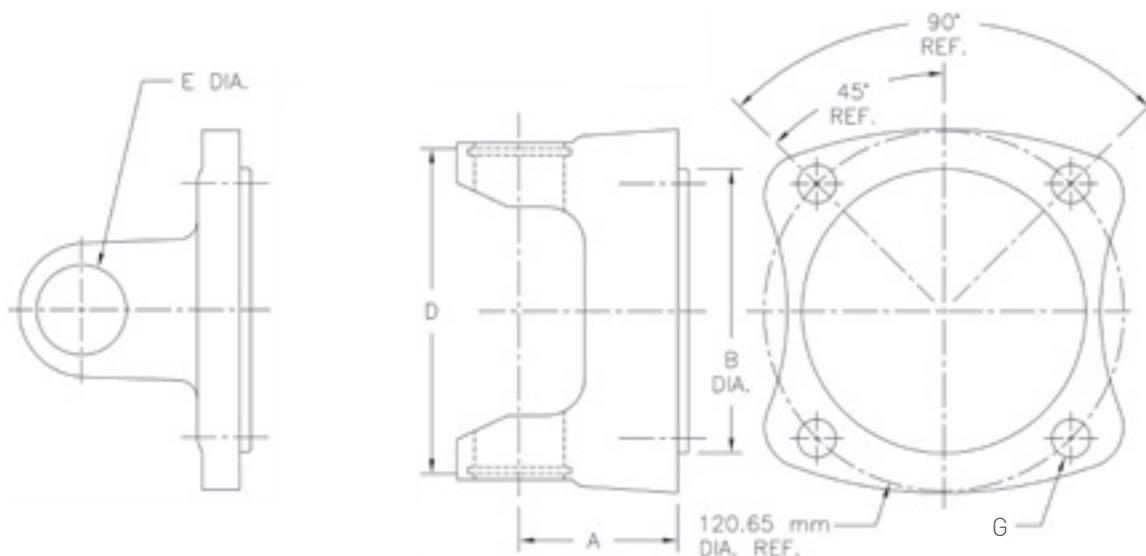


STEEL WELD YOKES

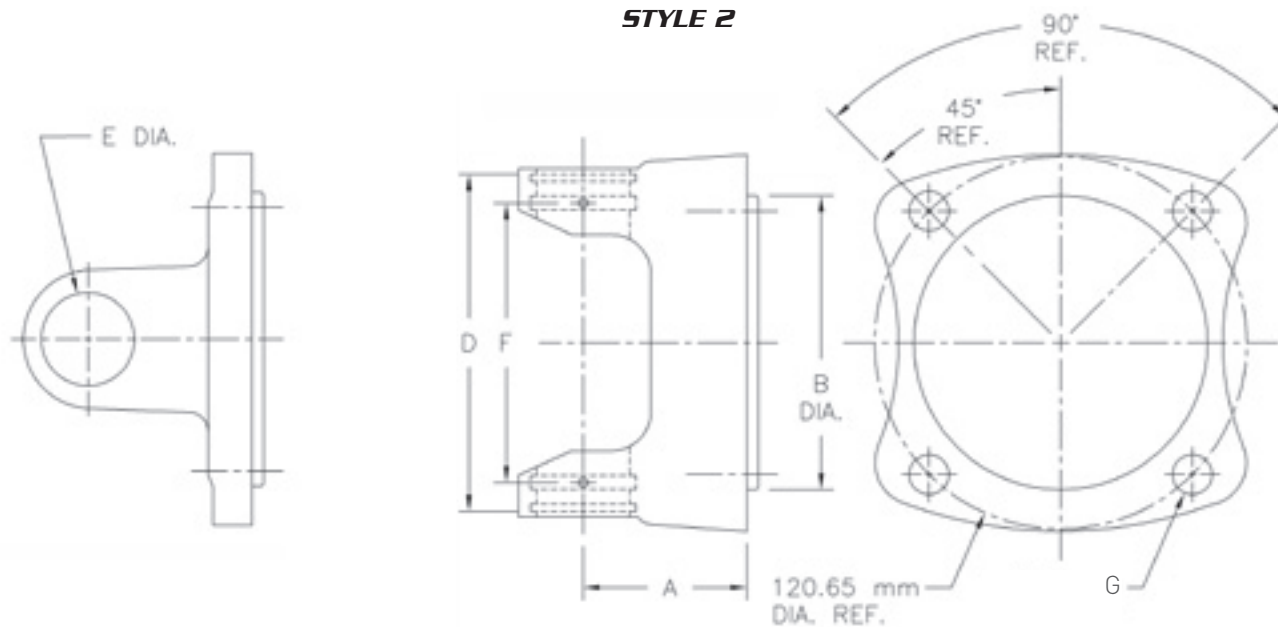


AAM PART #	O.E. PART #	NOMINAL TUBE DIAMETER (INCH)	A DIMENSION (mm)	B DIAMETER (mm)	NOTES
40038049	N/A	3.18"	59.55	83.12	

STYLE 1



STYLE 2

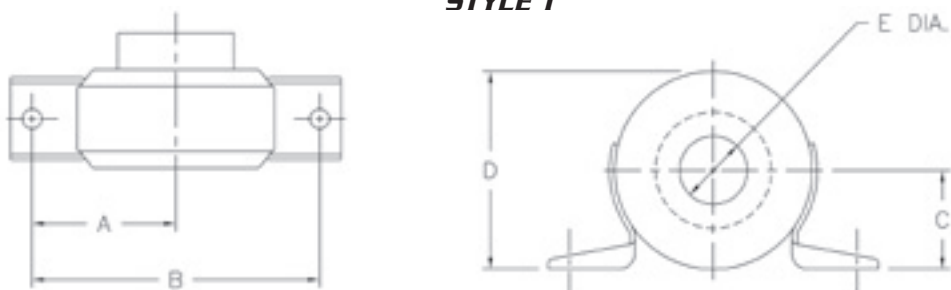


AAM FLANGE YOKE #	O.E. PART #	JOINT SIZE	STYLE	A DIMENSION (mm)	B DIAMETER (mm)	D DIMENSION (mm)	E DIAMETER (mm)	F DIMENSION (mm)	G DIMENSION (mm)
40038046	68004855AA	1555	Serrated	70.40	N/A	128.96	34.90	110.40	10.50
40038047	68004854AA	1555	Pilot	57.10	95.22	128.96	34.90	110.40	12.80

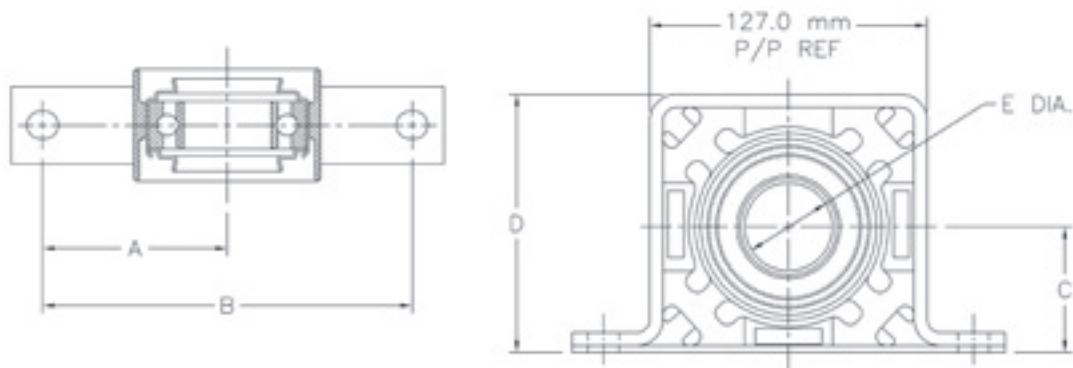
CENTER SUPPORT BEARING ASSEMBLIES



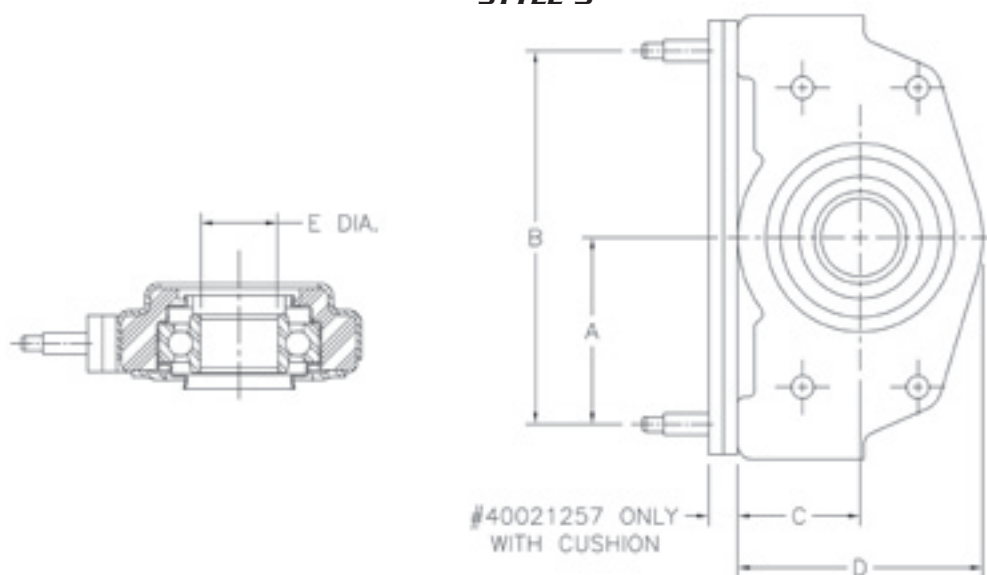
STYLE 1



STYLE 2

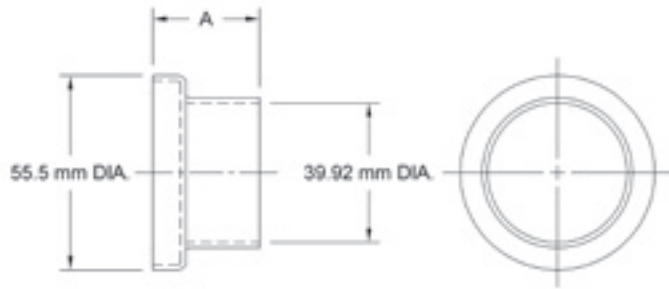


STYLE 3

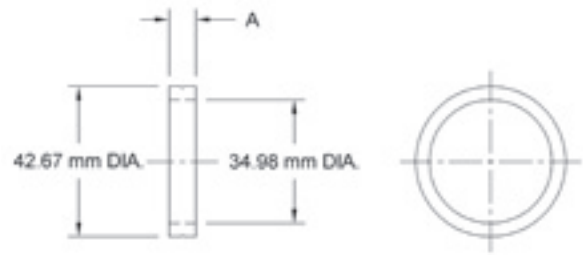


AAM PART #	O.E. PART #	BEARING STYLE	A DIMENSION (mm)	B DIMENSION (mm)	C DIMENSION (mm)	D DIMENSION (mm)	E DIAMETER (mm)	NOTES
74087390	26067390	1	68.00	136.00	37.00	108.50	34.995	10.5 mm Mounting Holes
40048726	05183079AC	1	84.14	168.28	58.10	116.20	40.000	12.8 mm Dia. Mounting Holes
40033577	05183095AA	1	84.14	168.28	58.10	116.20	40.000	12.8 mm x 29.0 mm Mounting Holes
40007042	12475525	2	84.14	168.28	57.20	117.50	34.995	6.4 mm x 14.3 mm Mounting Holes
40021334	05114390AA	2	84.14	168.28	57.20	117.50	39.993	6.4 mm x 14.3 mm Mounting Holes
40026573	05159977AA	2	84.14	168.28	57.20	117.50	39.993	6.4 mm x 29 mm Mounting Holes
40007020	12471511	3	84.10	168.20	55.90	109.50	35.000	M10 x 1.5 Stake Bolts
40021257	12479230	3	84.10	168.20	54.80	109.50	34.995	M10 x 1.5 Stake Bolts
40053305	68065238AA	1	84.15	168.30	63.75	127.00	40.000	11.1 mm Slotted Mounting Holes
40057528	19207229	1	84.10	168.20	38.70	111.10	35.000	12.7 mm Slotted Mounting Holes
40053306	68065262AA	1	84.15	168.30	63.75	127.00	40.000	11.1 mm Slotted Mounting Holes

STYLE 1



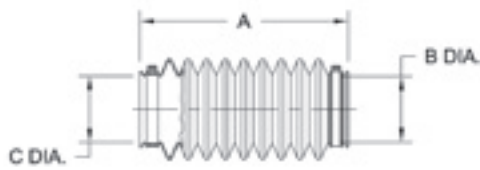
STYLE 2



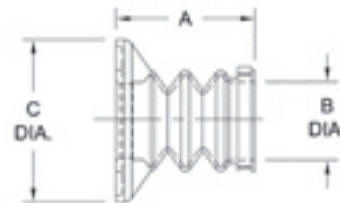
AAM PART #	O.E. PART #	STYLE	A DIMENSION (mm)	NOTES
74088672	40018672	1	25.50	
74083569	40033569	1	30.50	
74080953	26050953	2	7.62	

CLAMP & BOOT ASSEMBLIES

STYLE 1

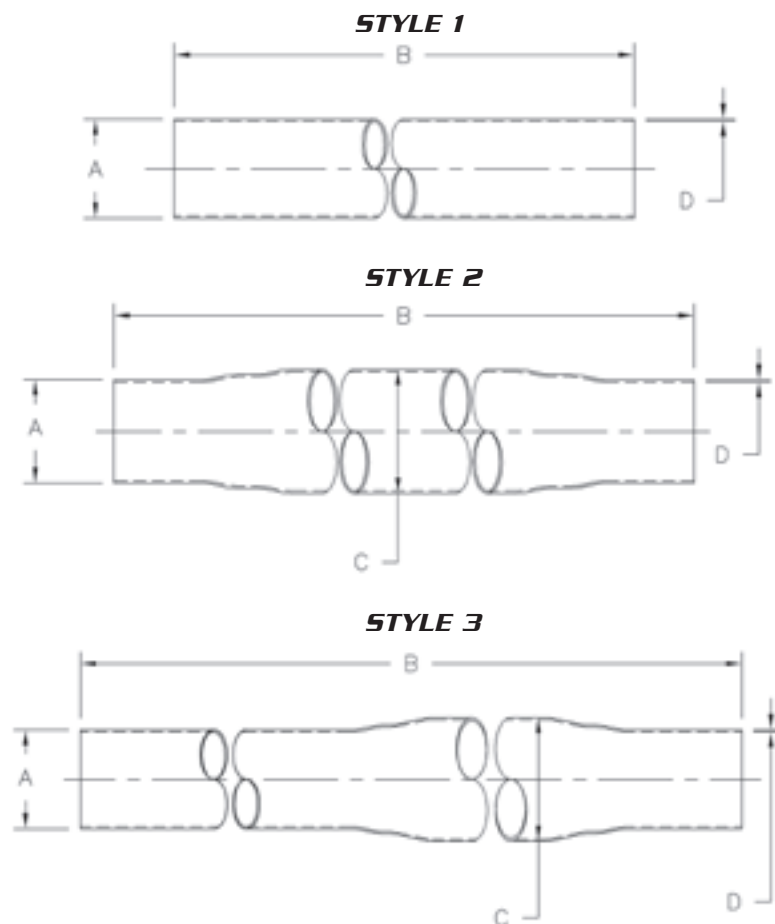


STYLE 2

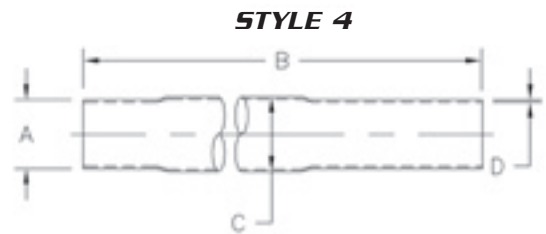
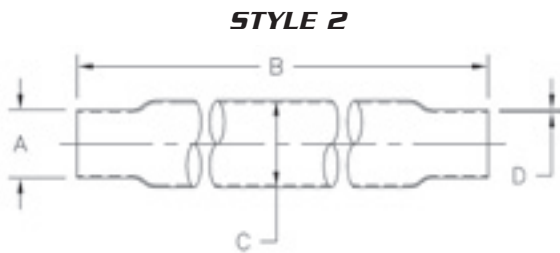
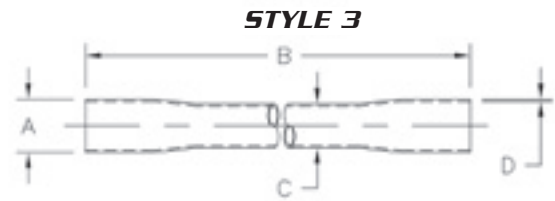
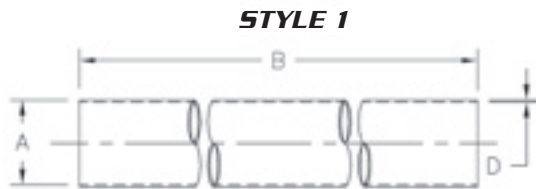


PART #	A DIAMETER (mm)
26064275	48.30
26064276	39.30

AAM PART #	O.E. PART #	STYLE	A DIMENSION (mm)	B DIAMETER (mm)	C DIAMETER (mm)	NOTES
74081077	40021077	1	119.00	42.00	42.00	Clamps Included
74081078	40021078	1	119.00	42.00	42.00	03 DR Clamps Included
74081327	40021327	1	166.40	54.90	54.90	Clamps Included
74082504	40022504	1	79.00	42.00	42.00	Clamps Included
74089121	12479121	2	79.00	42.00	92.30	Clamps Included



AAM TUBE #	O.E. PART #	TUBE ASM #	A NOMINAL TUBE DIAMETER (INCH)	STYLE	B TUBE LENGTH (mm)	C NOMINAL TUBE DIAMETER (INCH)	D WALL THICKNESS (mm)
74080944	40000944	40003309	3.00"	1	922.00	N/A	2.11
74086484	40026484	N/A	4.00"	1	1618.90	N/A	2.11
74083907	40033907	N/A	4.00"	2	1268.70	4.50"	2.21
74088938	40028938	N/A	4.00"	2	1283.70	4.50"	2.21
74085105	40015105	N/A	4.00"	2	1290.70	4.50"	2.21
74081884	40011884	N/A	4.00"	2	1543.50	4.50"	2.21
74081886	40011886	N/A	4.00"	3	1618.90	4.50"	2.21
74086092	40036092	40036093	4.00"	3	1730.70	4.98"	2.11
74087224	26067224	N/A	4.17"	2	1601.70	5.00"	2.38
74087227	26067227	N/A	4.17"	2	1691.70	5.00"	2.38
74087223	26067223	N/A	4.17"	2	1705.70	5.00"	2.38
74087222	26067222	N/A	4.17"	2	1711.70	5.00"	2.38
74087226	26067226	N/A	4.17"	2	1715.70	5.00"	2.38
74087225	26067225	N/A	4.17"	2	1727.70	5.00"	2.38
74087228	26067228	N/A	4.17"	2	1791.70	5.00"	2.38
74046065	40026061	40026065	4.50"	1	1652.72	N/A	2.11



AAM TUBE #	O.E. PART #	TUBE ASM #	NOMINAL TUBE DIAMETER (INCH)	STYLE	B TUBE LENGTH (mm)	C NOMINAL TUBE DIAMETER (INCH)	D WALL THICKNESS (mm)
74087688	26027688	26028431	1.25"	1	322.20	N/A	4.70
74083599	40013599	N/A	1.81"	1	740.10	N/A	2.33
74089649	40019649	40018076	2.00"	1	600.40	N/A	1.64
74083320	40023320	40034889	2.00"	1	601.80	N/A	3.18
74086314	40006314	40006311	2.00"	1	677.90	N/A	2.11
74087221	40007221	N/A	2.00"	1	694.10	N/A	3.63
74085237	40005237	N/A	2.13"	3	697.10	1.81"	2.11
74081103	40001103	N/A	2.25"	1	662.10	N/A	3.05
74080677	26040677	N/A	2.25"	3	502.00	1.19"	3.92
74080678	26040678	N/A	2.25"	3	547.00	1.19"	3.92
74083269	40023269	N/A	2.50"	1	488.37	N/A	2.42
74087368	40037368	40037367	2.74"	1	747.40	N/A	1.64
74080731	40020731	40020730	2.74"	2	1080.82	3.50"	1.65
74000910	40020910	40020909	2.74"	2	1161.08	3.50"	1.65
74080727	40020727	40020728	2.74"	2	1235.13	3.50"	1.65
74083001	40023001	40023022	2.74"	2	1447.28	3.50"	1.65
74084992	40024992	N/A	2.75"	1	1039.00	N/A	1.65
74087051	26047051	26047050	2.75"	1	1188.60	N/A	2.41
74084093	26064093	26064088	2.75"	1	1193.60	N/A	1.78
74087738	40007732	40007738	2.75"	2	928.60	3.50"	1.65

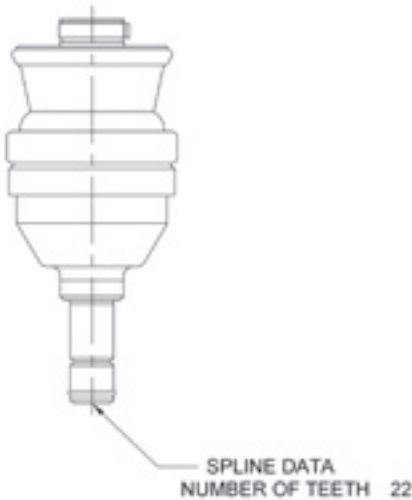
STEEL TUBES



AAM TUBE #	O.E. PART #	TUBE ASM #	A NOMINAL TUBE DIAMETER (INCH)	STYLE	B TUBE LENGTH (mm)	C NOMINAL TUBE DIAMETER (INCH)	D WALL THICKNESS (mm)
74086035	26066035	26066025	2.75"	2	938.60	3.50"	1.65
74084111	26044111	26044112	2.75"	2	955.60	3.50"	1.65
74081163	40011163	40011162	2.75"	2	959.60	3.50"	1.65
74084769	40034769	40034771	2.75"	2	1000.40	3.50"	1.65
74083016	26063016	26062949	2.75"	2	1007.60	3.50"	1.65
74087459	26027459	26027457	2.75"	2	1142.00	3.50"	1.65
74085538	7845539	7845538	2.75"	2	1167.10	3.50"	1.65
74088785	26028785	26027129	2.75"	2	1170.00	3.50"	1.65
74081523	26031523	26031521	2.75"	2	1173.00	3.50"	1.65
74082456	40022456	40023402	2.75"	2	1176.56	3.50"	1.65
74081627	26051627	26051625	2.75"	2	1222.60	3.50"	1.65
74085252	26015252	26015251	2.75"	2	1224.30	3.50"	1.65
74084959	26034959	26034958	2.75"	2	1226.60	3.50"	1.65
74081628	26051628	26051626	2.75"	2	1252.60	3.50"	1.65
74085639	7825639	26003944	2.75"	2	1254.80	3.50"	1.65
74081461	26031461	26045729	2.75"	2	1272.60	3.50"	1.65
74087733	40007733	40007739	2.75"	2	1284.60	3.50"	1.65
74085476	40035476	N/A	2.75"	2	1289.40	3.50"	1.65
74089259	7849259	7849258	2.75"	2	1307.60	3.50"	1.65
74081491	26021491	26021492	2.75"	2	1307.60	3.50"	1.65
74081161	40011161	40011160	2.75"	2	1315.60	3.50"	1.65
74087731	40007731	40007737	2.75"	2	1316.60	3.50"	1.65
74084395	26004395	26004394	2.75"	2	1330.60	3.50"	1.65
74084470	40034770	40034772	2.75"	2	1355.40	3.50"	1.65
74083020	26063020	26062952	2.75"	2	1362.60	3.50"	1.65
74083014	26063014	26062947	2.75"	2	1385.60	3.50"	1.65
74088062	26058062	26058061	2.75"	2	1401.60	3.50"	1.65
74085903	7835903	26020716	2.75"	2	1403.10	3.50"	1.65
74088725	26008725	26017306	2.75"	2	1414.30	3.50"	1.65
74083012	26063012	26062945	2.75"	2	1469.60	3.50"	1.65
74087460	26027460	26027458	2.75"	2	1528.60	3.50"	1.65
74081310	7841310	7841309	2.75"	4	1292.60	3.00"	1.65
74087316	26047316	26047372	2.75"	4	1292.60	3.00"	2.24
74081308	7841308	7841307	2.75"	4	1319.30	3.00"	1.65
74084158	26024158	26024159	2.75"	4	1346.40	3.25"	1.65
74087877	26017877	26017876	2.75"	4	1363.20	3.00"	1.65
74080889	26030889	26030888	2.75"	4	1406.60	3.25"	1.65
74087452	26027452	26027451	2.75"	4	1427.80	3.25"	1.65
74086286	40036286	40036259	3.50"	1	1376.90	N/A	2.11
74080913	26010913	N/A	3.50"	1	1405.60	N/A	1.65
74088534	26028534	N/A	3.50"	2	1275.30	4.00"	1.65
74086261	26026261	N/A	3.50"	2	1295.90	4.00"	1.65
74082090	26002090	N/A	3.50"	2	1297.20	N/A	2.11
74082791	40022791	40022798	3.50"	2	1306.76	4.00"	2.11
74082787	40022787	40022794	3.50"	2	1333.41	4.00"	2.11
74082789	40022789	40022796	3.50"	2	1340.81	4.00"	2.11
74082790	40022790	40022797	3.50"	2	1350.08	4.00"	2.11
74082788	40022788	40022795	3.50"	2	1351.26	4.00"	2.11
74082785	40022785	40022792	3.50"	2	1384.49	4.00"	2.11
74082786	40022786	40022793	3.50"	2	1402.34	4.00"	2.11

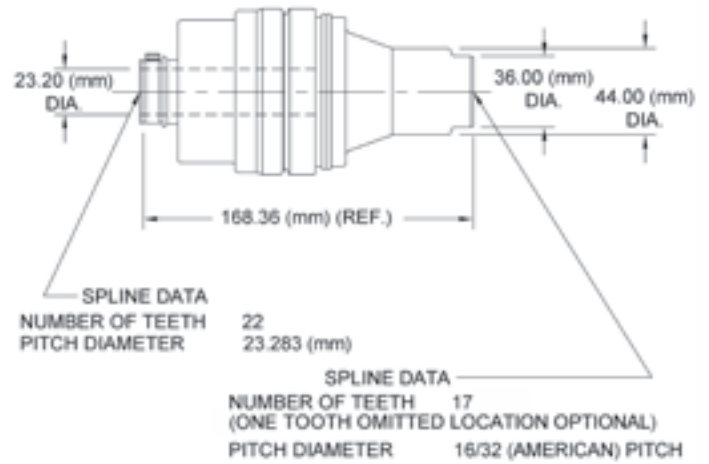


CROSS GROOVE JOINT SERVICE KIT



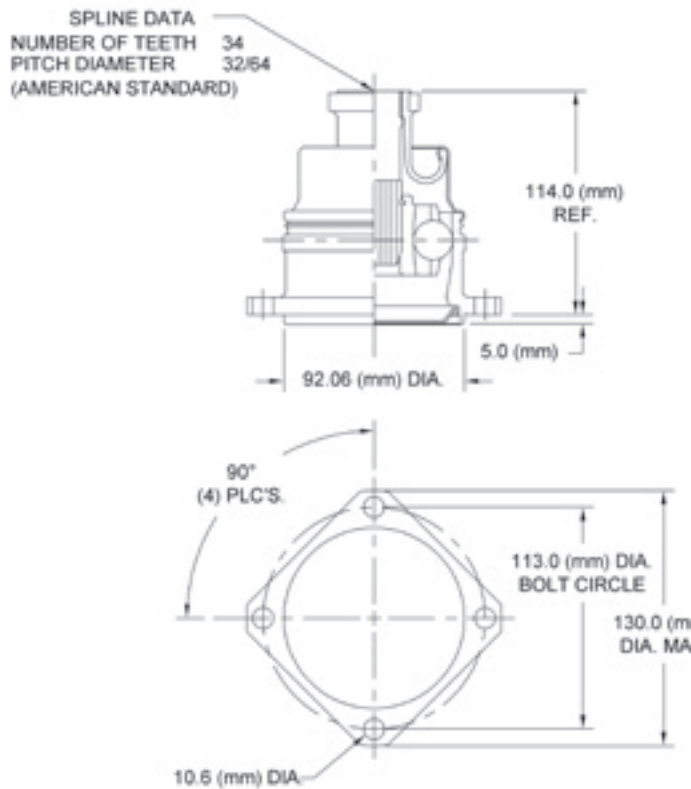
AAM PART #	O.E. PART #
74089460	26039460

FEMALE C/G JOINT ASSEMBLY & SEAL ASSEMBLY



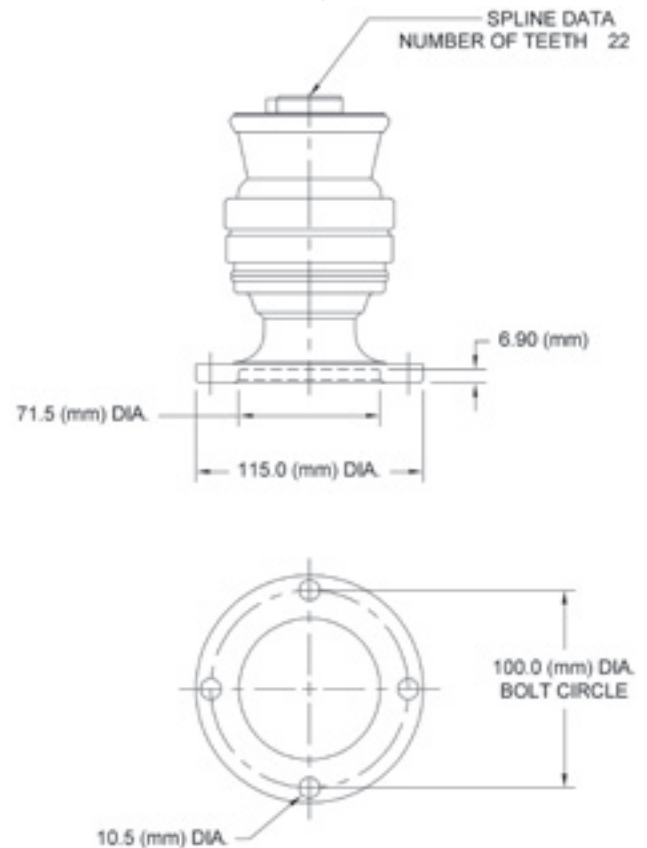
AAM PART #	O.E. PART #
74087422	26107422
74082190	26132190

CROSS GROOVE JOINT ASSEMBLY & SEAL



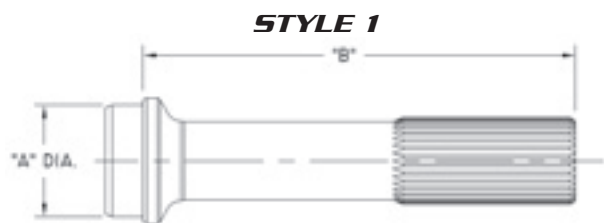
AAM PART #	O.E. PART #
74083281	40033281

CROSS GROOVE JOINT SERVICE KIT



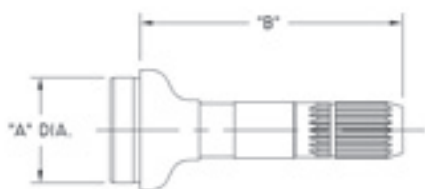
AAM PART #	O.E. PART #
74087645	26047645

SPLINE SHAFTS



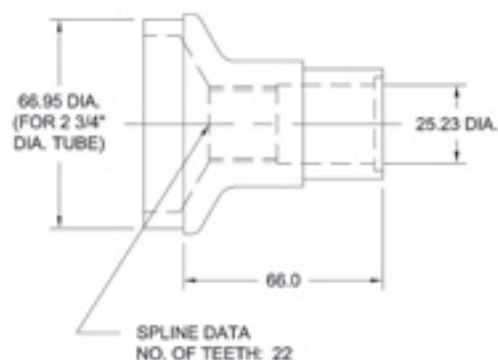
AAM PART #	O.E. PART #	# OF TEETH	A TUBE DIAMETER (INCH)	B DIMENSION (mm)	STYLE
74081805	26051805	32	1.25"	223.80	1
74087583	7827583	32	2.00"	178.16	1
74080340	40020340	32	2.00"	207.00	1
74080344	40020344	32	2.00"	207.00	1
74086831	40016831	32	2.50"	179.41	1
74080338	40020338	32	2.50"	207.00	1
74080342	40020342	32	2.50"	207.00	1
74083311	40023311	32	2.50"	207.00	1
74083312	40023312	32	2.50"	207.00	1
74088577	40038577	32	2.50"	207.00	1
74080339	40020339	32	2.75"	207.00	1
74080343	40020343	32	2.75"	207.00	1
74086588	40016588	32	2.75"	223.10	1
74082503	40032503	32	2.75"	223.80	2
74082497	40032497	32	2.75"	244.21	2
74002500	40032500	32	2.75"	244.21	2
74082506	40032506	32	2.75"	244.24	2
74089170	40019170	32	3.50"	226.20	2
74089171	40019171	32	3.50"	226.20	2
74088581	40038581	36	3.50"	244.20	2
74081329	40021329	36	3.50"	226.20	2
74083392	40023392	36	3.50"	226.20	2

SPLINE SHAFTS



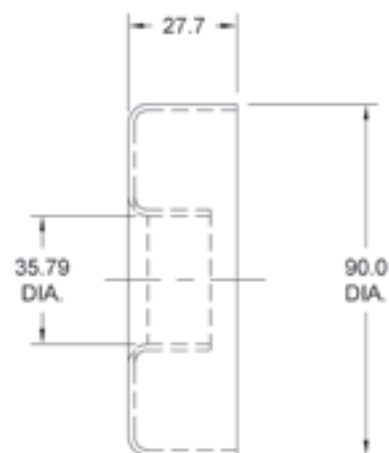
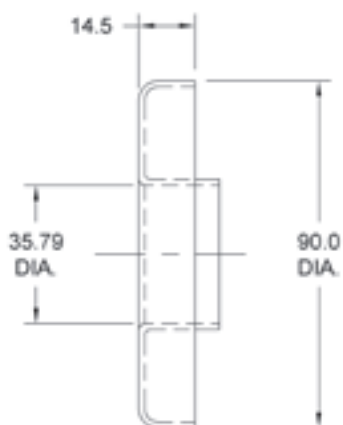
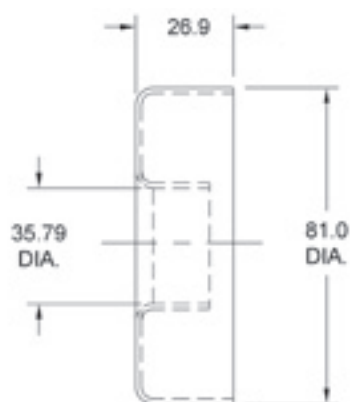
AAM PART #	O.E. PART #	# OF TEETH	A TUBE DIAMETER (INCH)	B DIMENSION (mm)
74087235	26067235	22	1.25"	112.20
74084966	26034966	22	2.00"	112.18
74084205	26054205	22	2.00"	112.18
74086478	26036478	22	2.75"	112.18
74083364	40023364	34	2.00"	115.10

SPLINE COUPLING



AAM PART #	O.E. PART #
74080459	26040459

CROSS GROOVE DEFLECTORS



AAM PART #	O.E. PART #
74087480	26027480

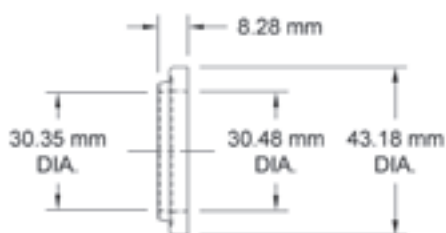
AAM PART #	O.E. PART #
74082706	40002706

AAM PART #	O.E. PART #
74088561	40018561

SLIP SPLINE SEALS

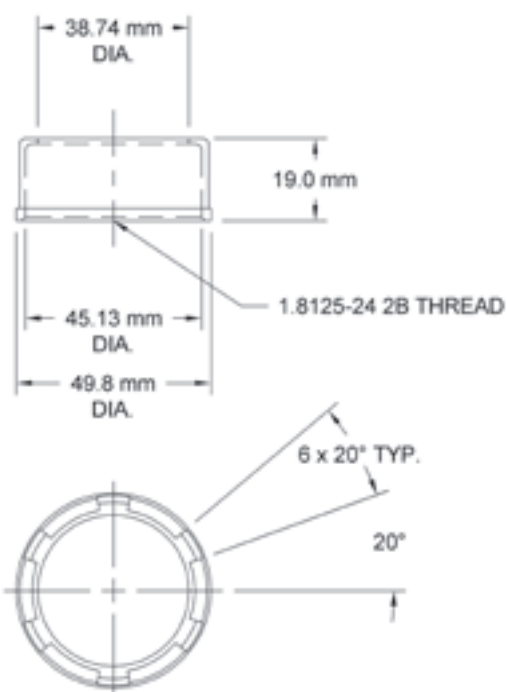


AAM PART #	O.E. PART #
74083059	26063059



AAM PART #	O.E. PART #
74087942	7827942

SEAL RETAINERS



AAM PART #	O.E. PART #
74087142	26047142



PASSENGER CARS

B-CAR	Caprice, Impala, Oldsmobile Custom Cruiser
C-CAR	Deville, Electra, Olds 98, Park Avenue
D-CAR	Fleetwood
D-LIMO	Cadillac, Limousine
F-CAR	Firebird, Camaro

VANS

G-VAN	Full-Size Van (also GMT600), Express/Savanna Full-Size Van (also GMT-610), Express/Savanna
L-VAN	All Wheel Drive Van (Astro, Safari)
M-VAN	2 Wheel Drive Van (Astro, Safari)

TRUCKS

BRAV	Bravada
C-TRUCK	4 Wheel Drive Full-Size Truck & Utility
GMT-368	SSR
DR	Dodge Ram (2003-2005)
DH	Dodge Ram (2006)
H2	Hummer
H3	Hummer GMT-345
GMT400	2 & 4 Wheel Drive Full-Size Truck 1998 - 2000, Pick-Up Silverado, Sierra
GMT800	2 & 4 Wheel Drive Full-Size Truck Beginning Year 2000, Silverado, Sierra
K-TRUCK	4 Wheel Drive Full-Size Truck & Utility
· 1/2 Ton	Also Referenced as C/K 10 or C/K 1500
· 3/4 Ton	Also Referenced as C/K 20 or C/K 2500
· 1 Ton	Also Referenced as C/K 30 or C/K 3500

C/K Truck Platforms

· GMT-400	Pick-Up Silverado/Sierra
· GMT-420	Utilities Escalade/Denali/Tahoe/Yukon
· GMT-430	Utilities Suburban/Yukon XL
· GMT-800	Pick-Up Silverado/Sierra
· GMT-820	Utilities Escalade/Denali/Tahoe/Yukon
· GMT-830	Utilities Suburban/Yukon XL

MH	Motorhome
-----------	-----------

P-TRUCK	Light-Duty Commercial Truck, Mini-Motorhome
----------------	---

R-TRUCK	"C" Pick-Up (prior to 1987)
----------------	-----------------------------

S-TRUCK	2 Wheel Drive Mid-Size Pick-Up Truck and Blazers – Postal Trucks 1982-1985
----------------	--

T-TRUCK	4 Wheel Drive Mid-Size Pick-Up Truck and Blazers
----------------	--

S/T Truck Platforms

· GMT-325	Pick-Up
· GMT-330	Utilities
· GMT-355	Pick-Up
· GMT-360	Utilities
· GMT-370	Utilities

TJ	Jeep Rubicon
-----------	--------------



AAM warrants its products to be free from defects in workmanship and materials for a period of one (1) year (or such shorter period to be consistent with the period of warranty provided to Company by the manufacturer or seller of the product to Company) from the date of shipment to distributor when such parts are used on vehicles the specifications of which have been approved by Company's Engineering Department. This limited warranty shall not be applicable when damage was caused by accident, abuse, improper maintenance, repair or improper installation.

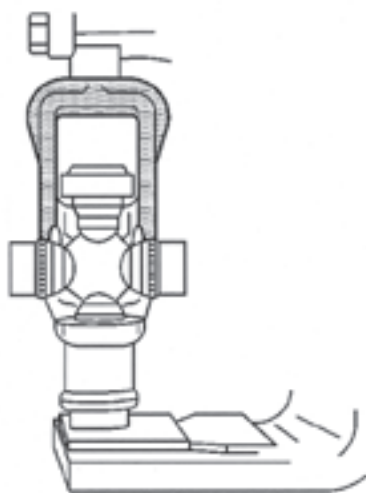
Company's liability under such warranty shall be limited to, at Company's option, repairing, replacing or giving credit for any products which, upon inspection by Company, are found by Company to have been defective in workmanship or materials. In no event will Company be liable for consequential, indirect, special or incidental damages.

In the event that Company decides to repair or replace any product, distributor will arrange for the delivery of the defective products to the Company's premises. In the event that the product is found by the Company to be defective, the Company shall bear the cost of such delivery.

OTHER THAN WARRANTY OF TITLE, THE AFORESAID WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, UNDER WHATEVER THEORY, AND COMPANY EXPRESSLY DISCLAIMS ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.



UNIVERSAL JOINT REPLACEMENT



Inspect U-joint to determine if snap rings or nylon injection is holding the bearing cups in.

Mark orientation of part so part can be reassembled in the same position.

If snap rings are present, remove them first.

Then support lower ear such that the bearing cup can be pressed out into a receiver.

Do not heat yoke.

Do not try to press U-Joint through both ears.

Use a C-tool similar to what is shown and press the bearing cup out, one at a time.

After all bearing cups are removed, clean the grooves where the new snap rings will be installed.

Start one bearing cup assembly into the yoke, install the cross, being careful that none of the needles move out of position during install. Install bearing cup to the start of the snap ring groove (final press will be done after both bearing assemblies are in place).

Turn assembly 180 degrees and install the other bearing cup assembly.

Now press bearing assembly so the snap ring can be installed and repeat for the other side.

Make sure snap rings are seated in position. The cross should be able to rotate.

DRIVESHAFT BALANCING

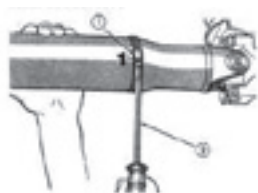


FIG 1

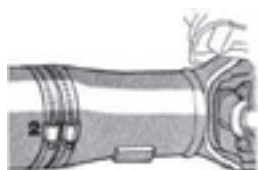


FIG 2

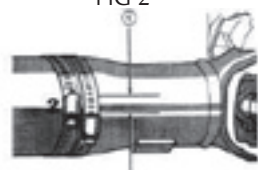


FIG 3

If driveshaft is suspected of being out of balance, check for missing balance weights, broken welds and any build up of dirt or paint that could cause the driveshaft balance to be affected.

Inspect U-joint and clamps for wear or looseness, replace if required. If the driveshaft is bent, it will have to be replaced.

To field balance a driveshaft, raise vehicle parallel to the ground so that the vehicle can be started and the tires and wheels can rotate freely.

Measure about six inches from the yoke end, and place four marks 90 degrees apart around the driveshaft. Number them so that they can be identified.

Run vehicle and note vibration intensity and speed when vibration occurs.

Place a screw type hose clamp at the first position. (See fig #1)

Run vehicle to see if vibration changed, if not rotate the clamp so the screw is at the next mark on the driveshaft.

If after positioning the clamp at all four positions, the vibration is not changed, the vibration may not be the driveshaft.

Run vehicle, repeat until vibration seems to be reduced. Install a second clamp test again to see if vibration is reduced. (See fig #2)

If second clamp causes an increase of vibration, separate the clamp screws about $\frac{1}{2}$ " (See fig #3), and repeat test. Increase distance until vibration is at the lowest.

Make sure the clamps are tight and bend the loose end so that the screw will not loosen.



Warning – Failure to follow these instructions could affect vehicle performance and/or safety and result in personal injury or death.

- **Do not convert or alter American Axle & Manufacturing driveshafts except in accordance with vehicle manufacturer's instructions.**

American Axle & Manufacturing driveshafts are designed to meet OEM vehicle manufacturer's design and performance specifications. Improper conversion or alteration of these driveshafts can damage the driveshafts and/or other vehicle systems. Contact the OEM manufacturer for specific directions and guidelines.



Caution – Use of non-American Axle & Manufacturing parts may result in product failure and personal injury.

American Axle & Manufacturing driveshafts are designed for each model vehicle, and manufactured and tested for safety and best performance. Replacement parts from other manufacturers may not be made to AAM's rigid quality standards. To be sure you're getting AAM quality, always use genuine AAM parts.



This symbol warns of possible personal injury.



Lined area for notes, consisting of multiple horizontal lines.



AAM PRODUCTS DISTRIBUTED BY:



American Axle & Manufacturing

1.866.865.6312
www.aam.com/aftermarket